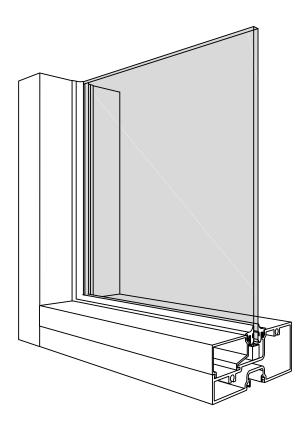
# 630 SERIES



#### **KEY FEATURES**

- Interior flush glaze
- Non-thermally broken
- $1\frac{3}{4}$ " x  $4\frac{1}{2}$ " profile
- Exterior glazed
- 6mm  $(\frac{1}{4}")$  and 10mm  $(\frac{3}{8}")$  glazing thickness
- Compatible with Windspec doors



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### 630 SERIES

#### TABLE OF CONTENTS

TYPICAL & DOOR DETAILS	003
WIND LOAD CHARTS	008
PARTS LIST	009



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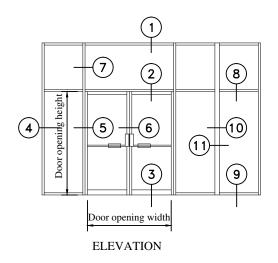
PAGE 630-003  $4\frac{1}{2}$ " [114.30mm] M 2

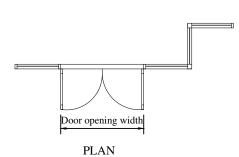
### 630 SERIES

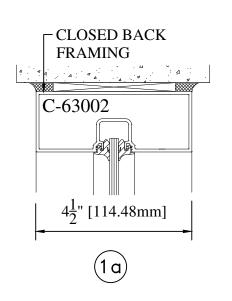
TYPICAL & DOOR DETAILS

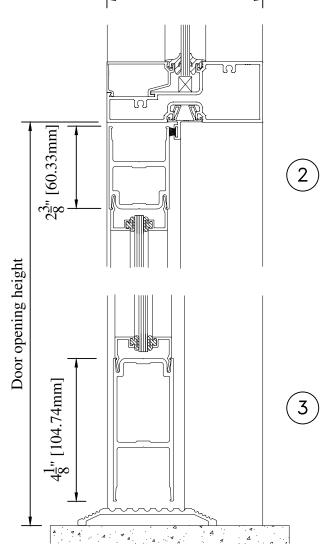
**OPEN BACK** 

**FRAMING** 









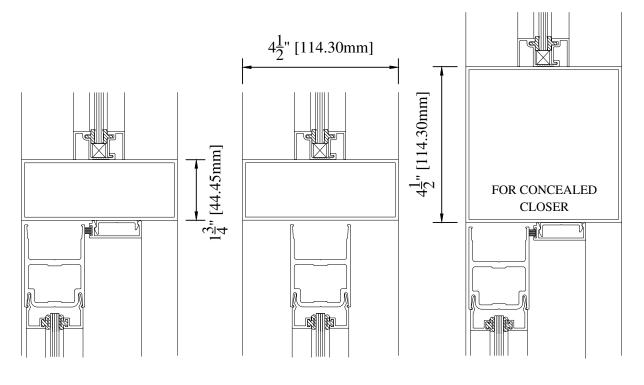
C-63001

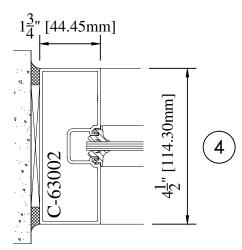


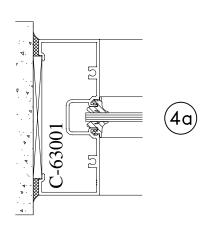
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### 630 SERIES

TYPICAL & DOOR DETAILS





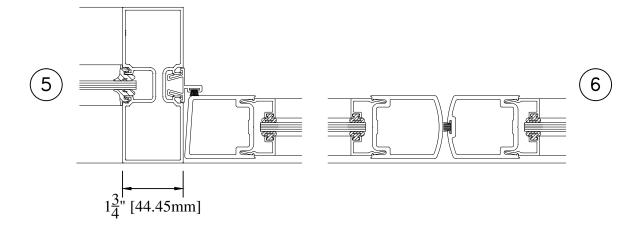


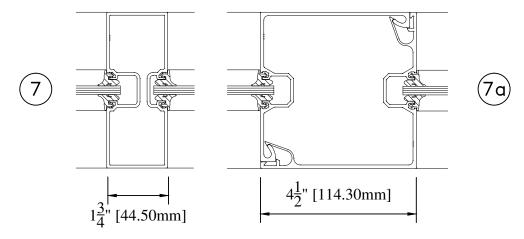


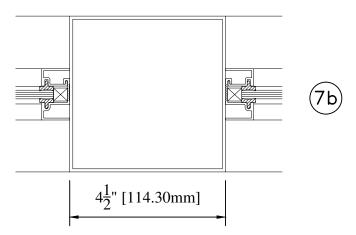
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### 630 SERIES

