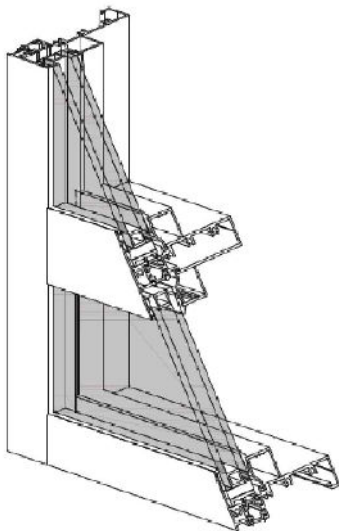
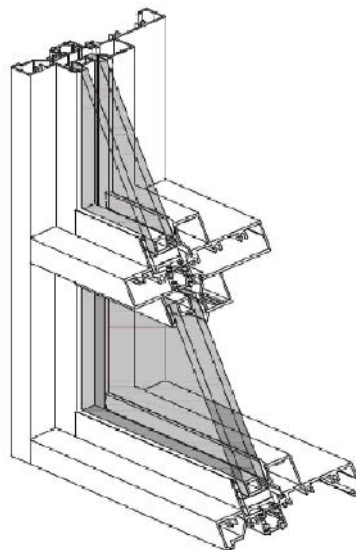


855/875 SERIES



855 SERIES



875 SERIES

The 855/875 Series' are Windspec's thermally broken stick-build window system. Utilizing our glass-reinforced thermal break, these systems can meet strict thermal requirements. This system ranges from 4-1/4" – 6-1/2" depths. Custom depths available upon request.

KEY FEATURES

- High performance thermal break
- Optional rain screen drainage
- $\frac{3}{4}$ " profile
- Accommodates 1" double or 1- $\frac{3}{4}$ " triple glazing units
- Mullion depths ranging from 4- $\frac{1}{4}$ " to 6- $\frac{1}{2}$ "
- Compatible with a variety of Windspec operable windows
- Available in anodized and painted finishes

PERFORMANCE

- U values as low as 0.32 (1" glazing)
- U value as low as 0.27 (1- $\frac{3}{4}$ " glazing)
- NAFS: AW-PG70
- A440- A3, C5, B7



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855-875 SERIES

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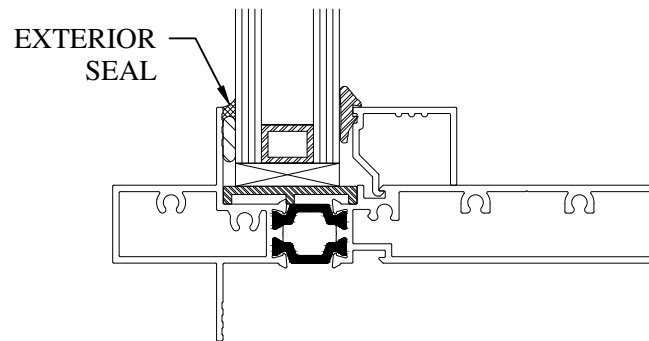
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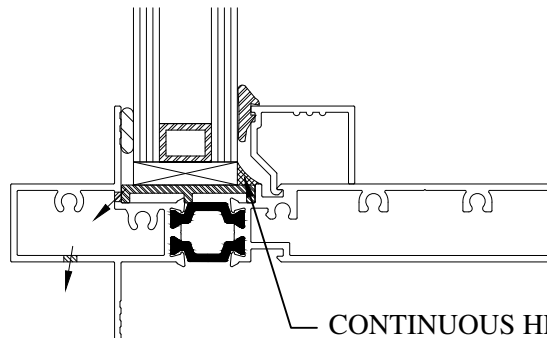
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TYPICAL GLAZING DETAILS

- STANDARD



- RAIN SCREEN



CONTINUOUS SEAL BEAD
*Required in all infills including
sealed units, panels and operable units

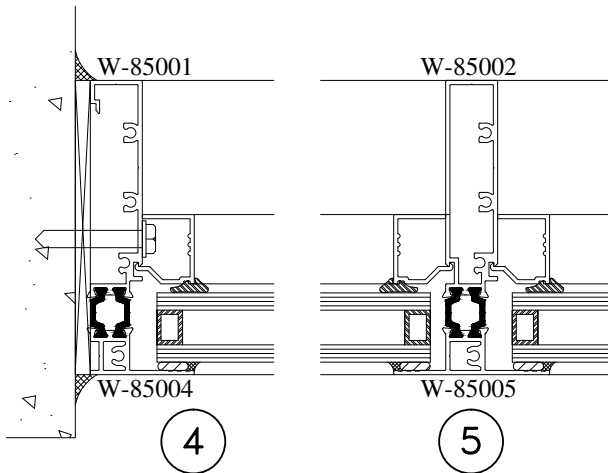
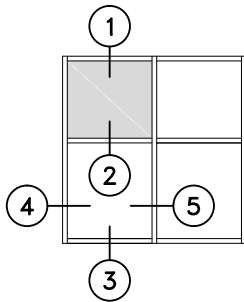


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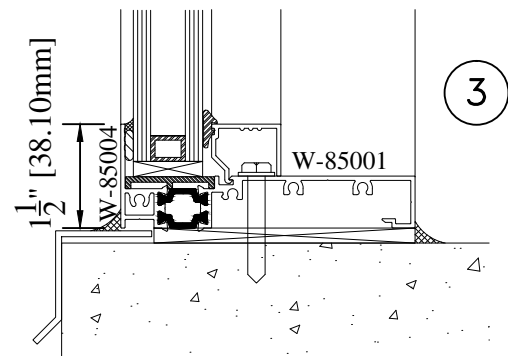
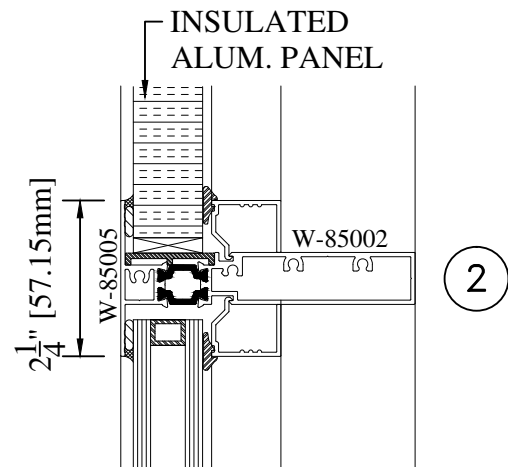
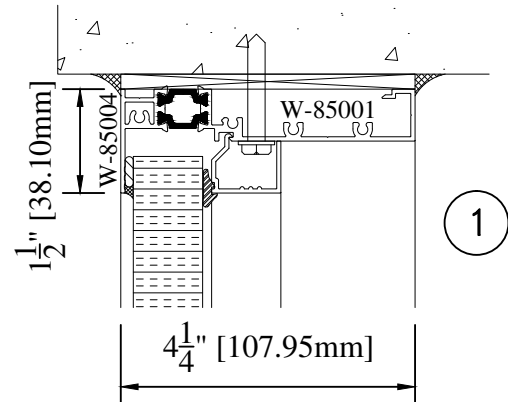
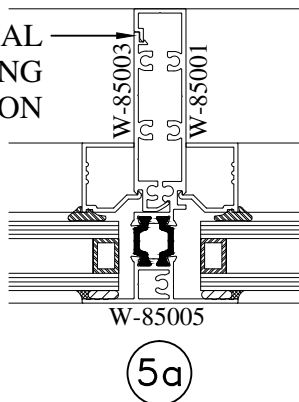
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TYPICAL DETAILS 855 SERIES



