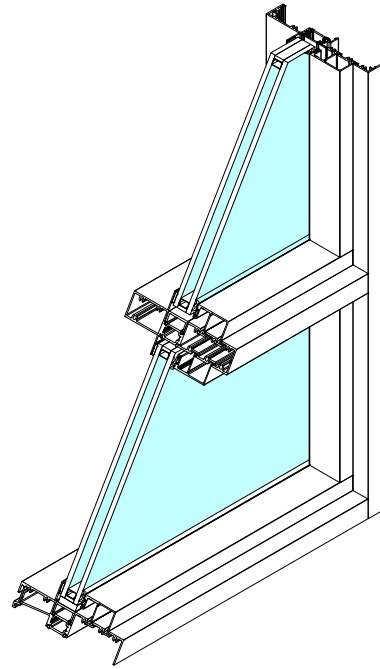
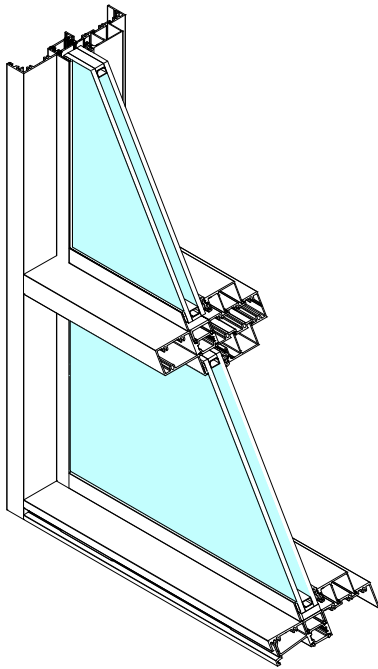


925 RAIN SCREEN



KEY FEATURES

- High performance thermal break
- Rain screen design
- 1" sight line
- Accommodates 1" double or 1- $\frac{3}{4}$ " triple glazing units
- Available 6" and 7" mullion depth
- Compatible with a variety of Windspec operable windows
- Available in anodized and painted finishes

PERFORMANCE

- U values as low as 0.30 (1" glazing)
- U value as low as 0.25 (1- $\frac{3}{4}$ " glazing)
- NAFS: AW - PG70
- A440- A3, C5, B7
- I-64 (1" glazing)



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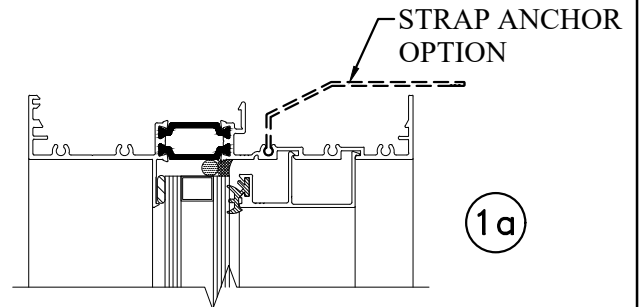
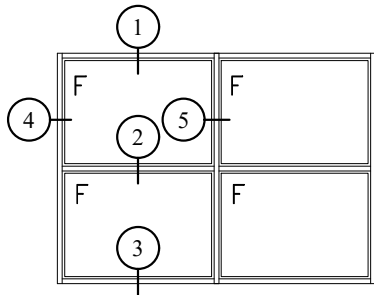
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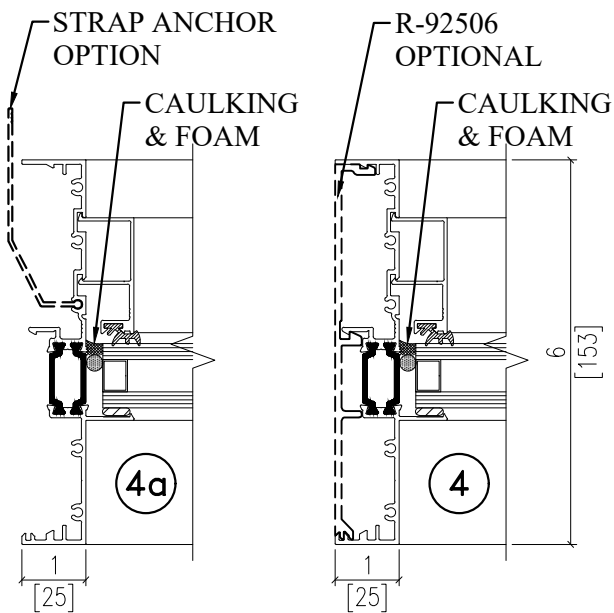


