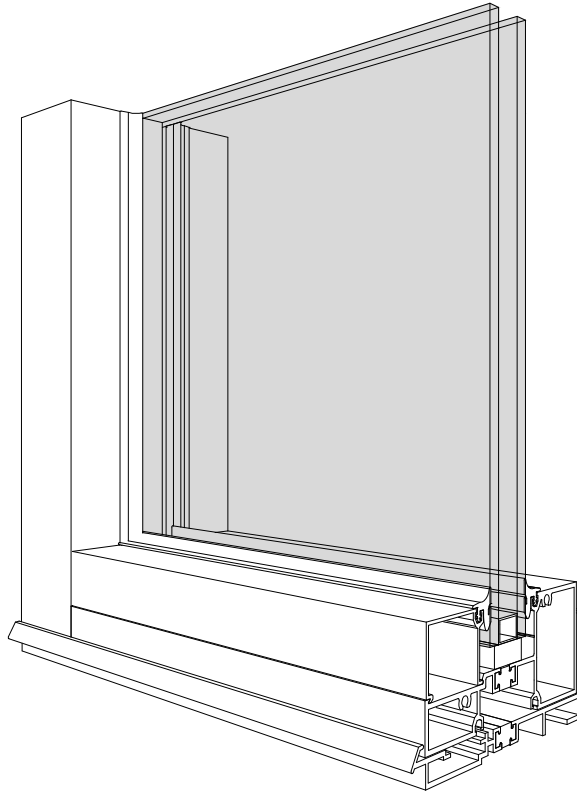


650 SERIES



KEY FEATURES

- Pour-debridge thermal break
- Rainscreen design
- 2" Sightline
- Accommodates 1" glazing
- 4 $\frac{1}{2}$ " Mullion Depth
- Compatible with a variety of Windspec operable windows and doors
- Available in anodized and painted finishes

PERFORMANCE

- U values as low as 0.32 (1" glazing)
- A440- A3, C5, B7



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February 2015

650 SERIES

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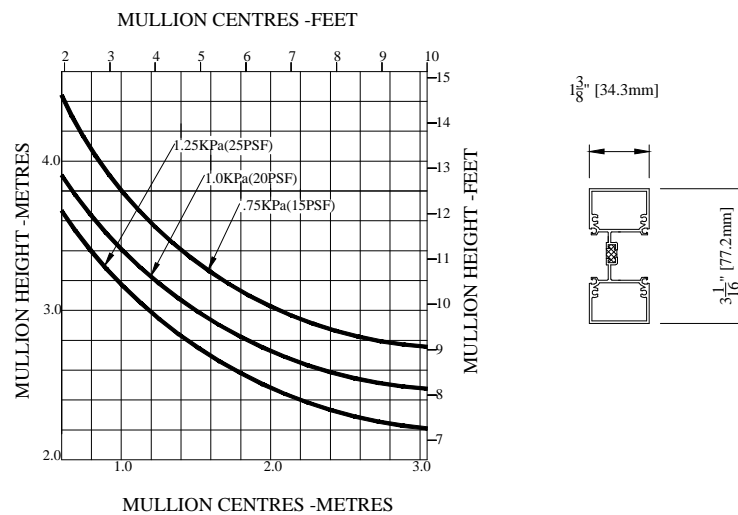
50.8mm x 114.3mm (2" x 4½")

This Entrance Framing system is Thermally Broken and is generally used for storefront framing where a unitized flush glaze system has been designed to accept (1") sealed units. Its "screw port" joinery makes for easy assembly and for totally concealed fasteners after the frame has been installed.

The structural poured and de-bridged separator is also very thermal efficient.

Other positive features of this production:

- Head receptors for deflection
- Sub-sill for drainage (rain screen)
- Lock-in type dry glazing gaskets, both sides of glass
- Thermally seperated pocket filler at door frame jambs
- Snap-on glass stops
- System can be used in a non-thermal application by not completing the process of urethane and de-bridging.