OPTIONAL
COUPLING
MULLION



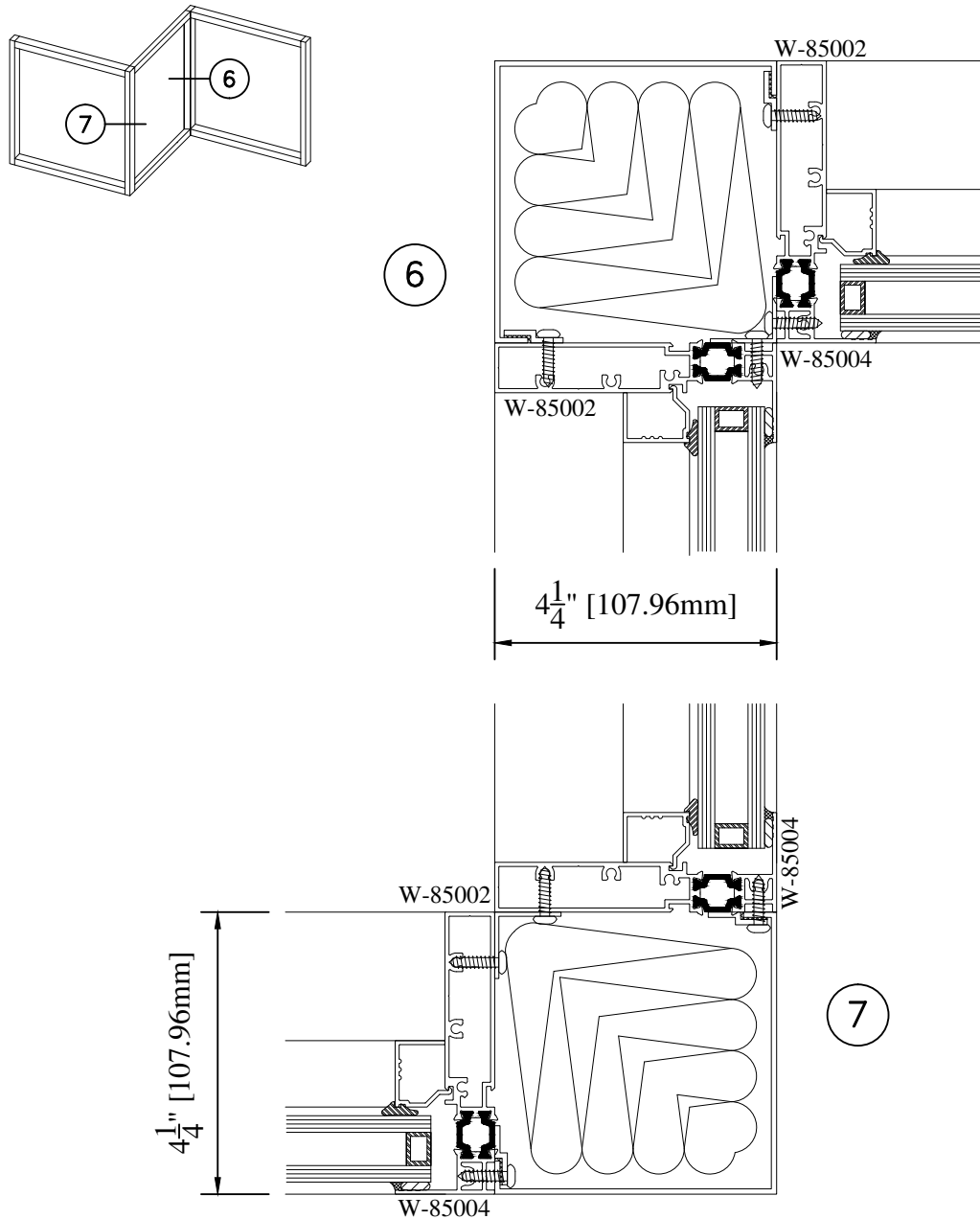
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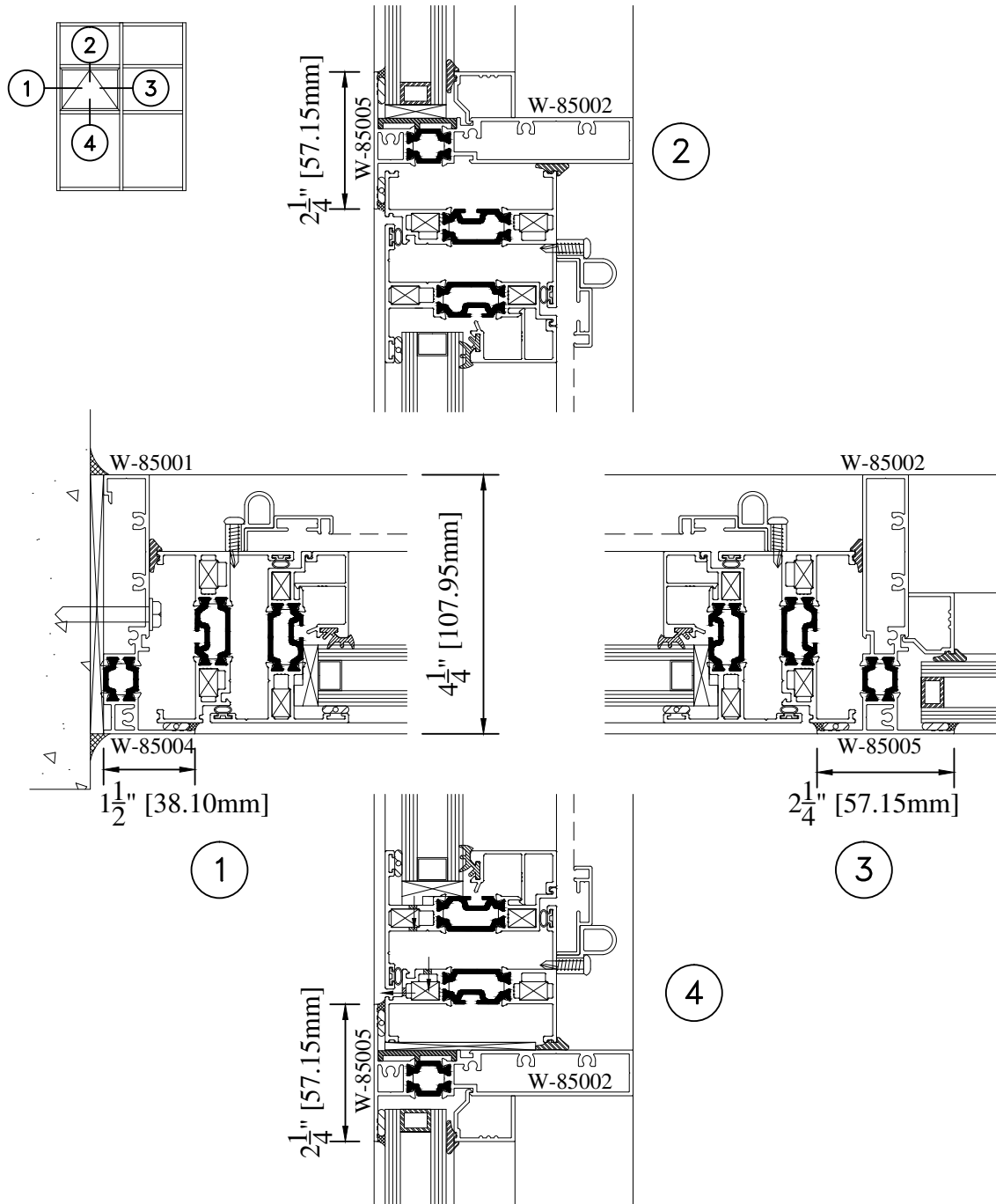
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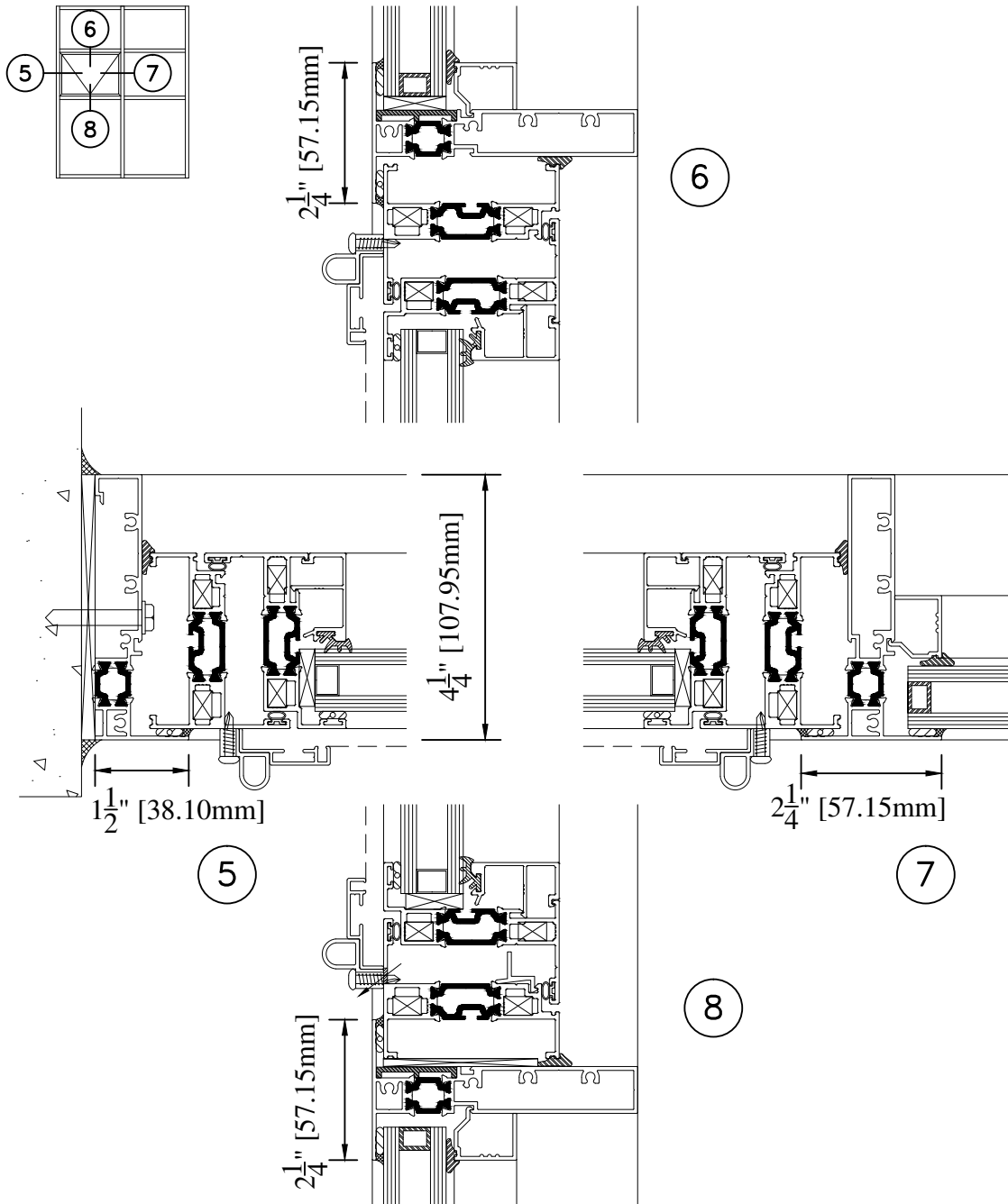
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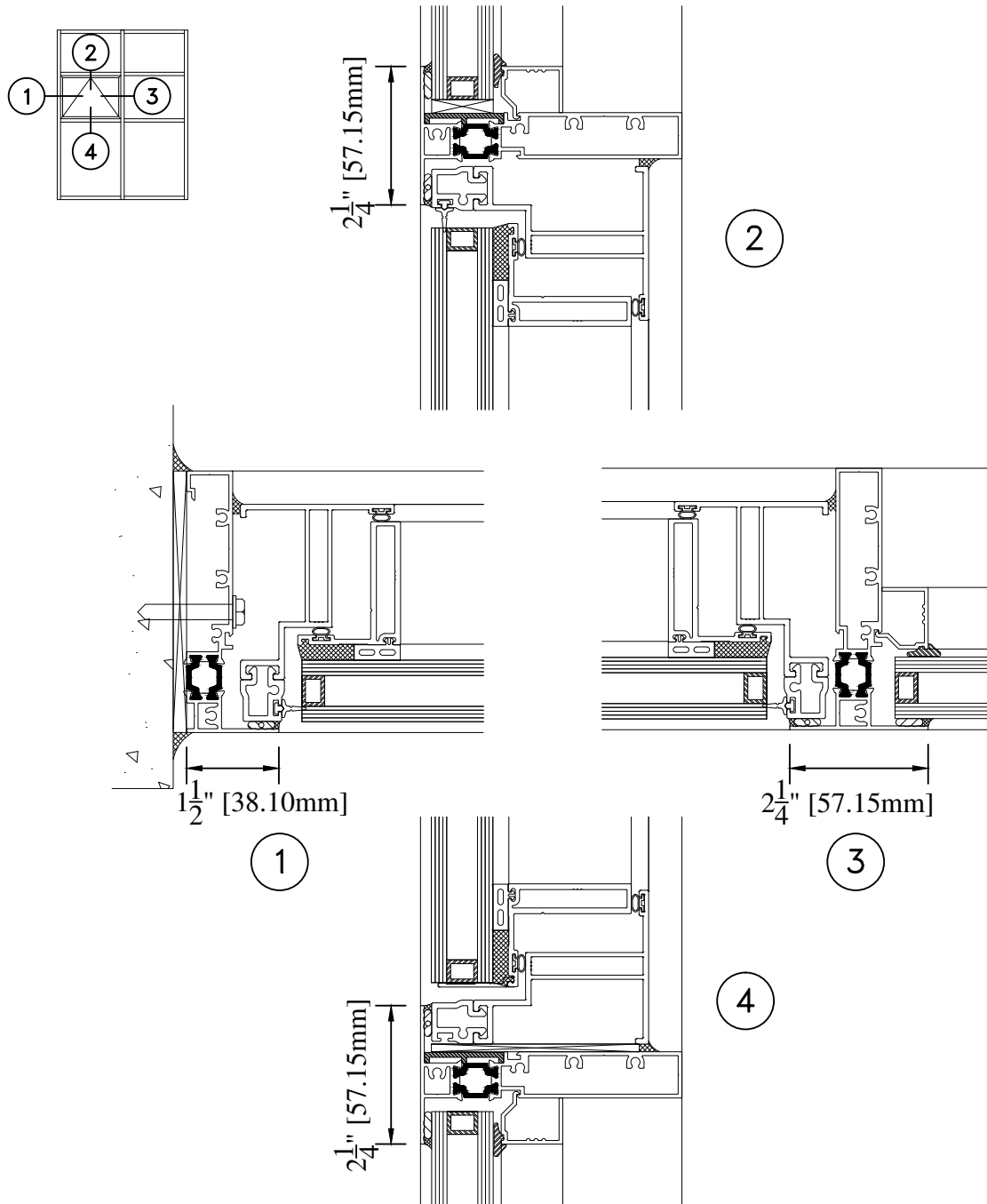
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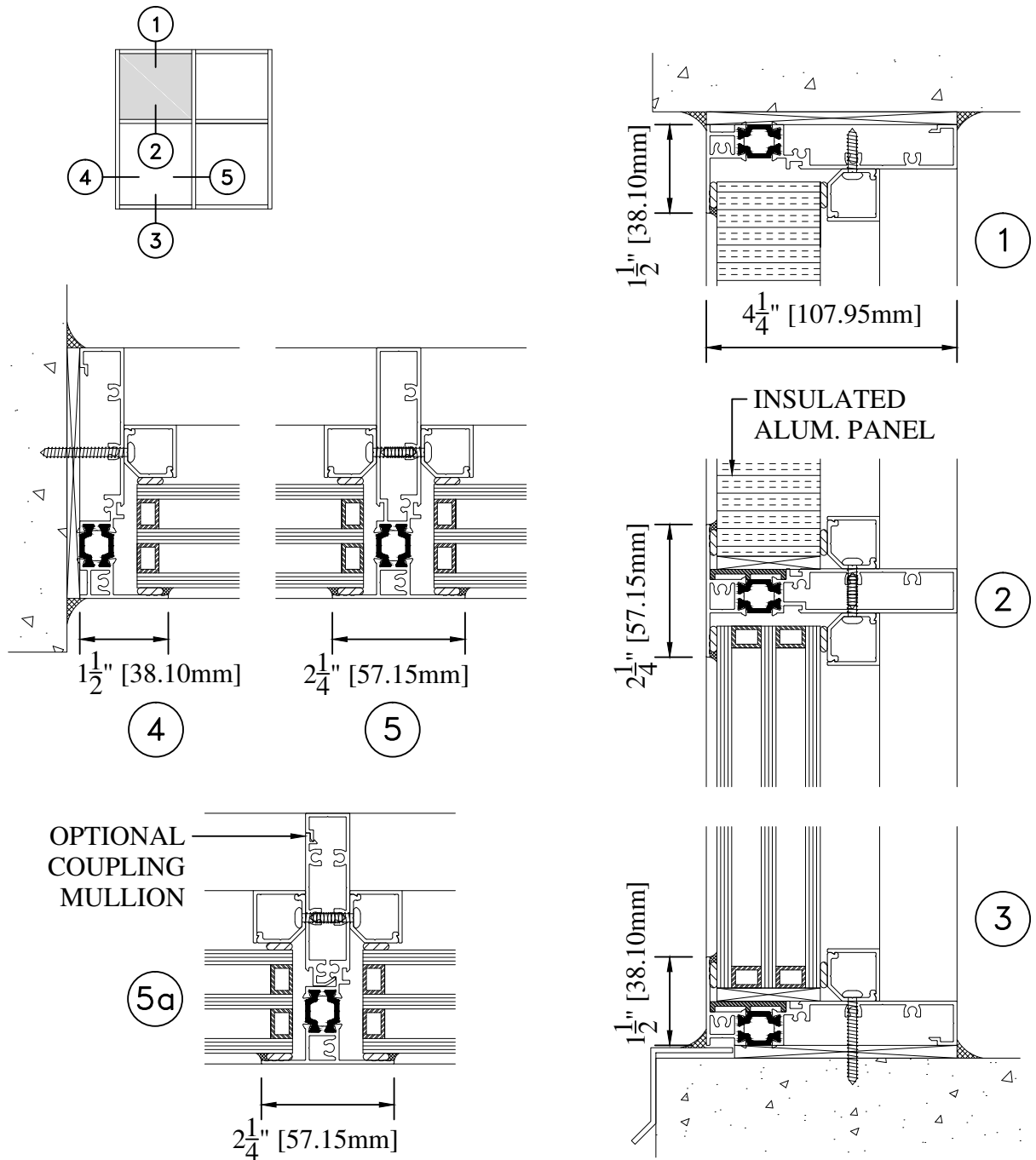


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TYPICAL TRIPLE GLAZED DETAILS IN 855 SERIES