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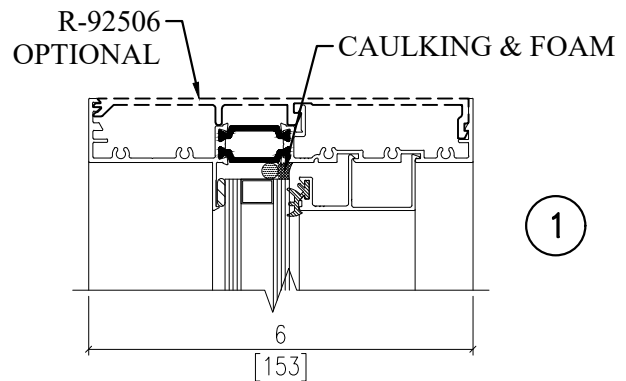


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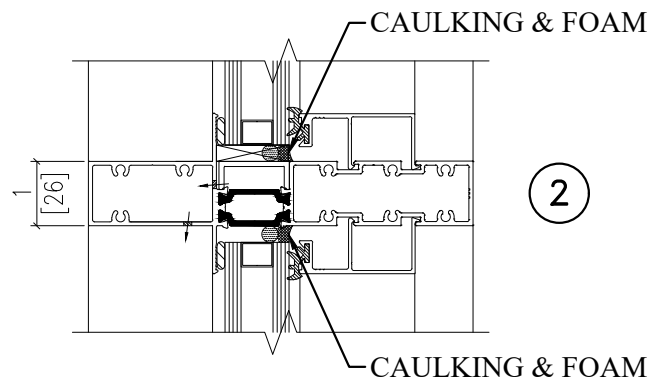


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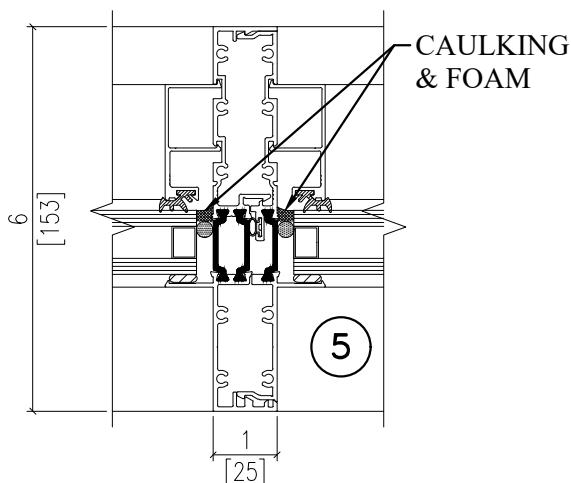
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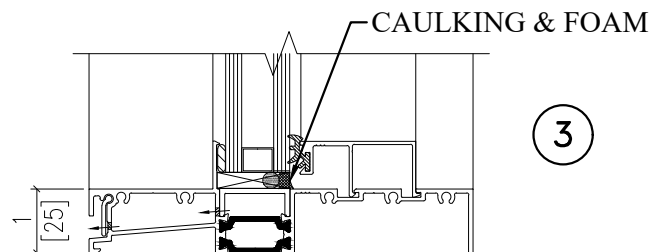
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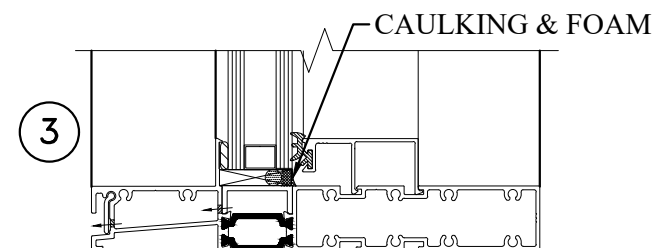
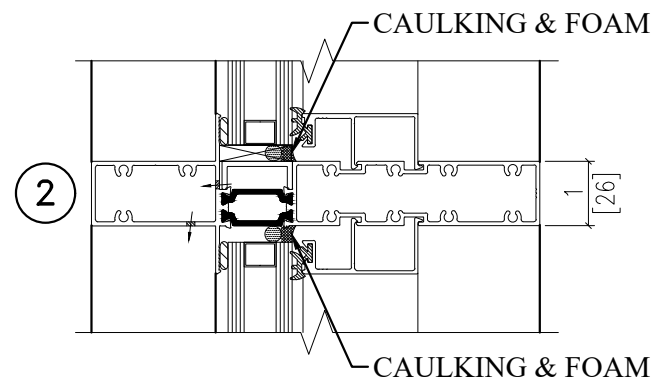
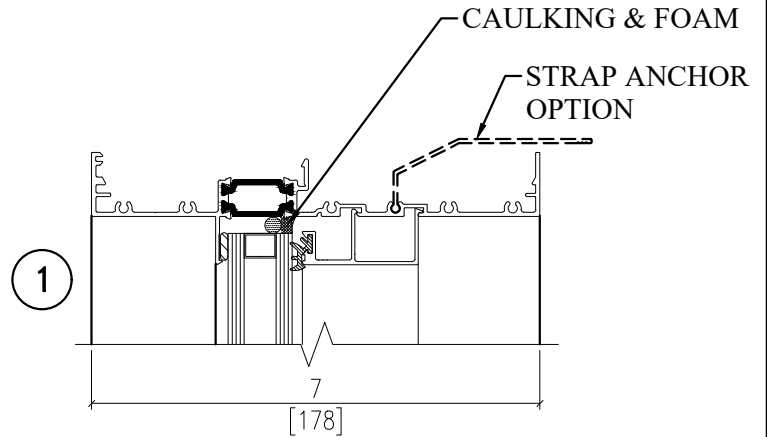
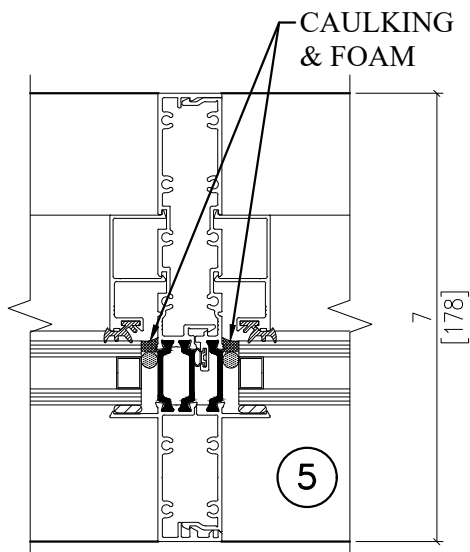
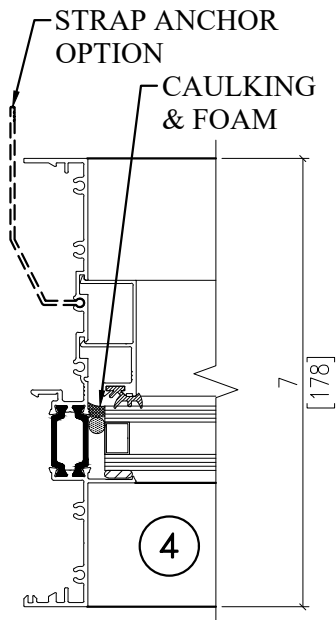
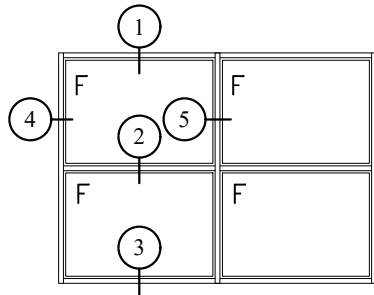