TYPICAL & DOOR DETAILS





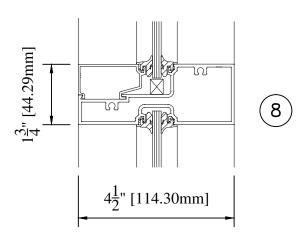


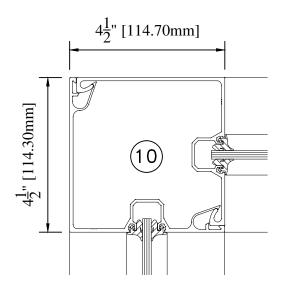


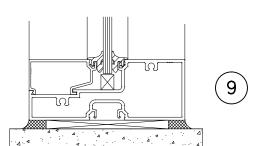
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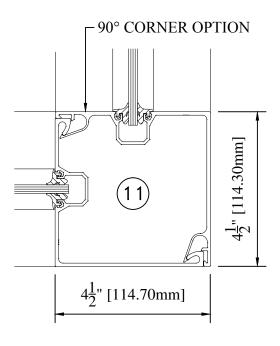
### 630 SERIES

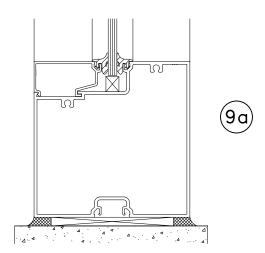
TYPICAL & DOOR DETAILS











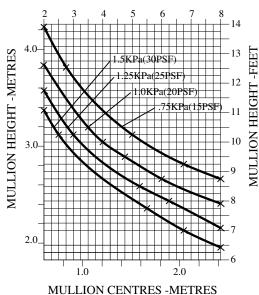


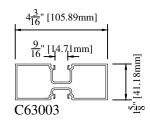
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### 630 SERIES

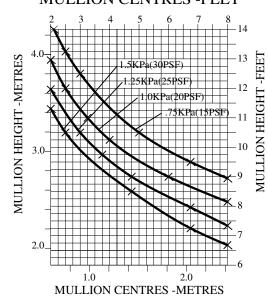
WIND LOAD CHARTS

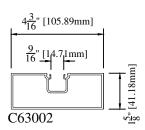
#### **MULLION CENTRES -FEET**





#### **MULLION CENTRES -FEET**







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### 630 SERIES

#### PARTS LIST

Part Number	Description	Profile
C-63001	$1\frac{3}{4}$ " x $4\frac{1}{2}$ " Open Back Frame	
C-63002	$1\frac{3}{4}$ " x $4\frac{1}{2}$ " Closed Back Frame	
C-63003	$1\frac{3}{4}$ " x $4\frac{1}{2}$ "  Double Pocket Mullion	
C63004	$1\frac{3}{4}$ " x $4\frac{1}{2}$ "  Horizontal Sill	
C-63005	Square Snap-in Glass Stop	
C-63006	Female Half Corner Mullion	
C-63007	Male Half Corner Mullion	
C-63008	Cover Plate for Open Back Frame	1. A. R. R.
C-63012	S630 4 ½" Sill	



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## 630 SERIES

#### PARTS LIST

Part Number	Description	Profile
C-40015	Saddle Stop (Front) for ½" & 1" Units	
C-40016	Saddle Stop Base for Single Glass (4/4")	
C-63009	Blade Door Stop	No.
C-63010	Flush Surface Pocket Filler	
H-63001/ C-63033	Sill Shear Block	
H-63002/ C-63032	Mullion Shear Block	
R-65002-R	Glazing Spline for ½" Glass	æ
R-65004	Glazing Spline for \( \frac{3}{8} \)" Glass	
R-60187	Weatherstrip	
H-63004	#10 x ½" Fabrication Screw Steel	
H-63005	#10 x $\frac{1}{2}$ " Sabrication Screw S.S.	
H-63006	#12 x 2" Assembly Screw Steel	Summin