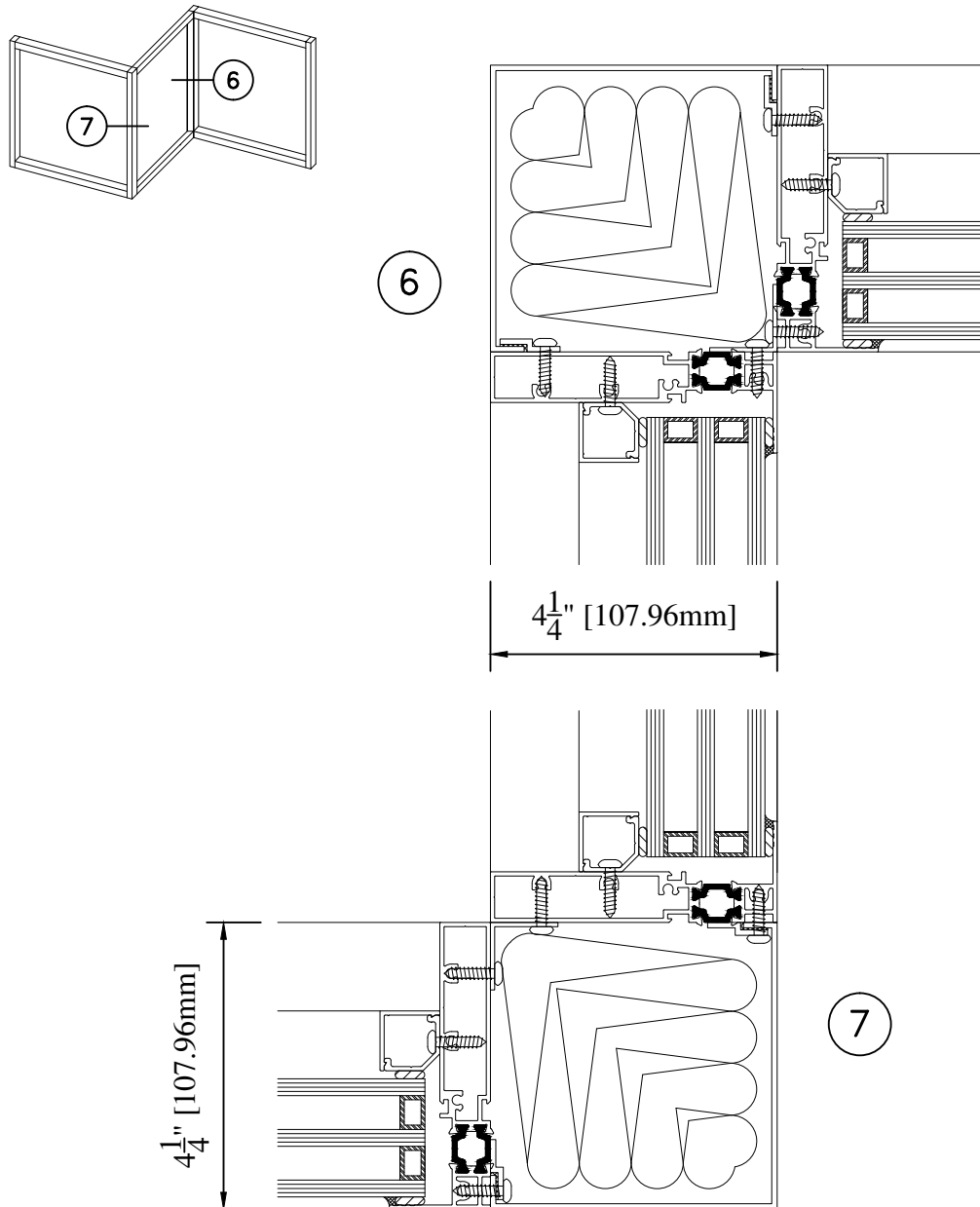
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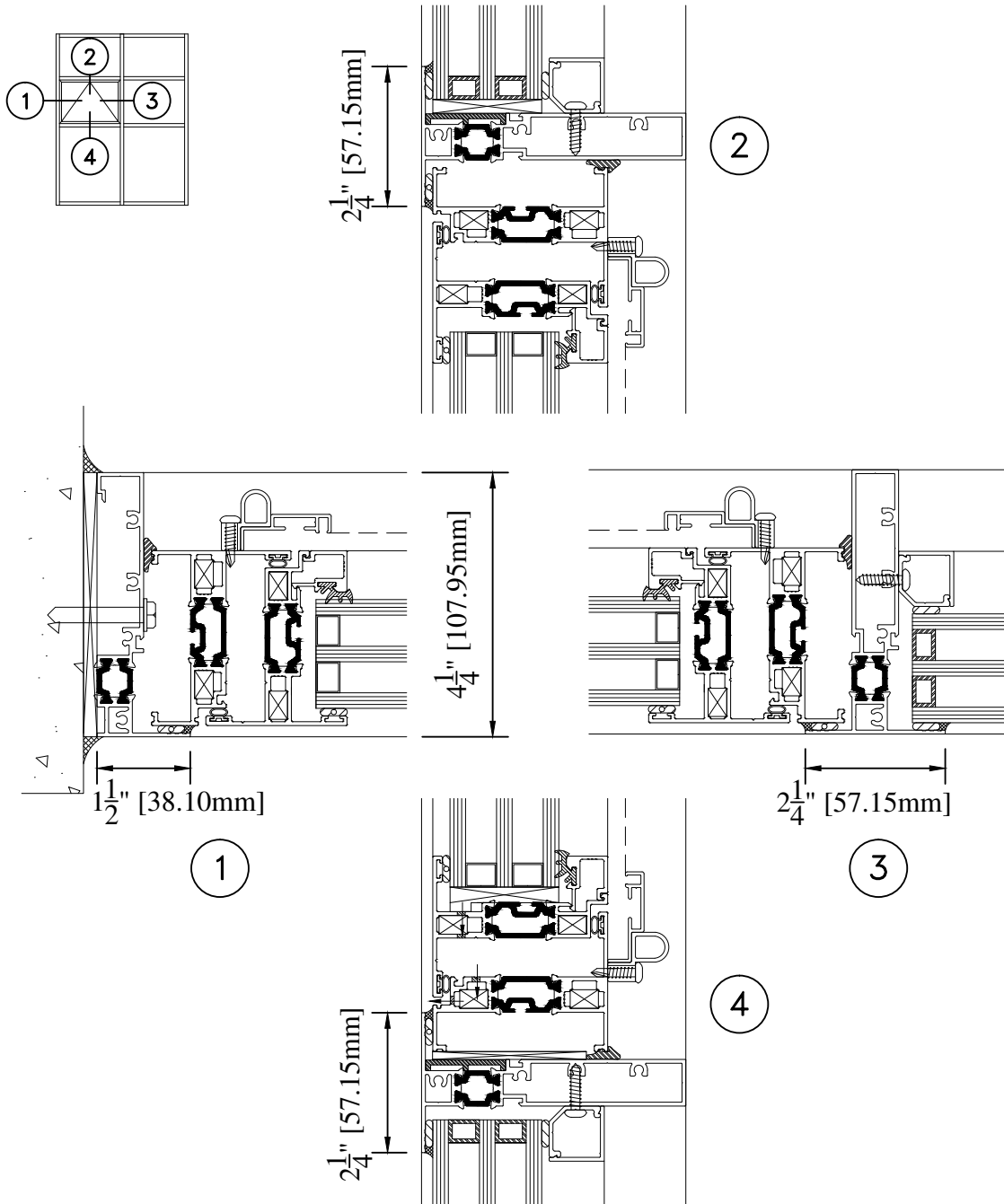
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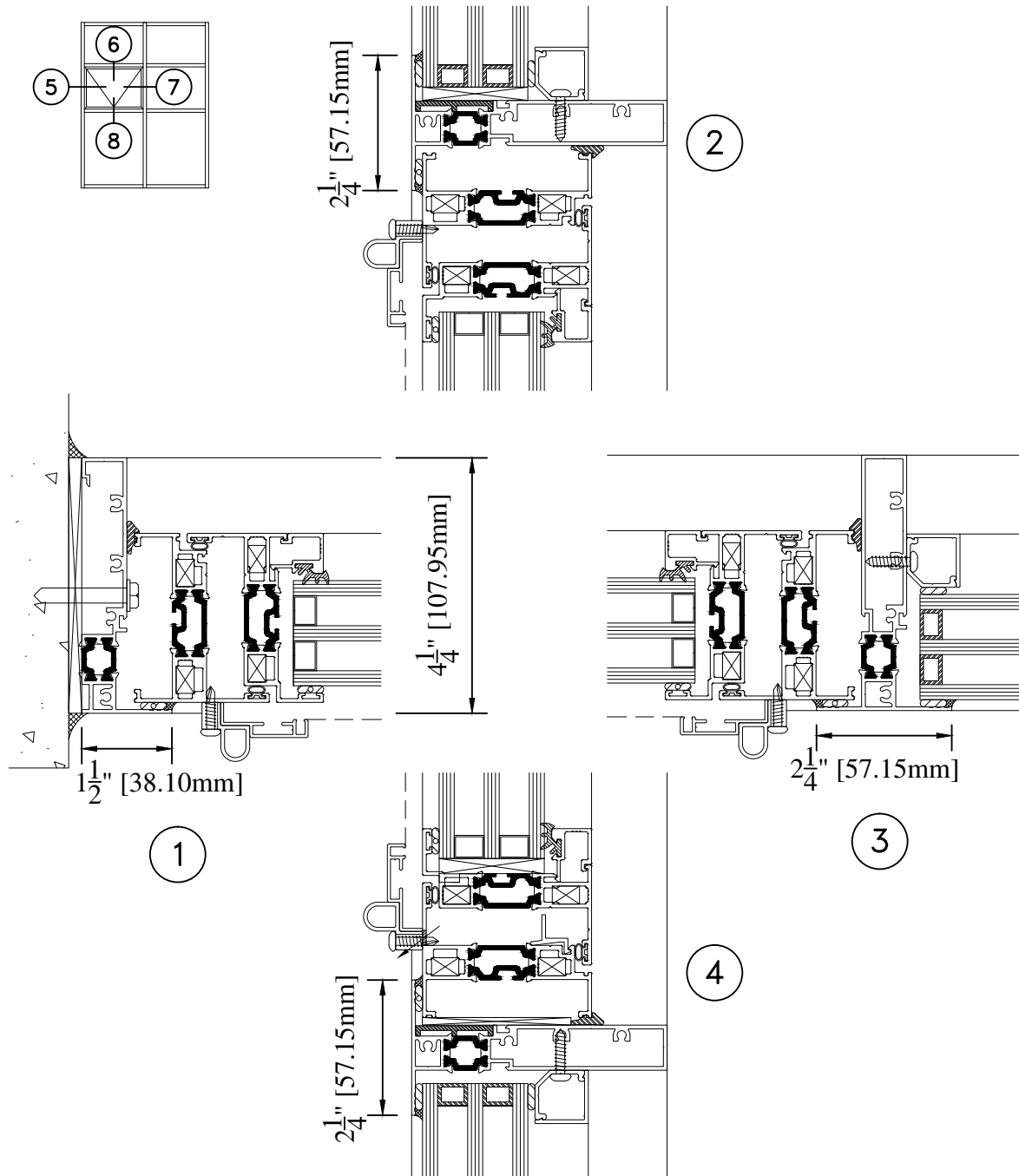
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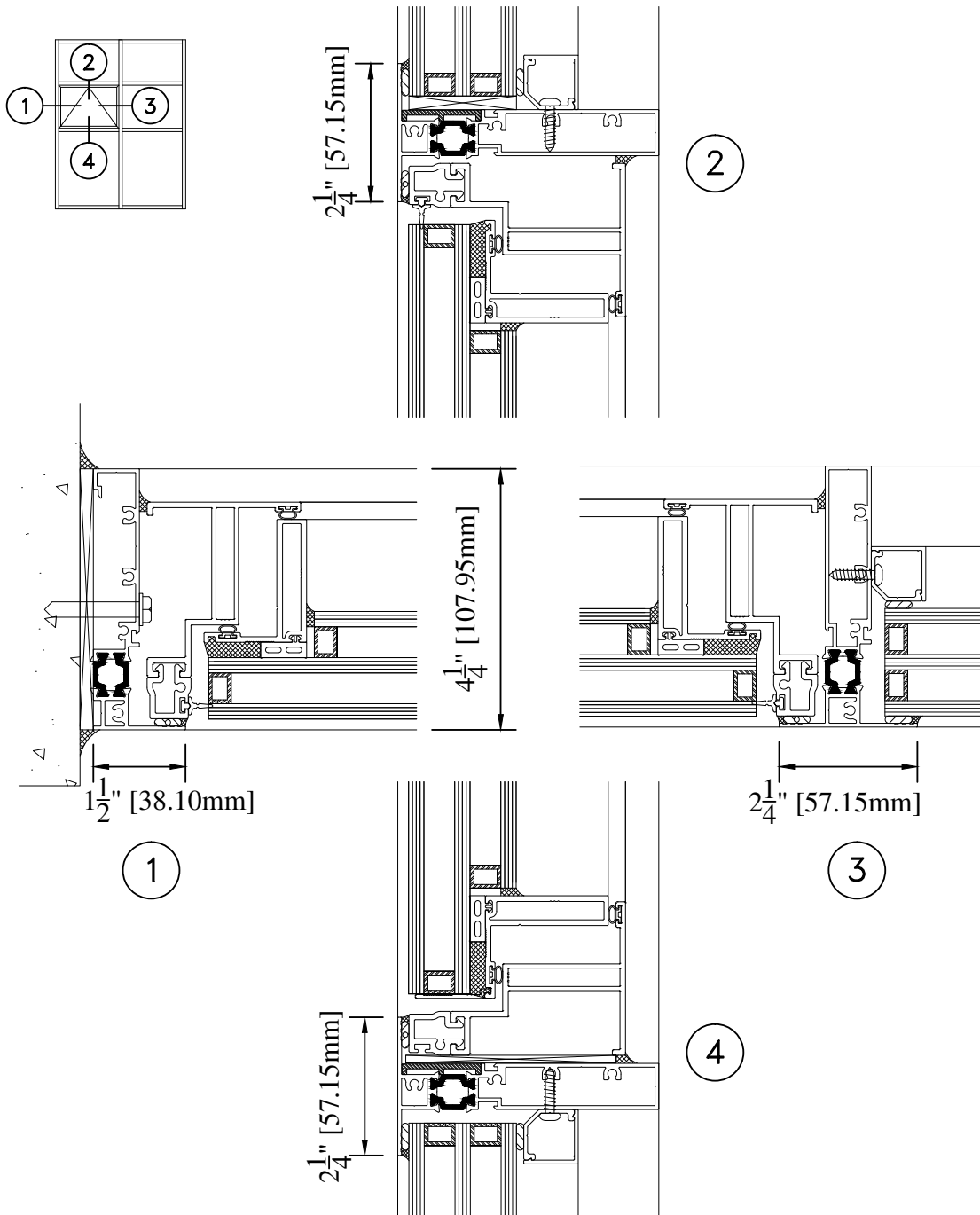
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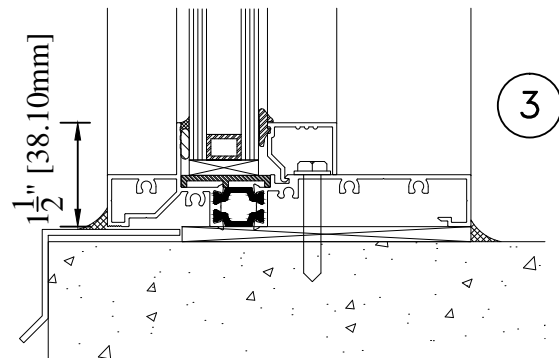
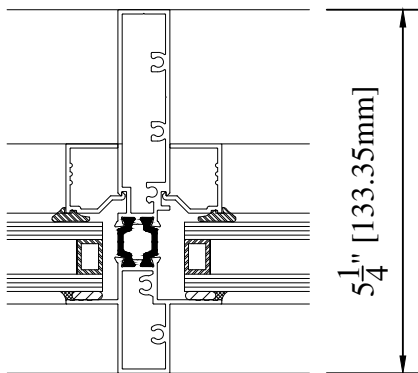
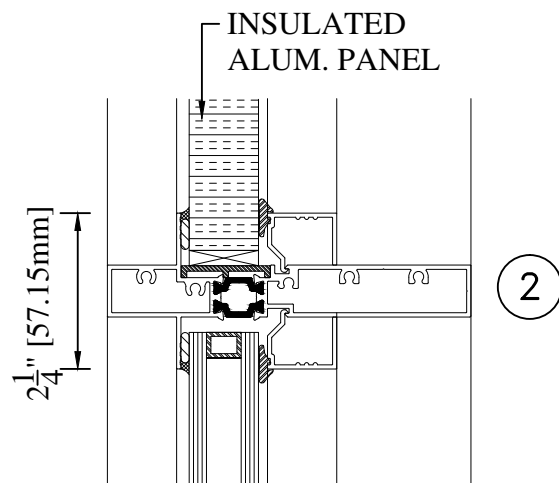
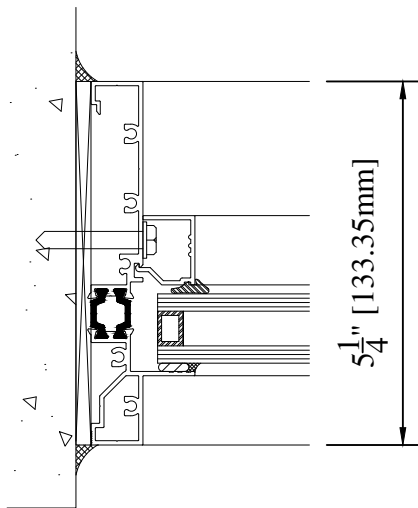
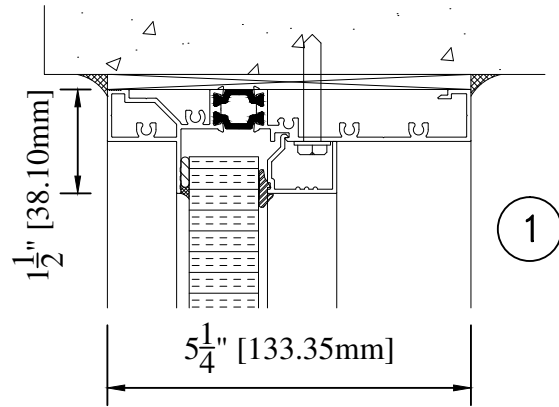
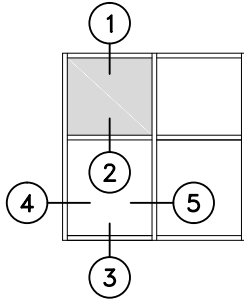
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TYPICAL DETAILS 875 SERIES