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Typical Details (7" Mullion)



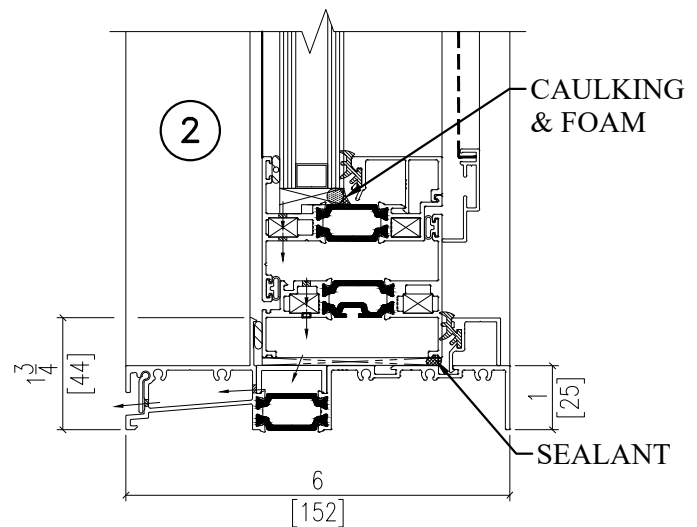
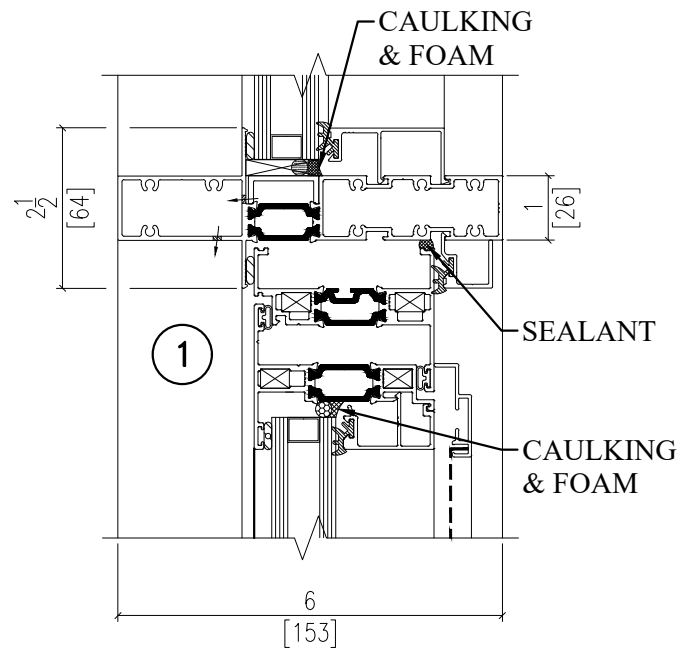
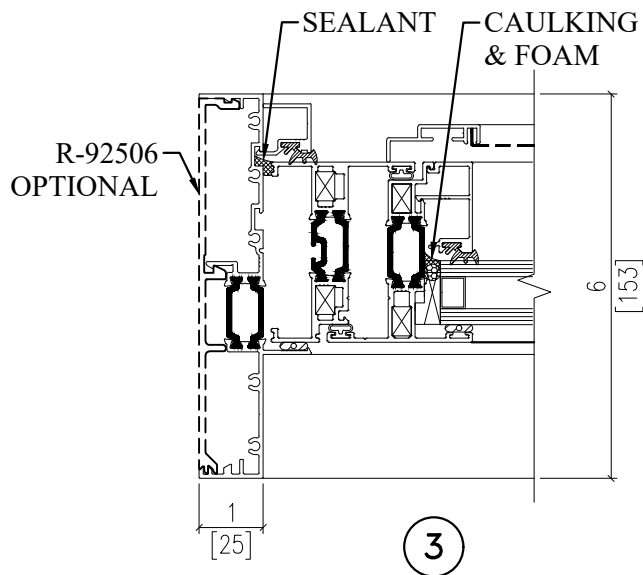
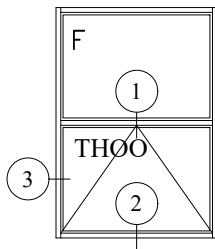
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535 Vent Project-Out Details