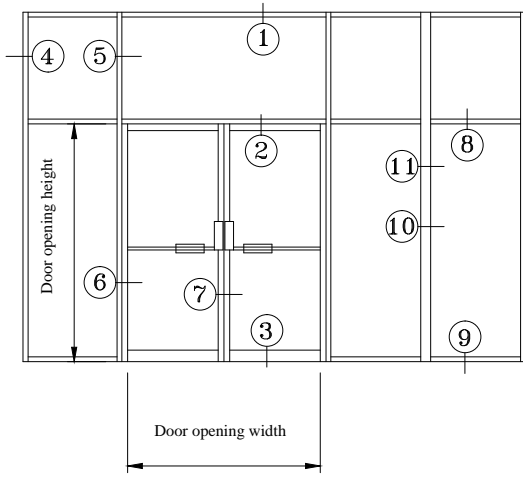


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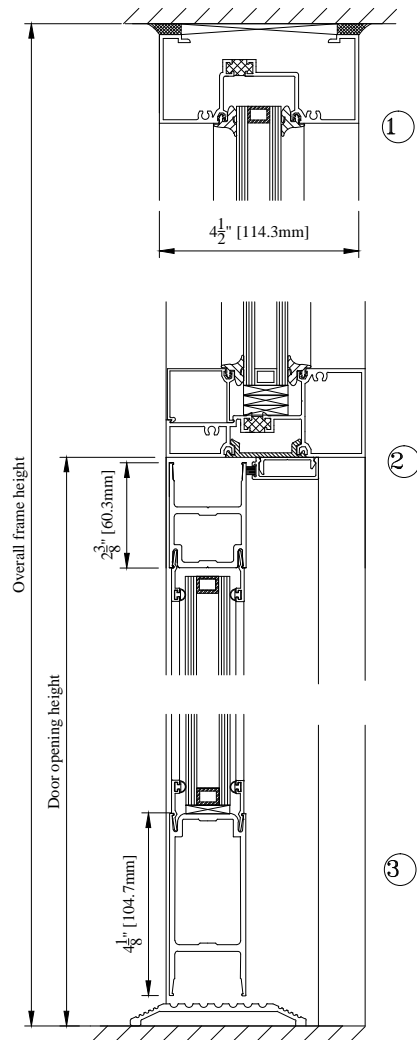
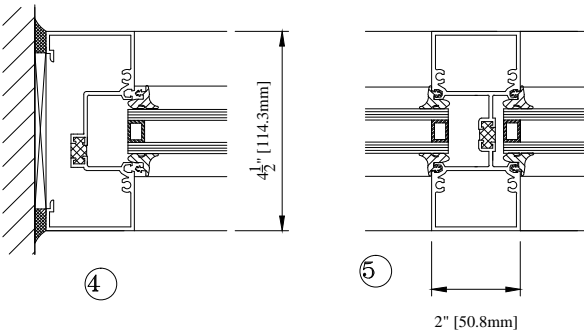
650 SERIES