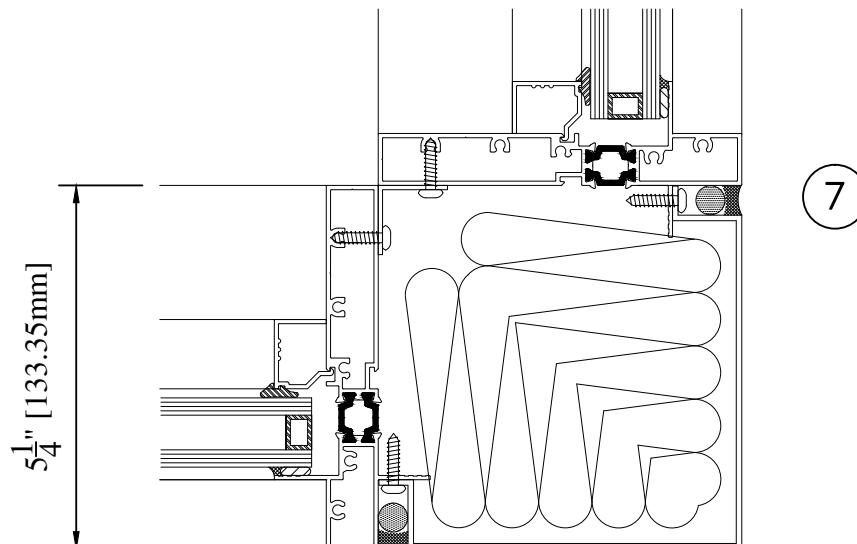
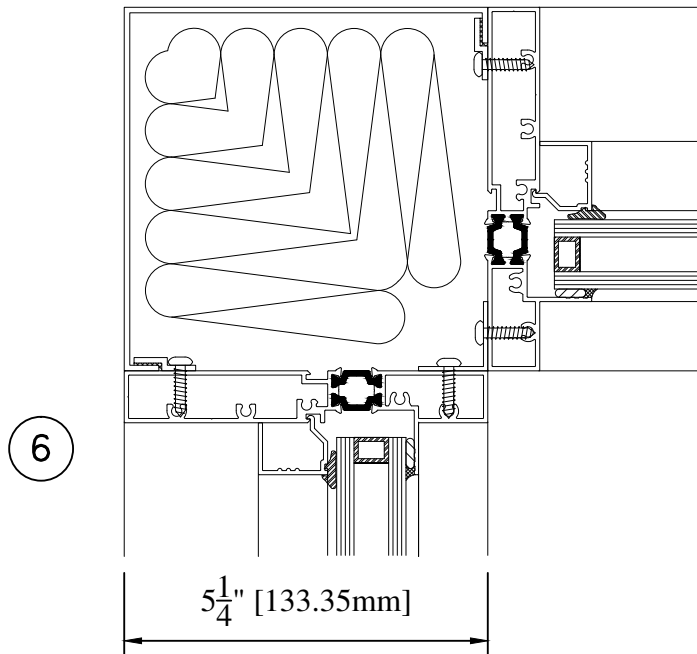
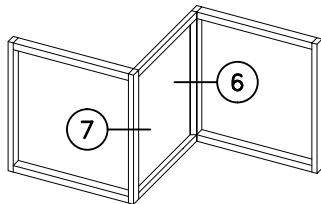
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TYPICAL DETAILS 875 SERIES

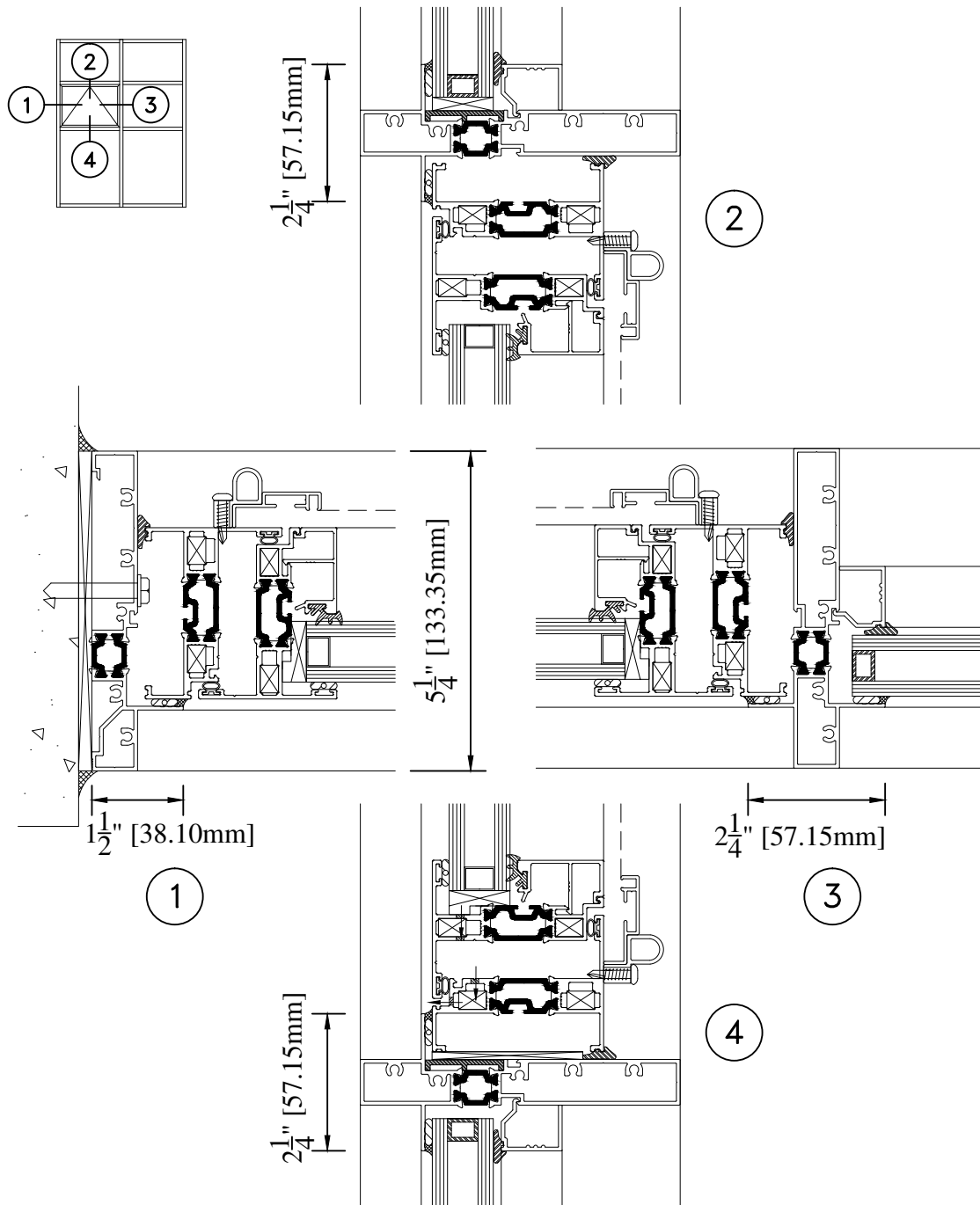


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535 PROJECT-OUT VENT IN 875 SERIES