OPEN OUT



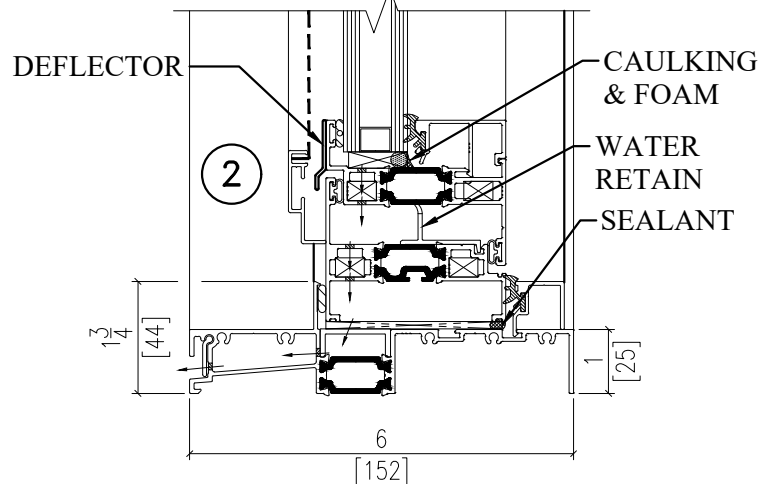
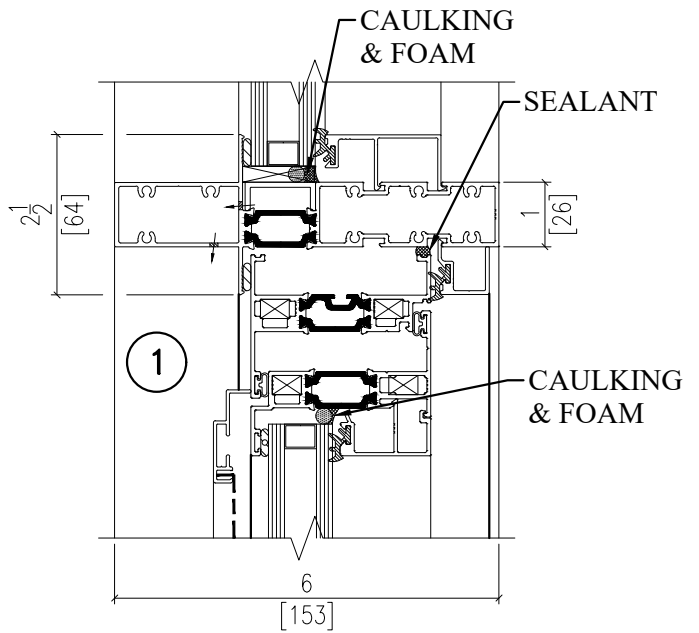
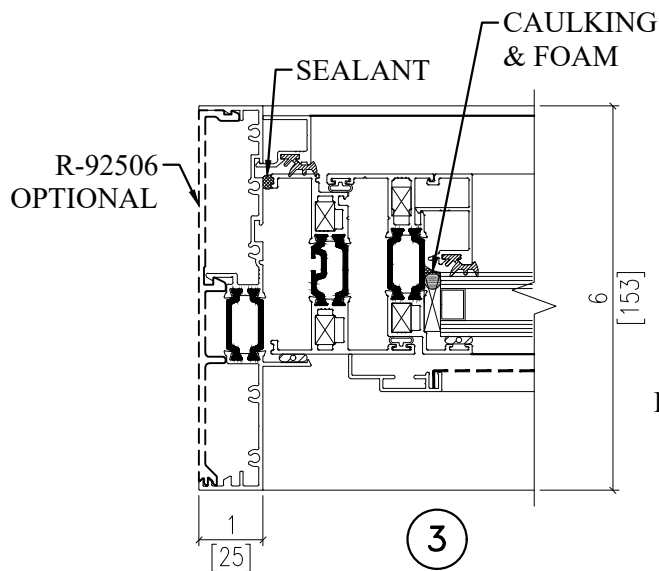
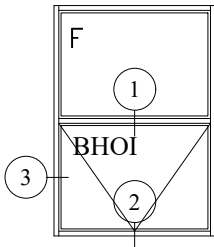
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925 R.S. SERIES