TYPICAL & DOOR DETAILS



ELEVATION

PLAN

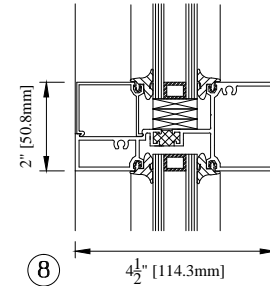
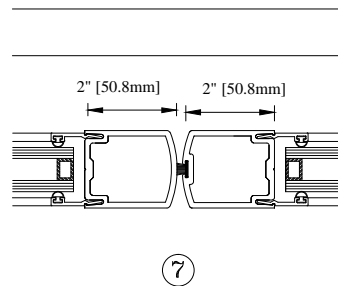
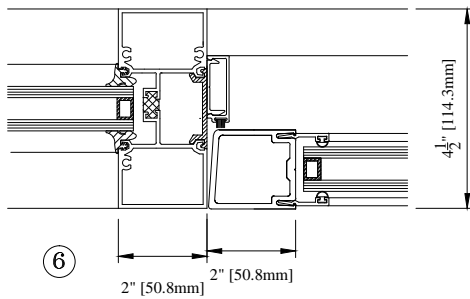
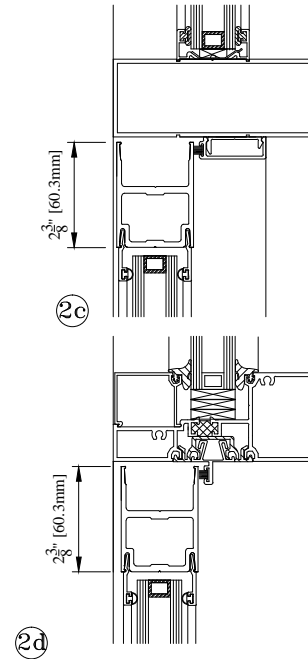
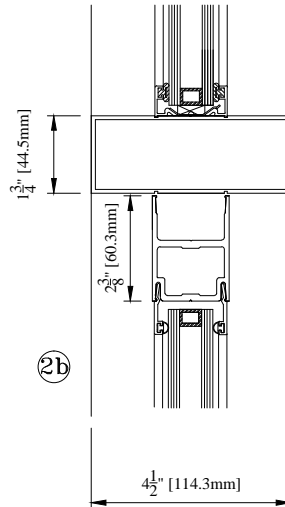
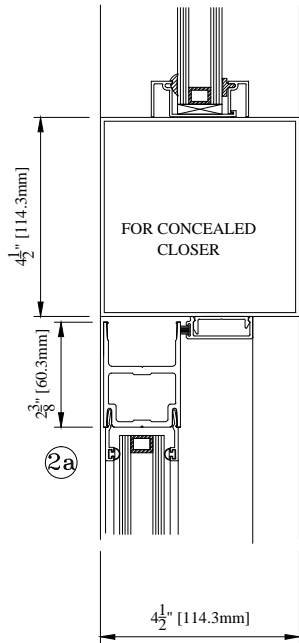


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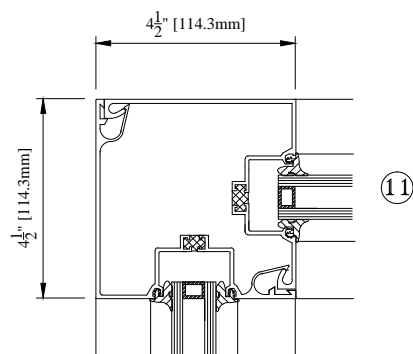
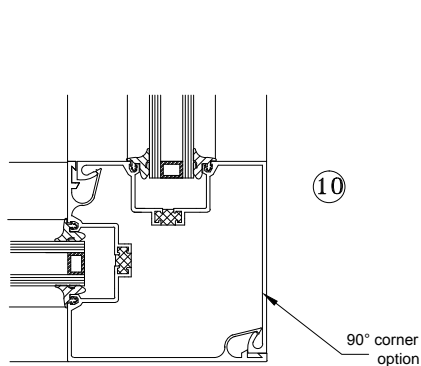
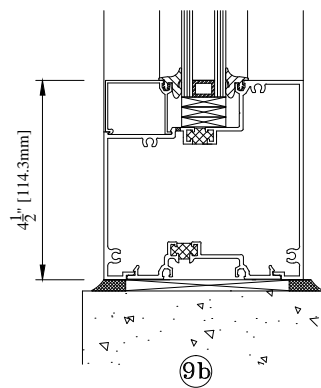
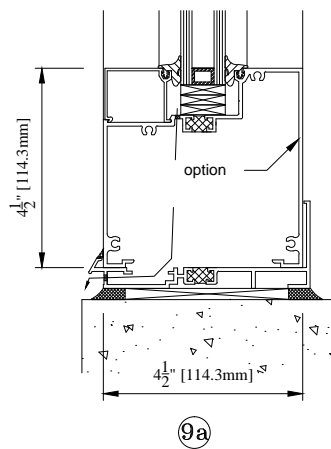
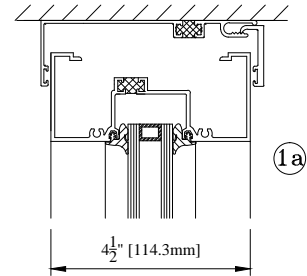
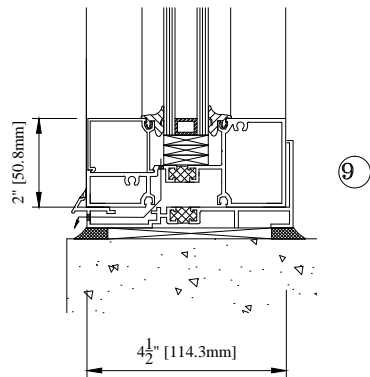
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CORNER, HEAD, & SILL OPTION DETAILS