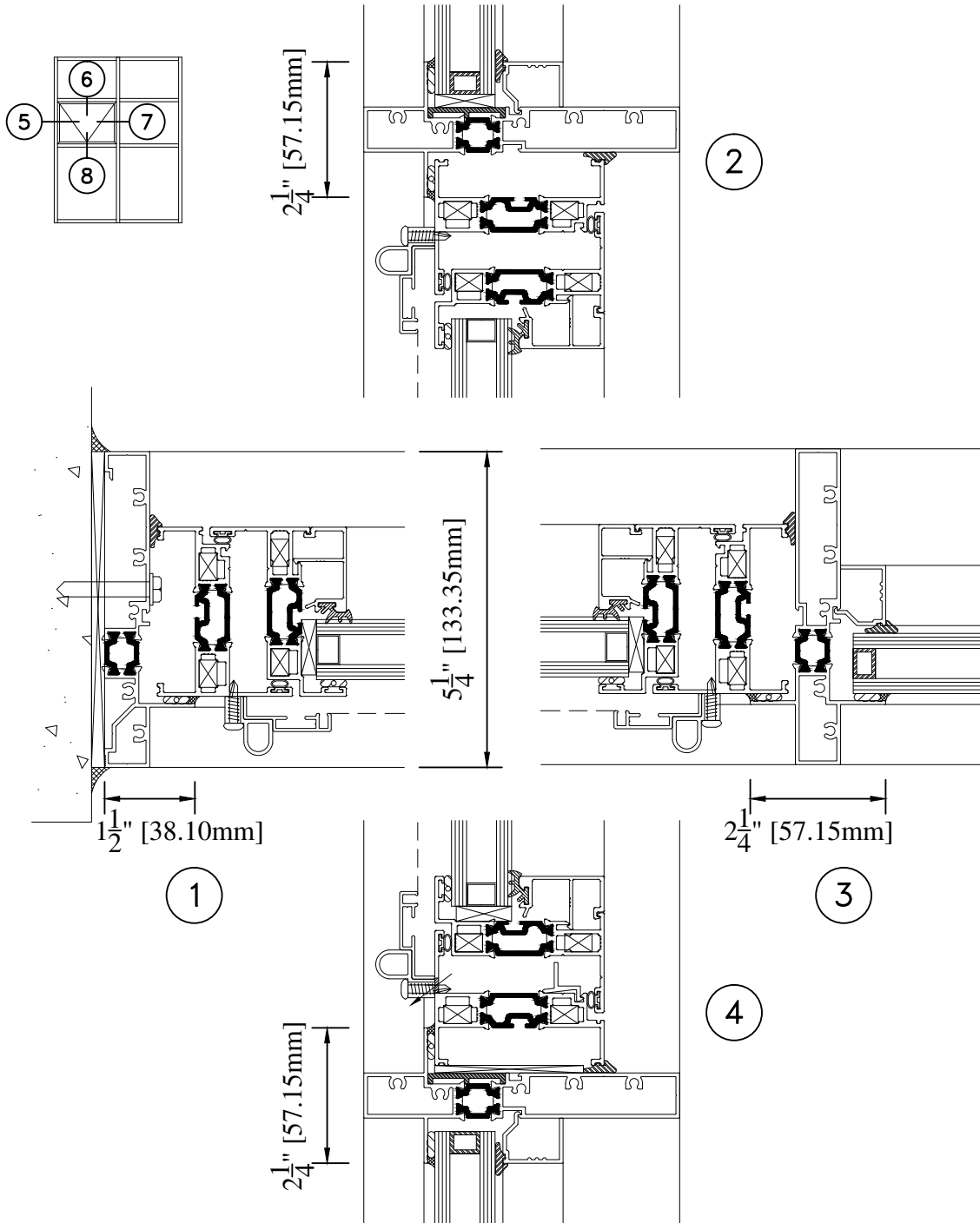


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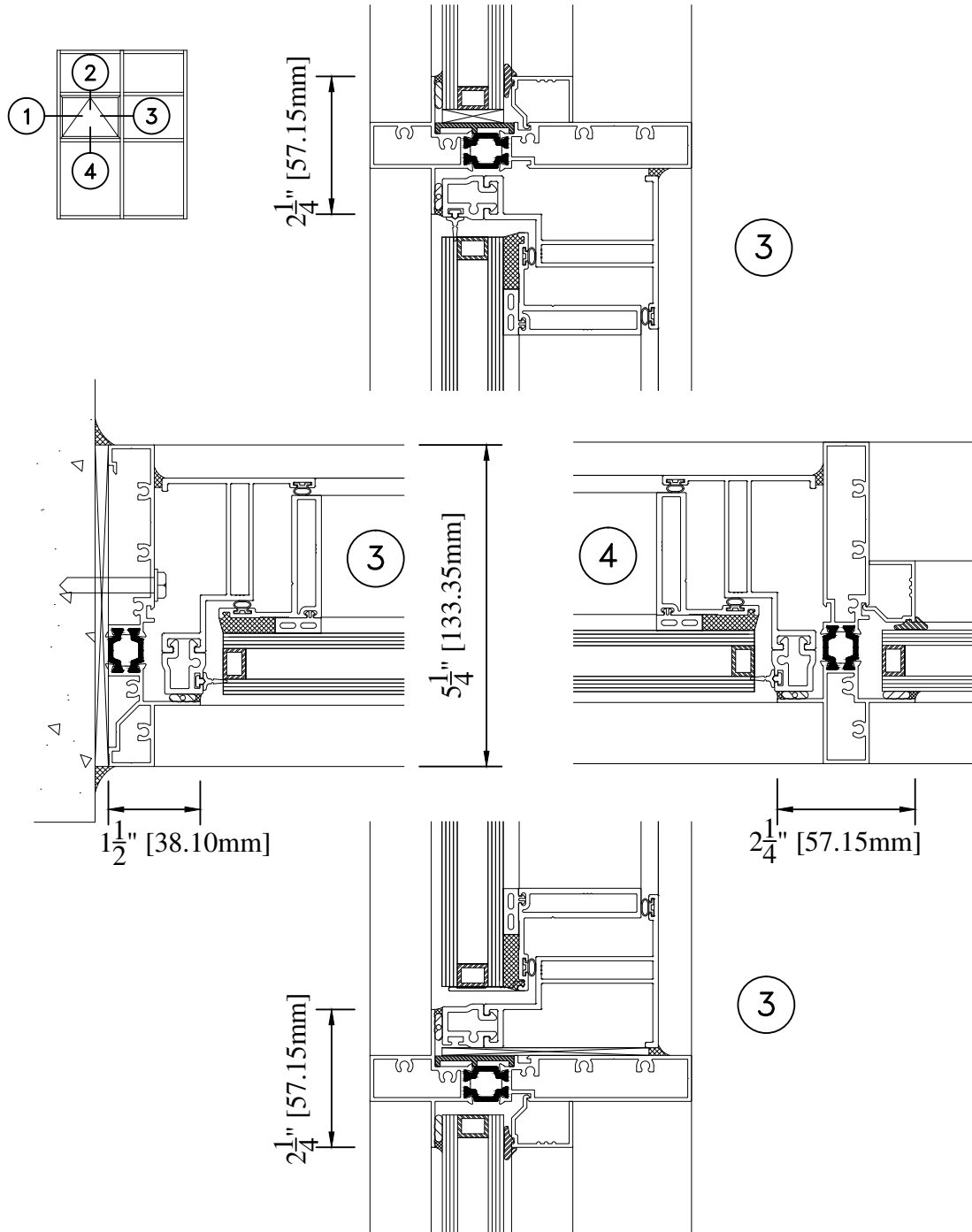
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575 PROJECT-OUT VENT IN 875 SERIES



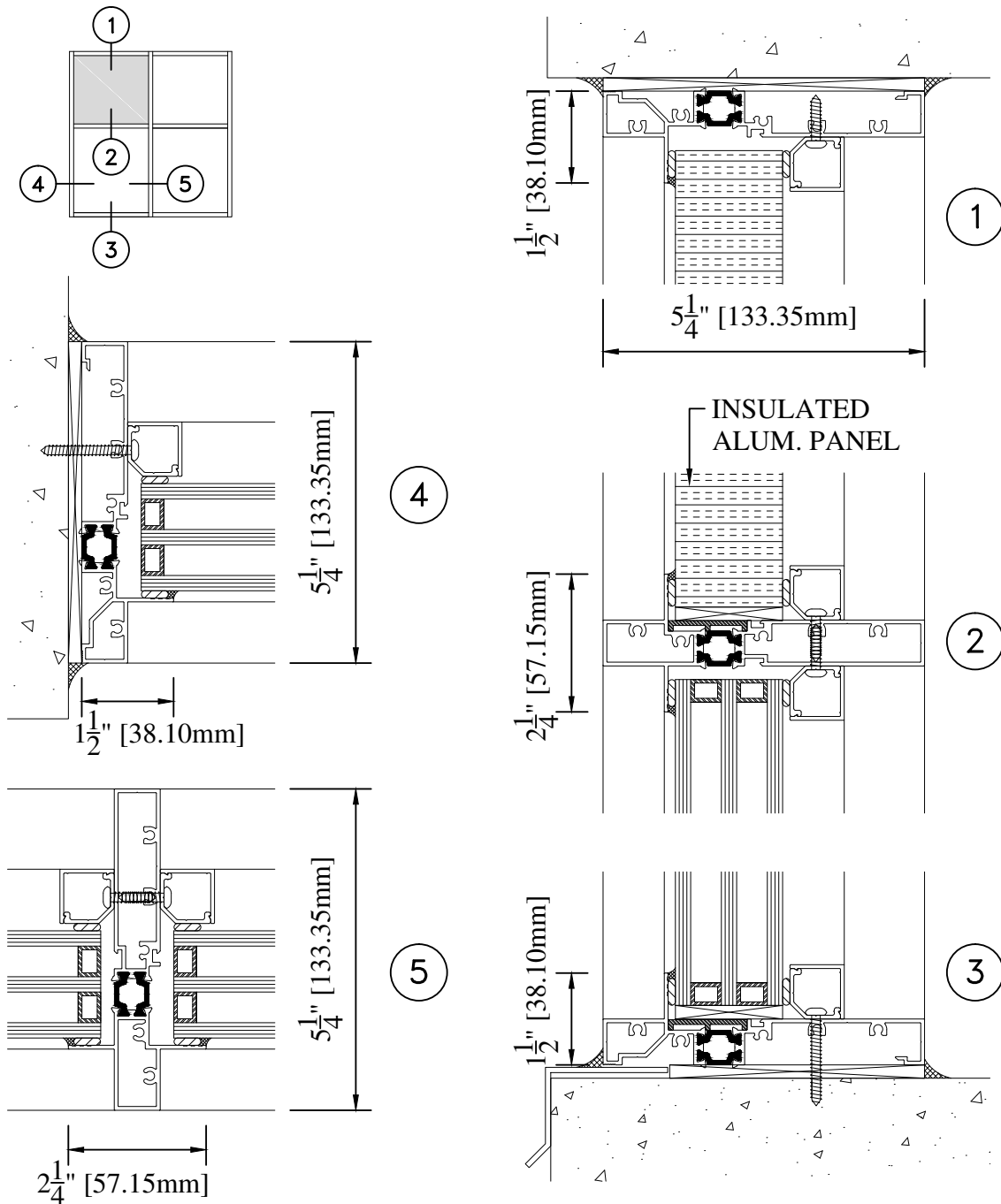
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TYPICAL TRIPLE GLAZED DETAILS IN 875 SERIES

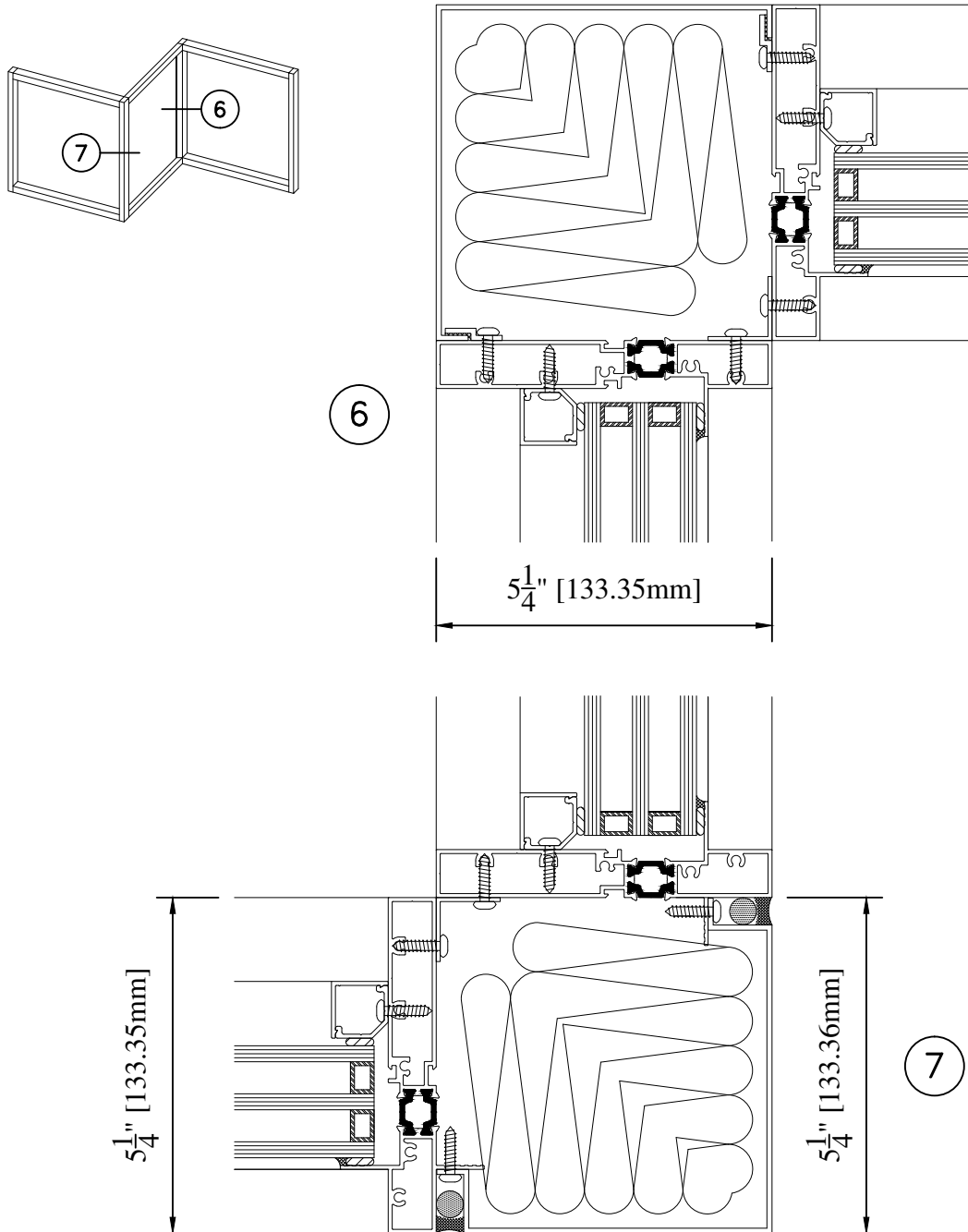


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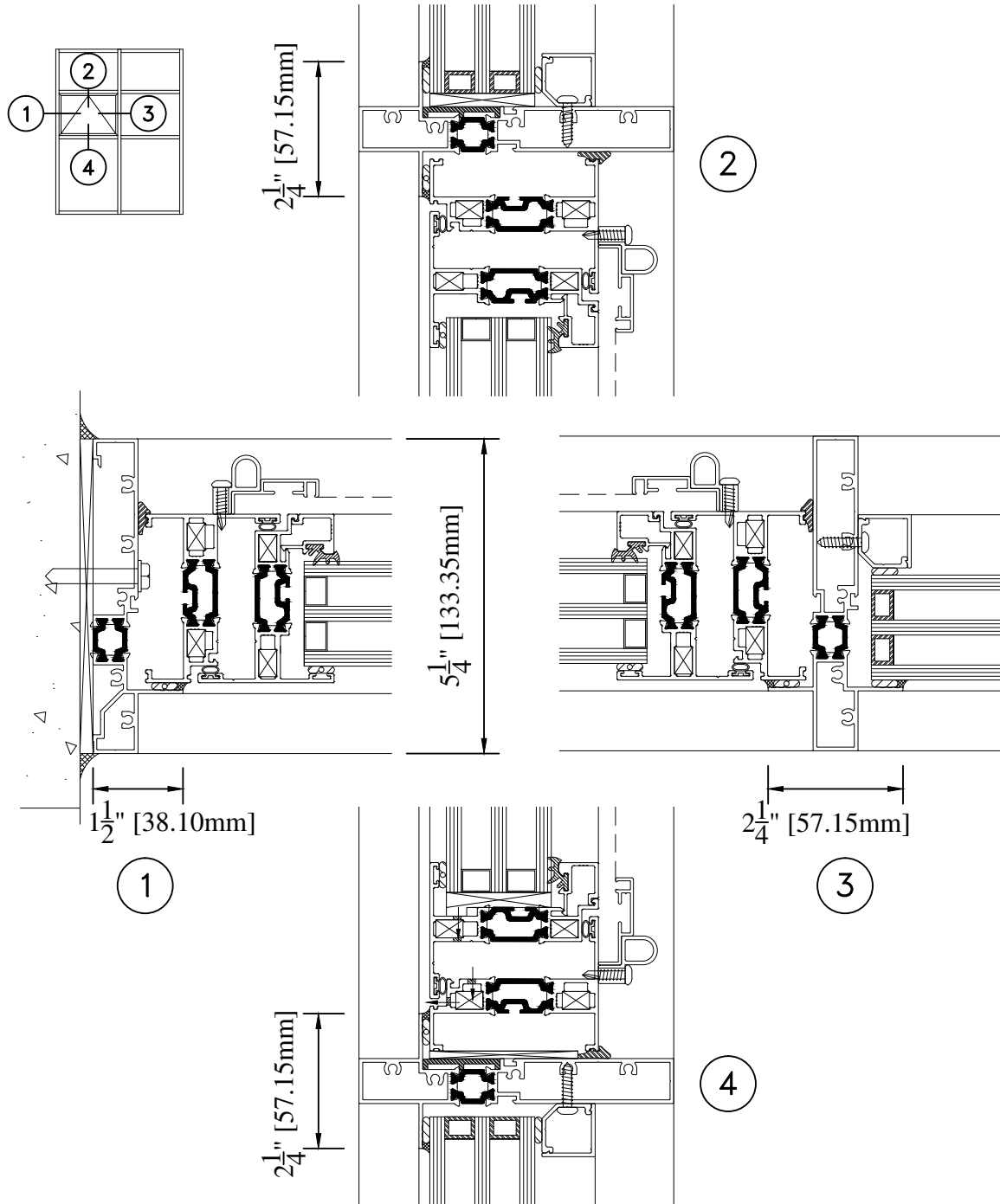