535 Vent Project-In Details

OPEN IN

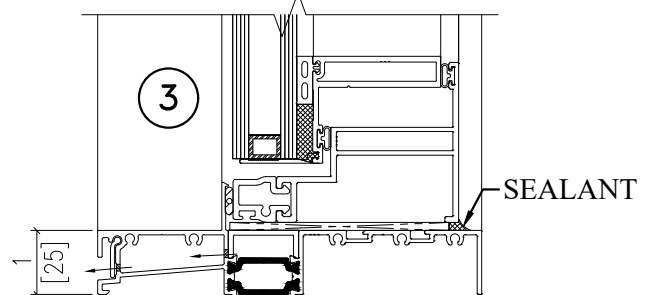
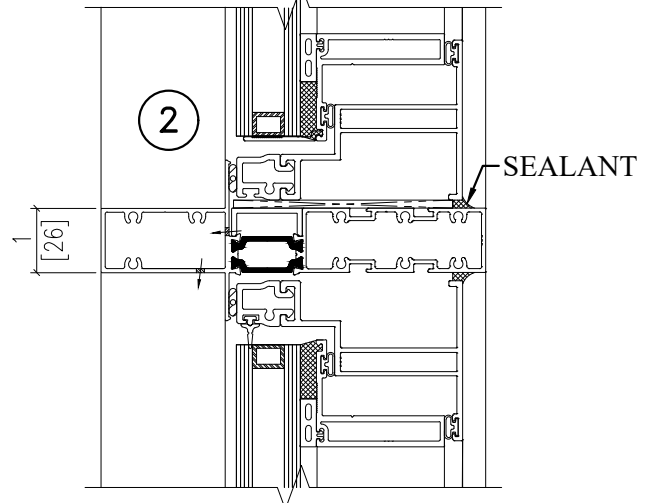
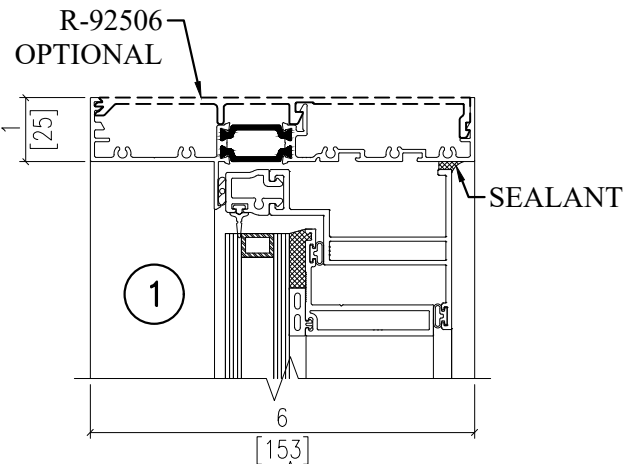
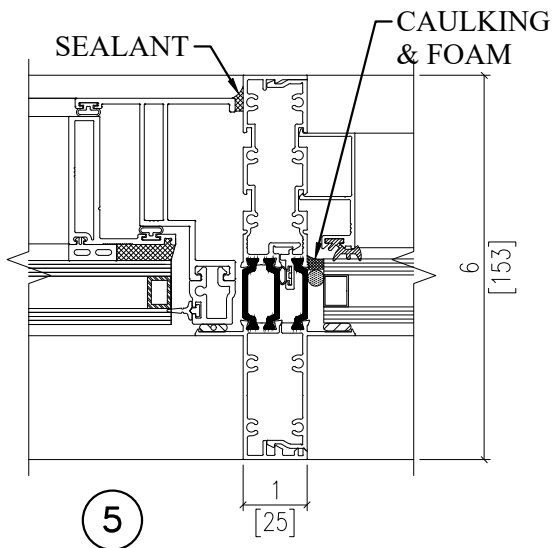
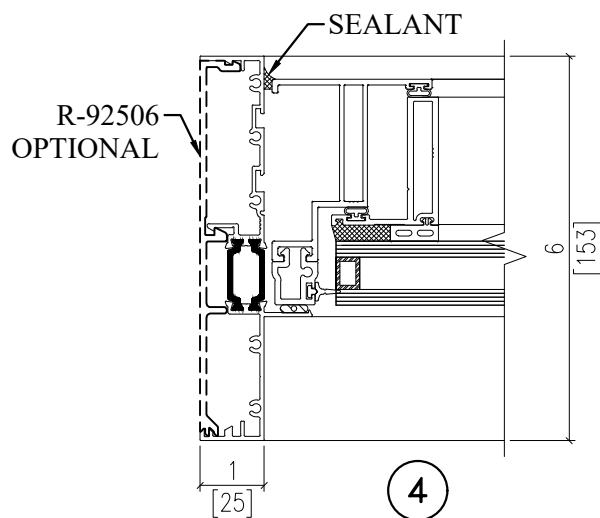
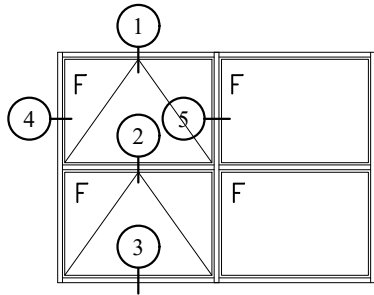