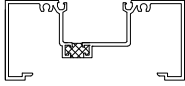
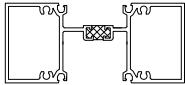
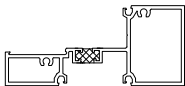

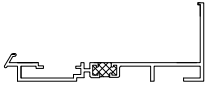
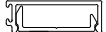

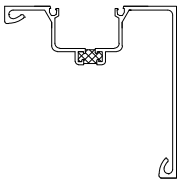
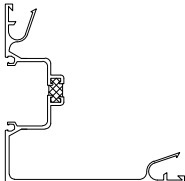
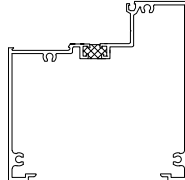


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PARTS LIST

Part Number	Description	Profile
C-65001	2" x 4 1/2" open back perimeter	 N.T.S.
C-65002	2" x 4 1/2" mullion	 N.T.S.
C-65003	2" x 4 1/2" horizontal sill	 N.T.S.
C-65004	1" sealed unit glazing stop	 N.T.S.
C-65005	sill track	 N.T.S.
C-65006	1/2" door stop (2 piece)	 N.T.S.
C-65007	5/8" door stop (2 piece)	 N.T.S.
C-65008	female half corner mullion 4 1/2" x 4 1/2"	 N.T.S.
C-65009	male half corner mullion 4 1/2" x 4 1/2"	 N.T.S.
C-65010	open back sill 4 1/2" x 4 1/2"	 N.T.S.


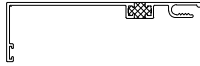




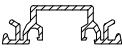





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Part Number	Description	Profile
C-65011	mullion filler adaptor	 <small>N.T.S.</small>
C-65012	head receptor	 <small>N.T.S.</small>
C-65013	head receptor glazing stop	 <small>N.T.S.</small>
C-65016	aluminum pocket filler for S650	 <small>N.T.S.</small>
C-63009	blade door stop	 <small>N.T.S.</small>
R-65001	P.V.C door pocket filler	 <small>N.T.S.</small>
R-65006	P.V.C door filler adaptor for blade stop	 <small>N.T.S.</small>
R-65002-R	glazing spline for 1" unit	 <small>N.T.S.</small>
R-65003-R	oversize glazing spline for 7/8" unit	 <small>N.T.S.</small>
R-60187	weatherstrip	 <small>N.T.S.</small>




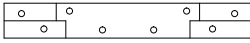




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PARTS LIST

Part Number	Description	Profile
R-92011	bulb-rubber	 <small>N.T.S.</small>
H-65001	large shear block (mullion)	 <small>N.T.S.</small>
H-65002	small shear block sill	 <small>N.T.S.</small>
H-65003	back up plates for butt hinges	 <small>N.T.S.</small>
H-00002	#8 x 2" assembly screw	 <small>N.T.S.</small>
H-00003	#10-24 x $\frac{3}{8}$ " fabrication screw S.S.	 <small>N.T.S.</small>



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