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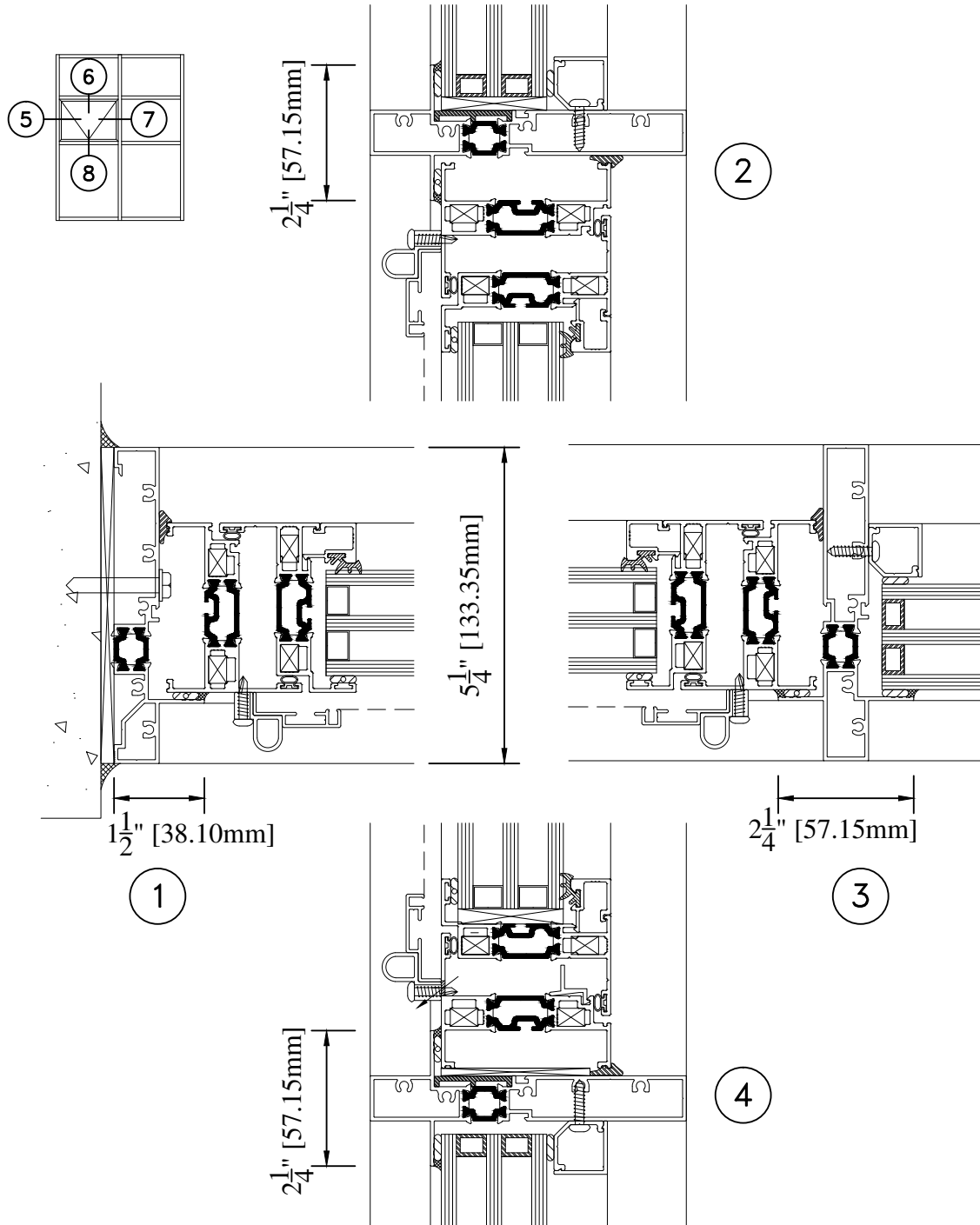
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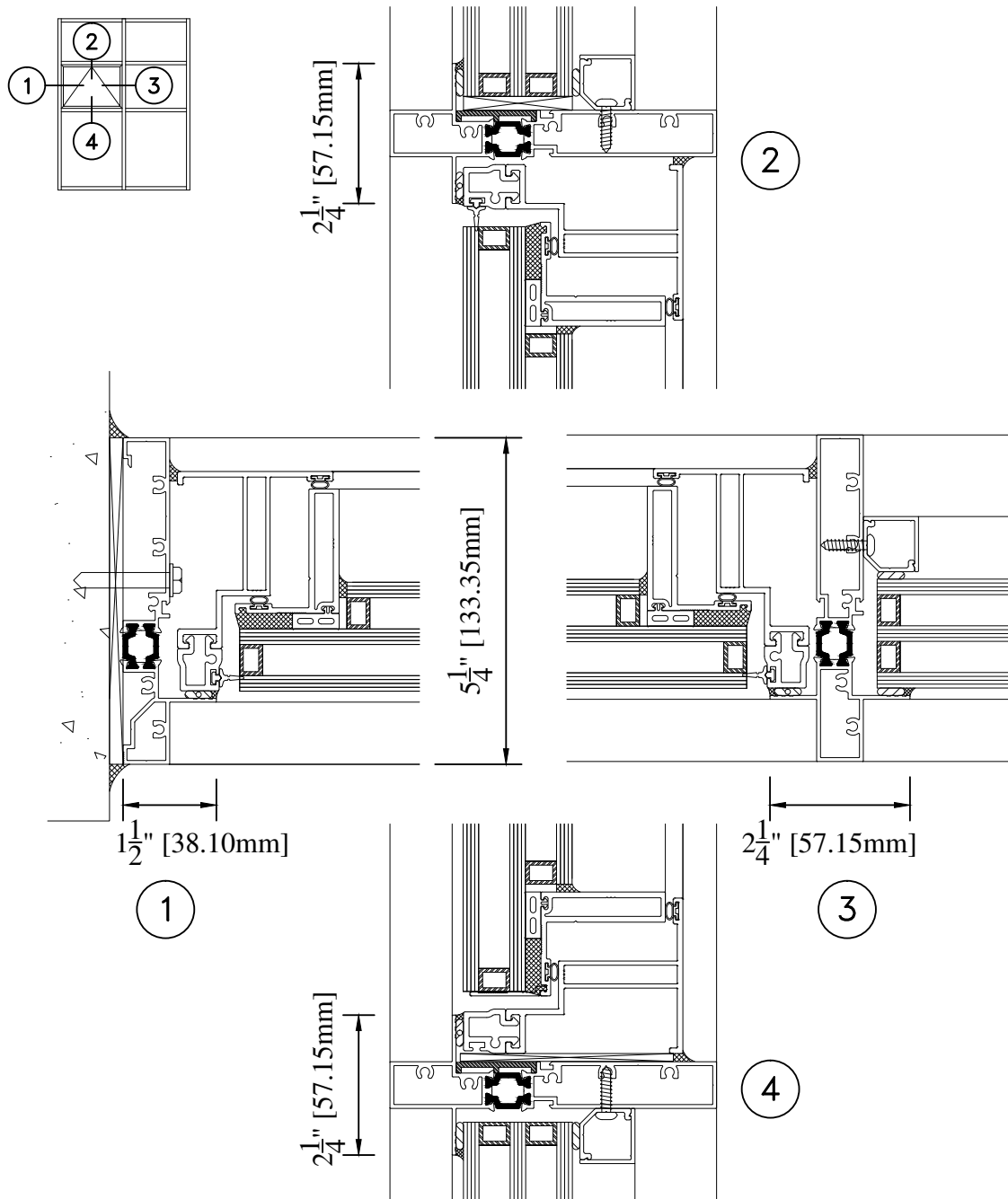


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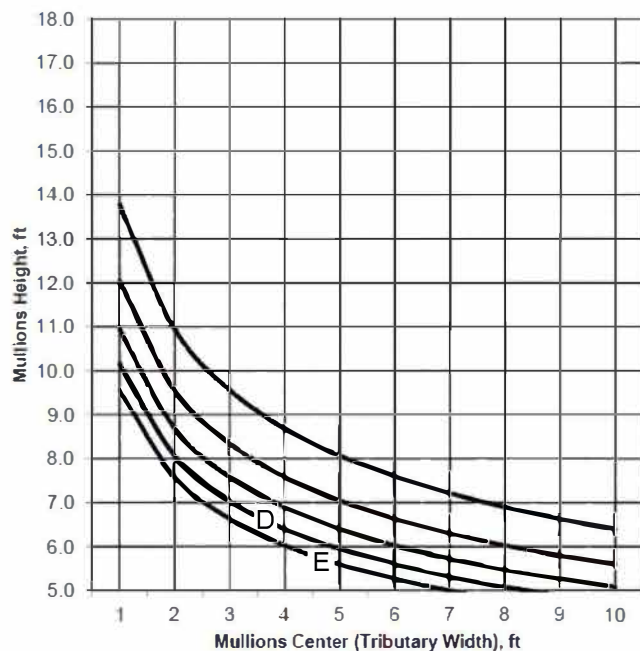
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WIND LOAD CHARTS

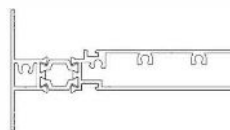


855 Closed Back Mullion

$2\frac{1}{4}" \times 4\frac{1}{4}"$
(57.15mmx107.95mm)
double glazed

$I_{xx} = 1.705 \text{ in}^4$
 $S_{xx} = 0.705 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

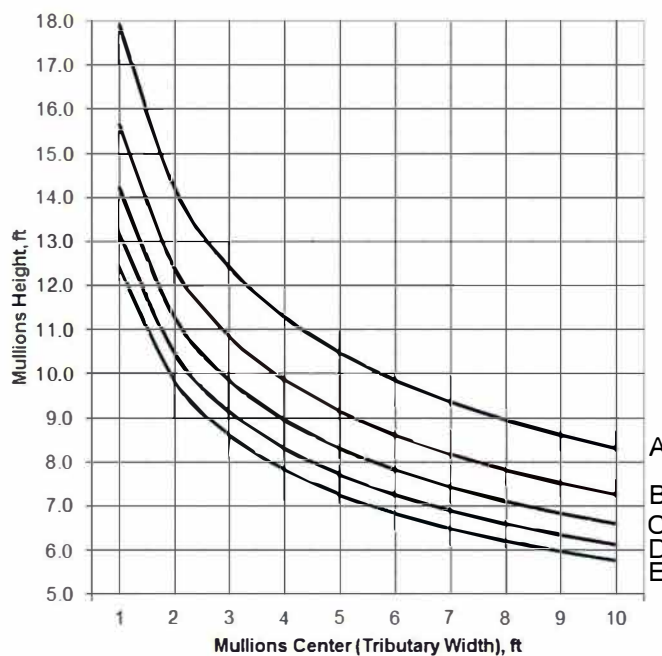
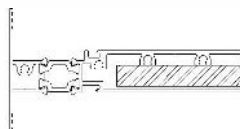


855 Closed Back Mullion (Reinforced)

$2\frac{1}{4}" \times 4\frac{1}{4}"$
(57.15mmx107.95mm)
double glazed

$I_{xx} = 3.734 \text{ in}^4$
 $S_{xx} = 1.368 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



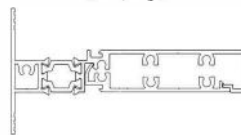
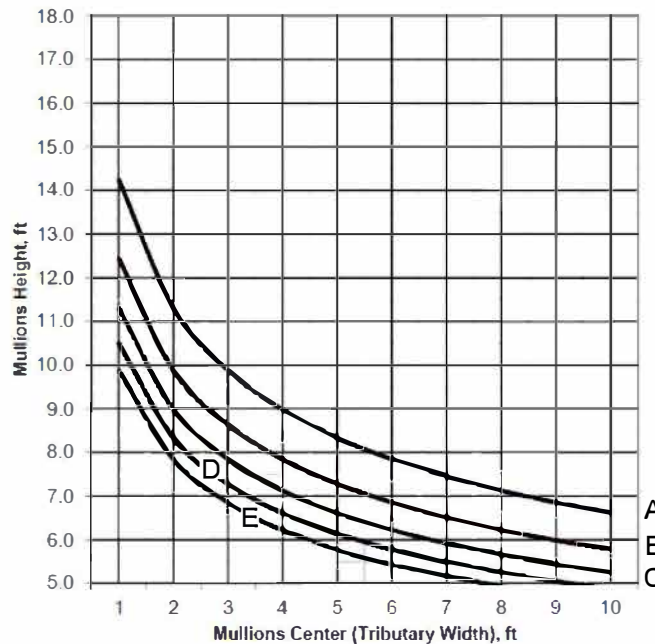
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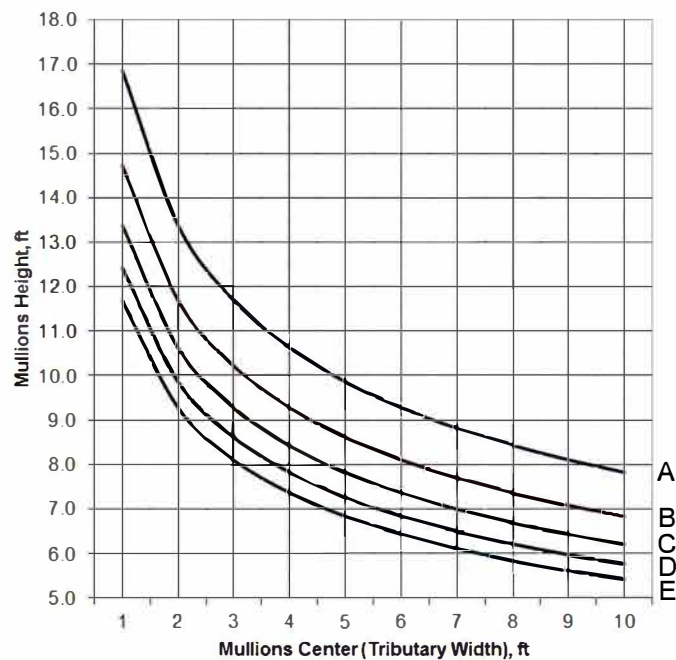
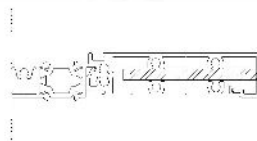