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575 Vent Project-Out Details

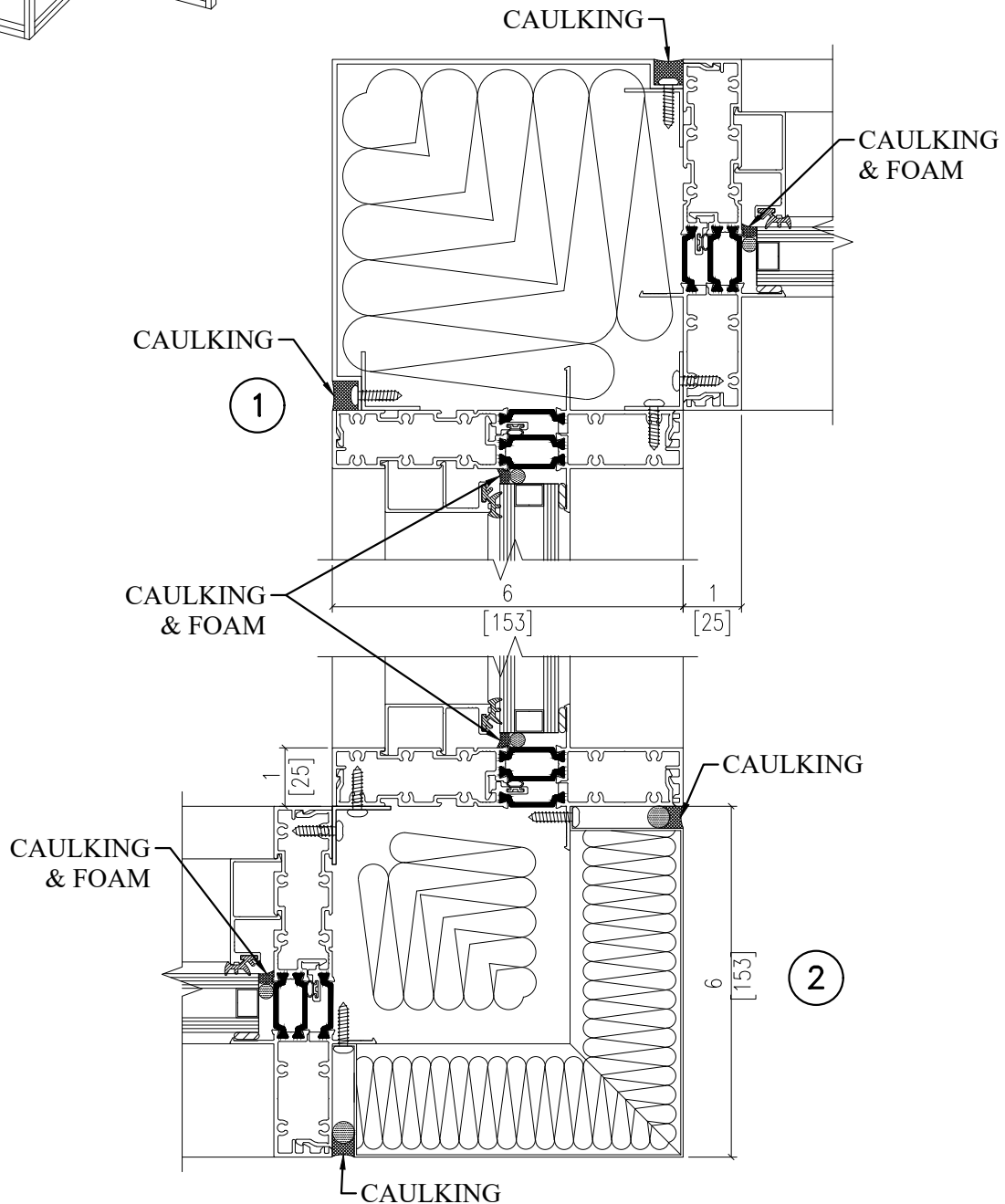
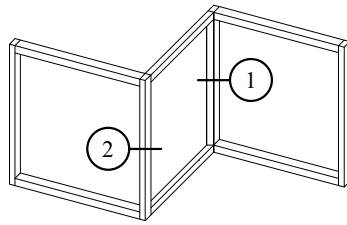