855 Coupling Mullion (Reinforced)

$2\frac{1}{4}" \times 4\frac{1}{4}"$
(57.15mm x 107.95mm)
double glazed

$I_{xx} = 3.114 \text{ in}^4$
 $S_{xx} = 1.221 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



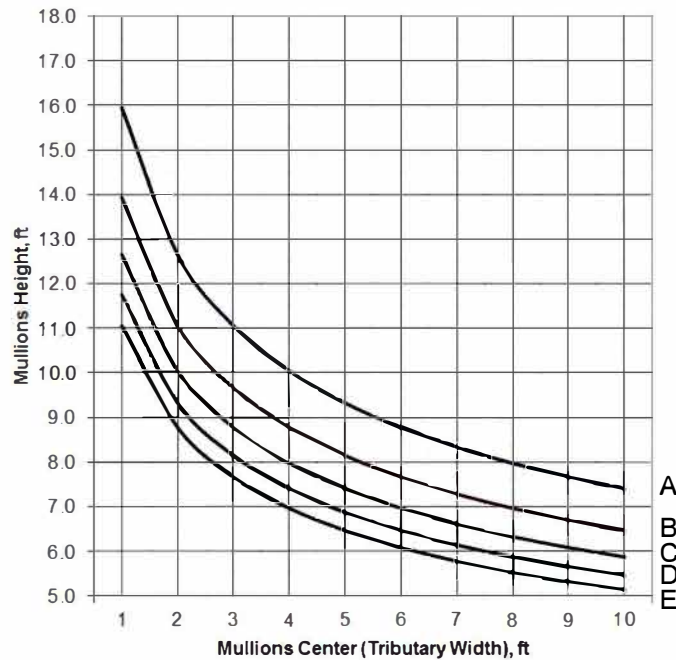
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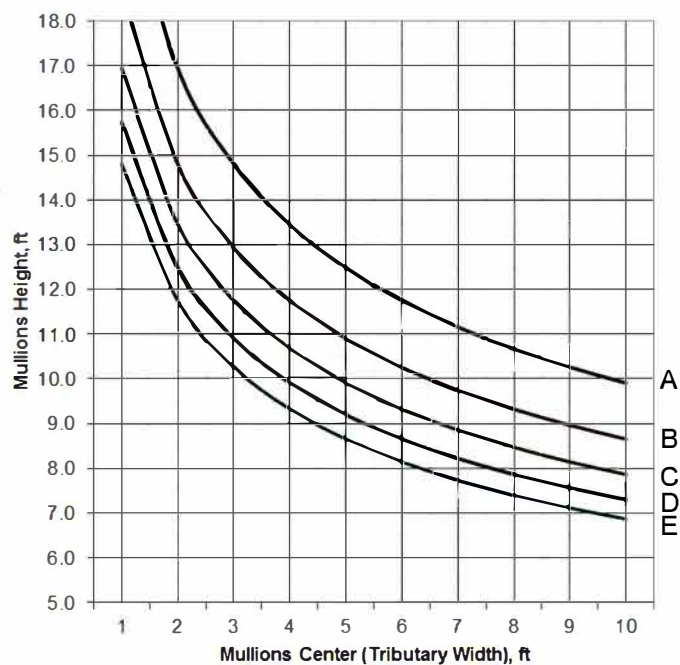
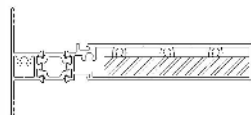


855 Closed Back Mullion (Reinforced)

2½" x 5"
(57.15mm x 127mm)
double glazed

$I_{xx} = 6.321 \text{ in}^4$
 $S_{xx} = 2.013 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



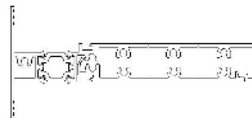
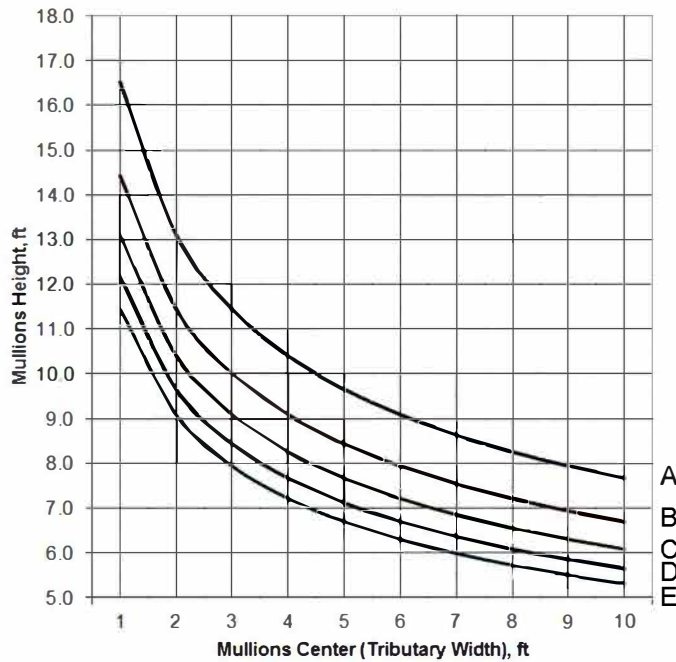
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855-875 SERIES

WIND LOAD CHARTS

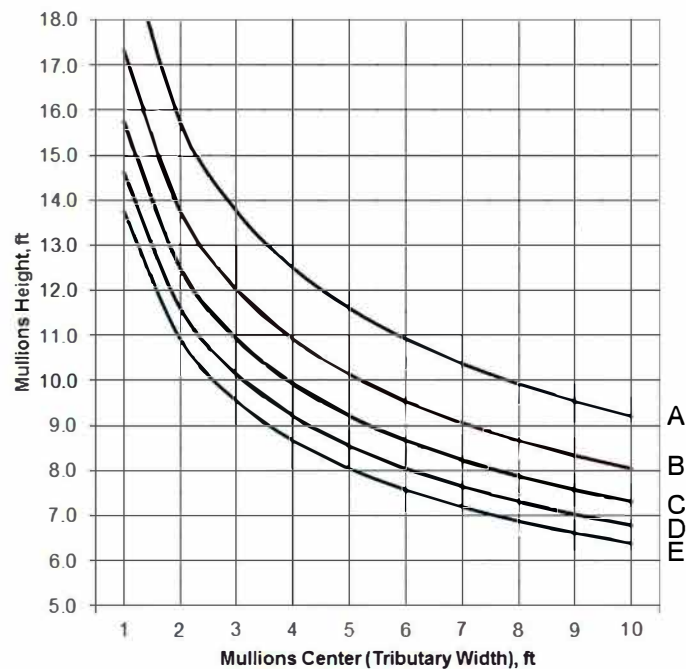
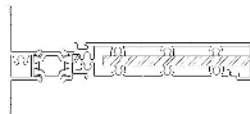


855 Coupling Mullion (Reinforced)

2 1/4" x 5"
(57.15mm x 127mm)
double glazed

$I_{xx} = 5.074 \text{ in}^4$
 $S_{xx} = 1.72 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

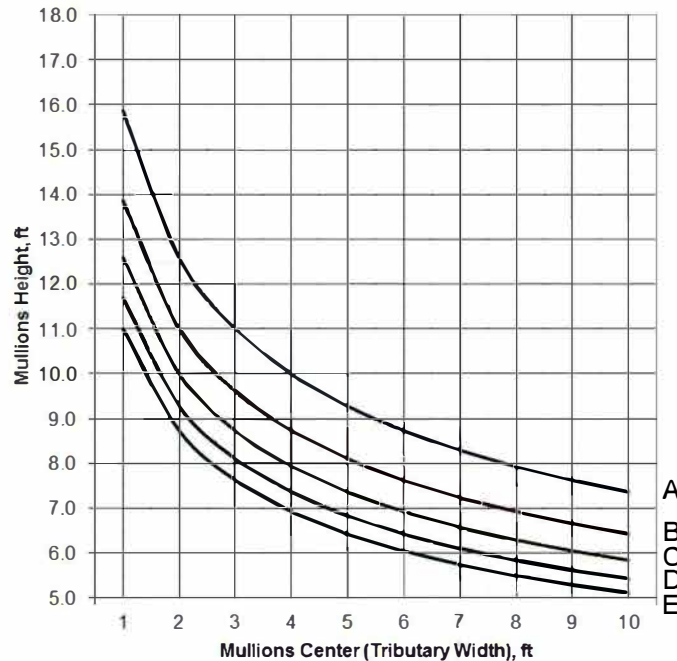


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855-875 SERIES

WIND LOAD CHARTS



875 Closed Back Mullion

2 1/4" x 5 1/4"
(57.15mm x 133.35mm)
double glazed

$I_{xx} = 2.5955 \text{ in}^4$
 $S_{xx} = 0.920 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

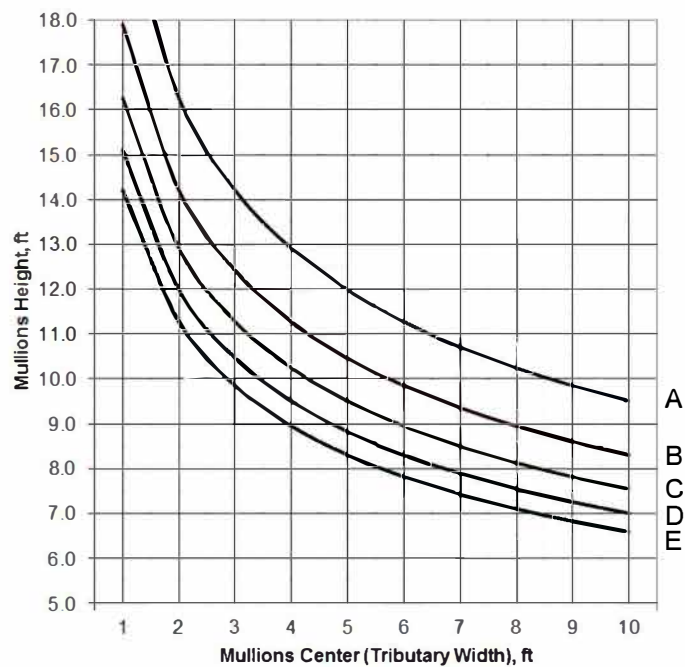
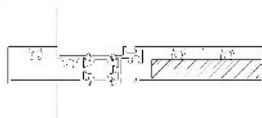


875 Closed Back Mullion (Reinforced)

2 1/4" x 5 1/4"
(57.15mm x 133.35mm)
double glazed

$I_{xx} = 5.59 \text{ in}^4$
 $S_{xx} = 1.566 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



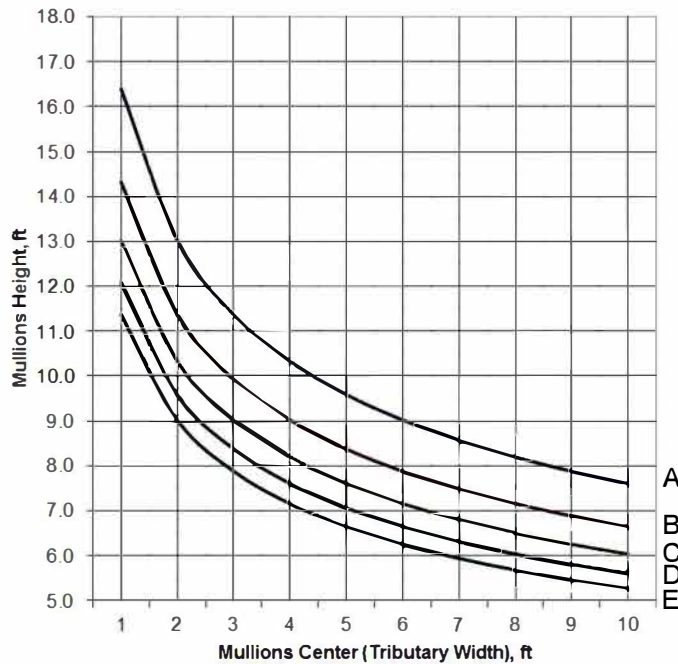
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855-875 SERIES

WIND LOAD CHARTS



875 Coupling Mullion

2 1/4" x 5 1/4"
(57.15mm x 133.35mm)
double glazed

$I_{xx} = 2.862 \text{ in}^4$
 $S_{xx} = 1.064 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

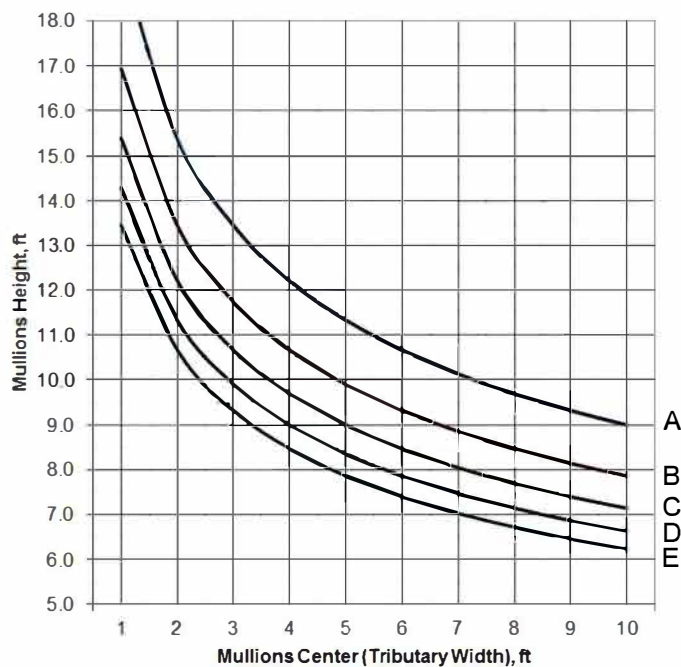
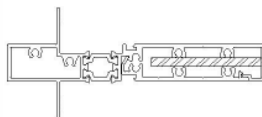


875 Coupling Mullion (Reinforced)

2 1/4" x 5 1/4"
(57.15mm x 133.35mm)
double glazed

$I_{xx} = 4.736 \text{ in}^4$
 $S_{xx} = 1.427 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