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Double Glazed Corner Details

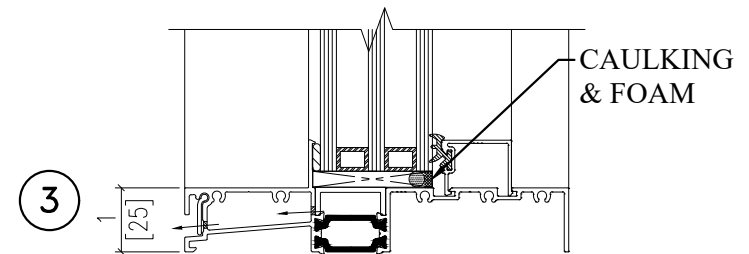
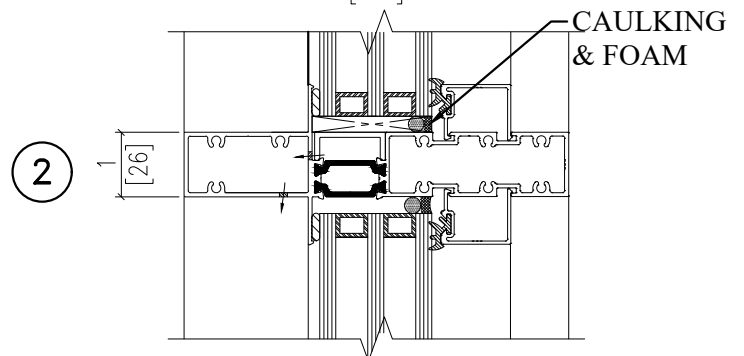
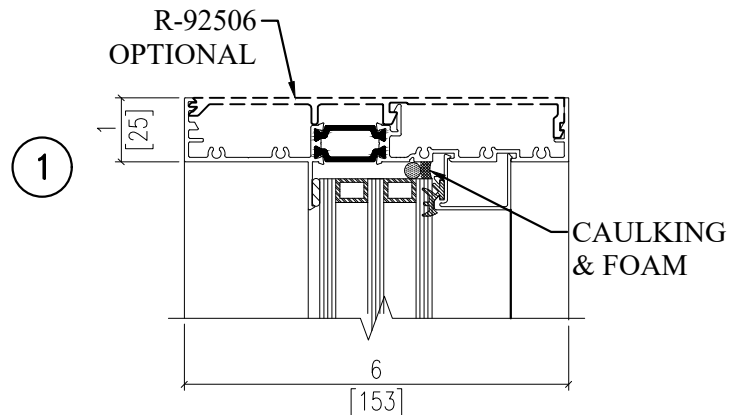
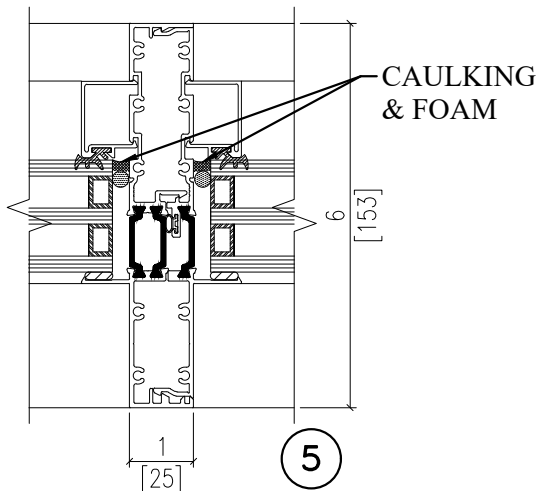
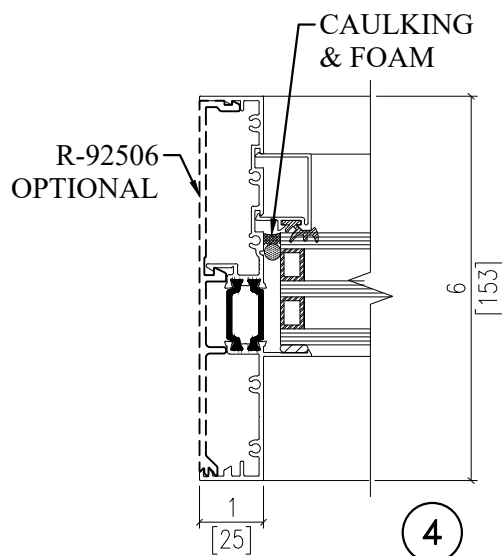
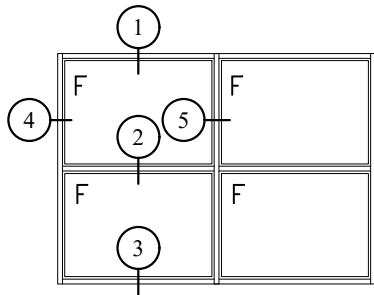