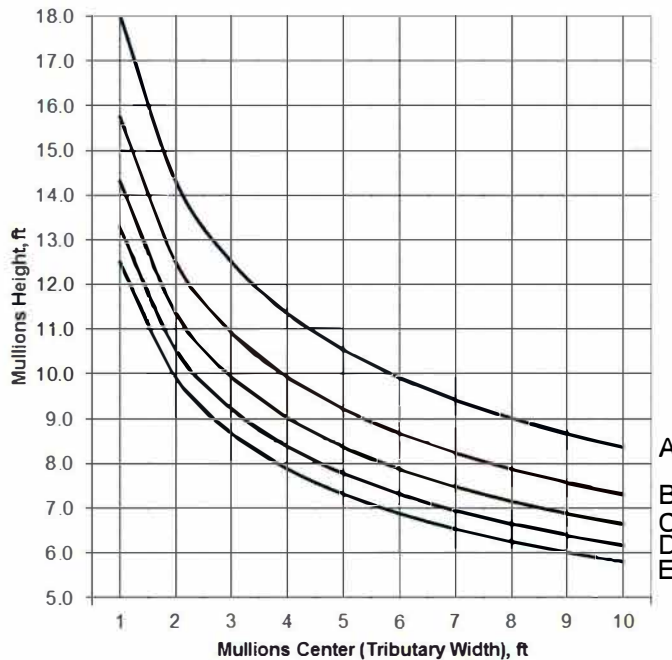


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855-875 SERIES

WIND LOAD CHARTS

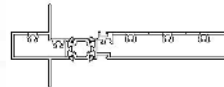


875 Closed Back Mullion

$2\frac{1}{4}" \times 6"$
(57.15mm x 152.40mm)
double glazed

$I_{xx} = 3.810 \text{ in}^4$
 $S_{xx} = 1.180 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

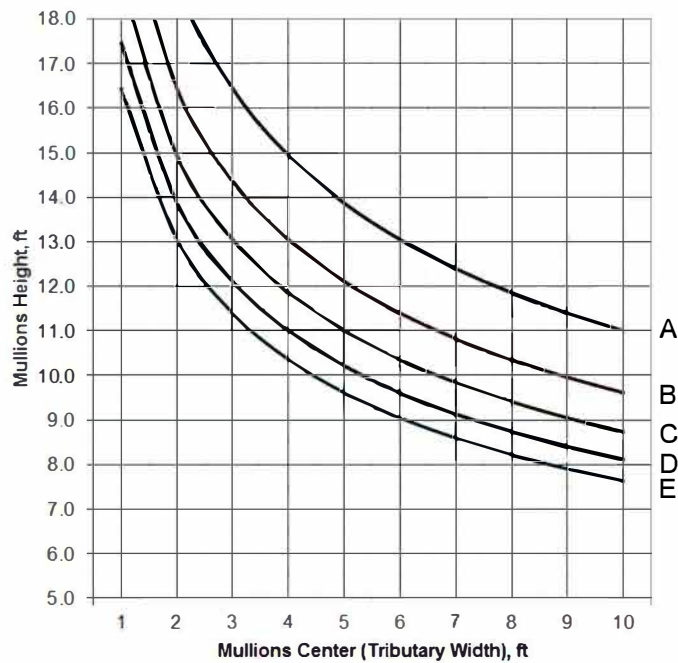
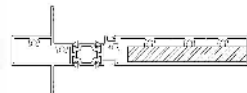


875 Closed Back Mullion (Reinforced)

$2\frac{1}{4}" \times 6"$
(57.15mm x 152.40mm)
double glazed

$I_{xx} = 8.665 \text{ in}^4$
 $S_{xx} = 2.172 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



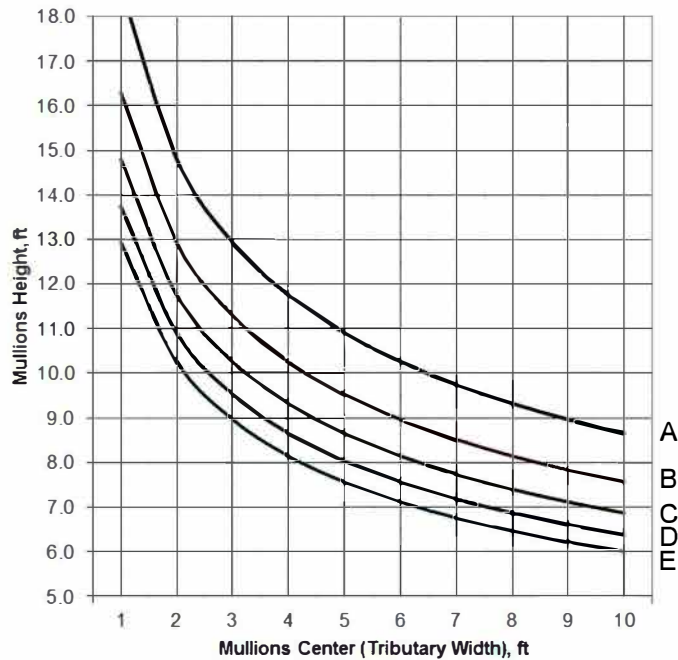
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855-875 SERIES

WIND LOAD CHARTS

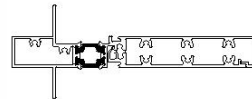


875 Coupling Mullion

$2\frac{1}{4}" \times 6"$
(57.15mmx152.40mm)
double glazed

$I_{xx} = 4.214 \text{ in}^4$
 $S_{xx} = 1.364 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF

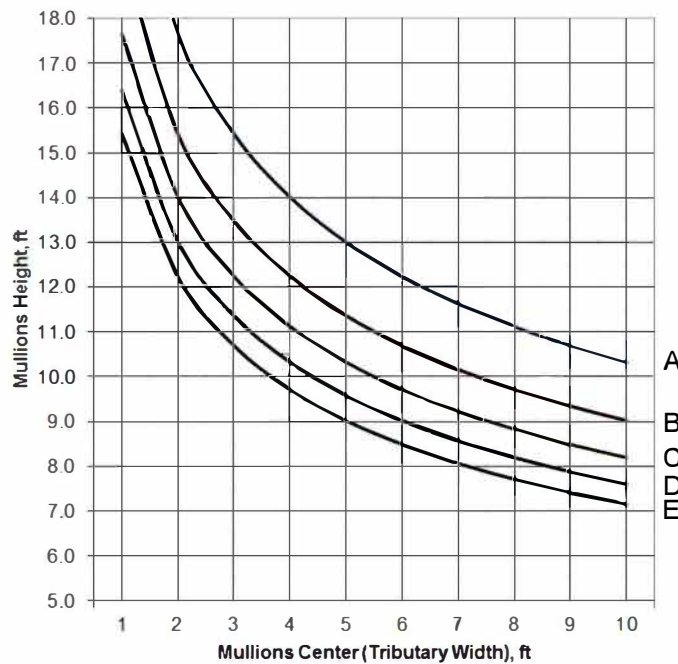
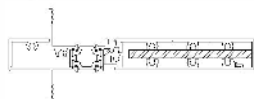


875 Coupling Mullion (Reinforced)

$2\frac{1}{4}" \times 6"$
(57.15mmx152.40mm)
double glazed

$I_{xx} = 7.154 \text{ in}^4$
 $S_{xx} = 1.908 \text{ in}^3$

A- 20 PSF
B- 30 PSF
C- 40 PSF
D- 50 PSF
E- 60 PSF



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855-875 SERIES

THERMAL CHARTS

U-cog	U-Product 855 875 Series Dbl		
	Aluminum Spacer	Stainless Steel Spacer	Non-Metal Spacer
0.18	0.31	0.29	0.26
0.20	0.32	0.31	0.28
0.22	0.34	0.32	0.30
0.24	0.36	0.34	0.32
0.26	0.37	0.36	0.33
0.28	0.39	0.38	0.35
0.30	0.41	0.39	0.37
0.32	0.43	0.41	0.39
0.34	0.44	0.43	0.40
0.36	0.46	0.44	0.42
0.38	0.48	0.46	0.44
0.40	0.49	0.48	0.46
0.42	0.51	0.50	0.47
0.44	0.53	0.51	0.49
0.46	0.54	0.53	0.51
0.48	0.56	0.55	0.53

U-cog	U-Product 855 875 Series Tpl		
	Aluminum Spacer	Stainless Steel Spacer	Non-Metal Spacer
0.10	0.23	0.22	0.20
0.12	0.25	0.23	0.21
0.14	0.27	0.25	0.23
0.16	0.28	0.27	0.25
0.18	0.30	0.28	0.27
0.20	0.32	0.30	0.28
0.22	0.33	0.32	0.30
0.24	0.35	0.34	0.32
0.26	0.37	0.35	0.34
0.28	0.38	0.37	0.35
0.30	0.40	0.39	0.37

855 875 Window Wall (Dbl and Tpl)	
SHGC-cog	SHGC-Product
0.050	0.051
0.100	0.096
0.150	0.141
0.200	0.186
0.250	0.230
0.300	0.275
0.350	0.320
0.400	0.365
0.450	0.410
0.500	0.454
0.550	0.499
0.600	0.544
0.650	0.589
0.700	0.634
0.750	0.679



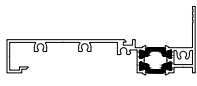
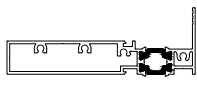
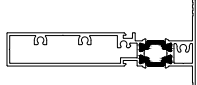
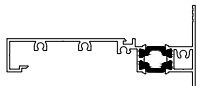
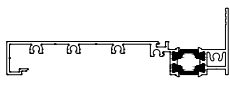
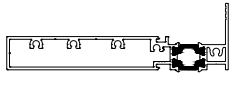
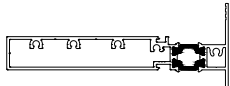
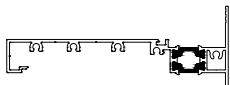
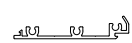
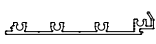
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FEBRUARY 2017

855-875 SERIES

855 SERIES PARTS LIST

Part Number	Description	Profile
WA-85501	$\frac{3}{4} \times 4 \frac{1}{4}"$ (19 x 108mm) OPEN BACK PERIMETER	
WA-85502	$\frac{3}{4} \times 4 \frac{1}{4}"$ (19 x 108mm) CLOSE BACK PERIMETER	
WA-85503	$\frac{3}{4} \times 4 \frac{1}{4}"$ (19 x 108mm) MULLION	
WA-85504	$\frac{3}{4} \times 4 \frac{1}{4}"$ (19 x 108mm) MALE COUPLING MULLION	
WA-85511	$\frac{3}{4} \times 5"$ (19 x 127mm) OPEN BACK PERIMETER	
WA-85512	$\frac{3}{4} \times 5"$ (19 x 127mm) CLOSE BACK PERIMETER	
WA-85513	$\frac{3}{4} \times 5"$ (19 x 127mm) MULLION	
WA-85514	$\frac{3}{4} \times 5"$ (19 x 127mm) MALE COUPLING MULLION	
WA-85505	FEMALE COUPLING FOR $4 \frac{1}{4}"$ & $5 \frac{1}{4}"$	
WA-85515	FEMALE COUPLING FOR 5" & 6"	



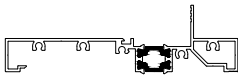
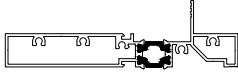
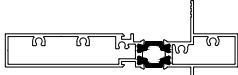
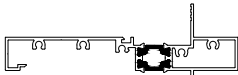
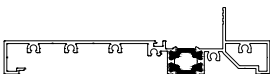
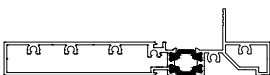
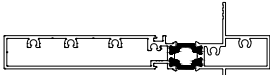
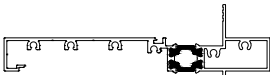
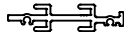
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855-875 SERIES

875 SERIES PARTS LIST

Part Number	Description	Profile
WA-87501	$\frac{3}{4} \times 5 \frac{1}{4}$ " (19 X 133.4mm) CLOSE NOSE PERIMETER	
WA-87502	$\frac{3}{4} \times 5 \frac{1}{4}$ " (19 X 133.4mm) CLOSE BACK PERIMETER	
WA-87503	$\frac{3}{4} \times 5 \frac{1}{4}$ " (19 X 133.4mm) MULLION	
WA-87504	$\frac{3}{4} \times 5 \frac{1}{4}$ " (19 X 133.4mm) MALE COUPLING	
WA-87511	$\frac{3}{4} \times 6$ " (19 X 152.4mm) CLOSE NOSE PERIMETER	
WA-87512	$\frac{3}{4} \times 6$ " (19 X 152.4mm) CLOSE BACK PERIMETER	
WA-87513	$\frac{3}{4} \times 6$ " (19 X 152.4mm) MULLION	
WA-87514	$\frac{3}{4} \times 6$ " (19 X 152.4mm) MALE COUPLING MULLION	
H-85502	855-875 SHEAR BLOCK	



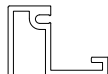
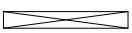
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FEBRUARY 2017

855-875 SERIES

855-875 SERIES PARTS LIST

Part Number	Description	Profile
C-40015	SADDLE STOP FOR EXTERIOR GLAZING	 N.T.S.
C-40016	SADDLE STOP BASE FOR 6mm INFILL (REQUIRES MODIFICATION)	 N.T.S.
H-85501	GLAZING SUPPORT (PVC)	 5" PIECES N.T.S.
R-60001	WEDGE GASKET	 N.T.S.
W-82063	GLASS STOP	 N.T.S.
T-0035	CAP FOR MISC. GLAZING DEPTH ($\frac{7}{8}$ x $\frac{7}{8}$ ")	 N.T.S.
T-0034	BASE FOR MISC. GLAZING DEPTH ($\frac{7}{8}$ x $\frac{7}{8}$ ")	 N.T.S.
R-00003	POLYSHIM TAPE $\frac{1}{8}$ "	 N.T.S.
H-00049	#8 X $\frac{5}{8}$ " FLATHEAD (HORIZONTAL TO SHEAR BLOCK)	 N.T.S.
H-00001	#8 X 1" PANHEAD (SCREW CHASE)	 N.T.S.
H-00037	#8 X 1 $\frac{1}{2}$ " PANHEAD (SHEAR BLOCK TO MULLION)	 N.T.S.
H-00120	EPDM SETTING BLOCK ($\frac{1}{4}$ x 1 $\frac{1}{8}$ x 5")	 N.T.S.
H-00121	EPDM SETTING BLOCK ($\frac{1}{4}$ x 1 $\frac{7}{8}$ x 5")	 N.T.S.



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