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Typical Triple Glazed Details



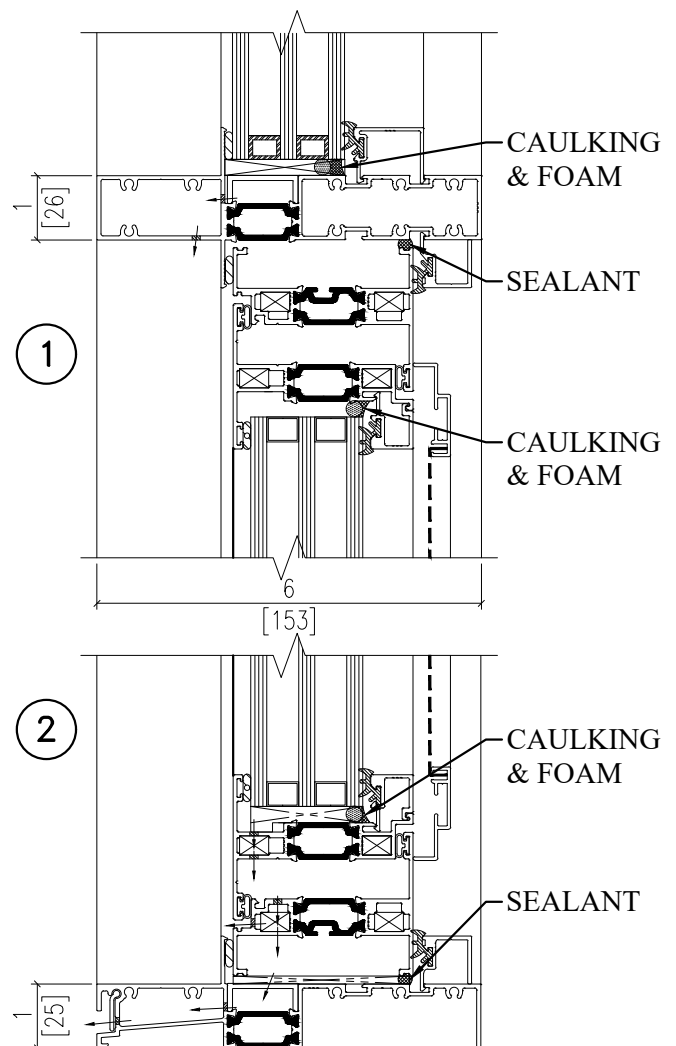
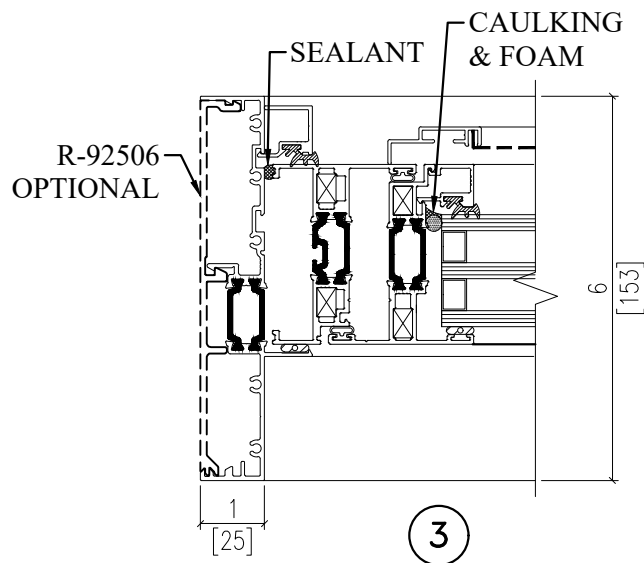
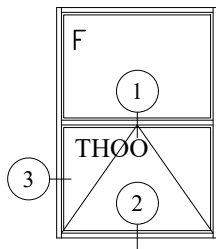
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535 Vent Project-Out Triple Glazed Details

OPEN OUT



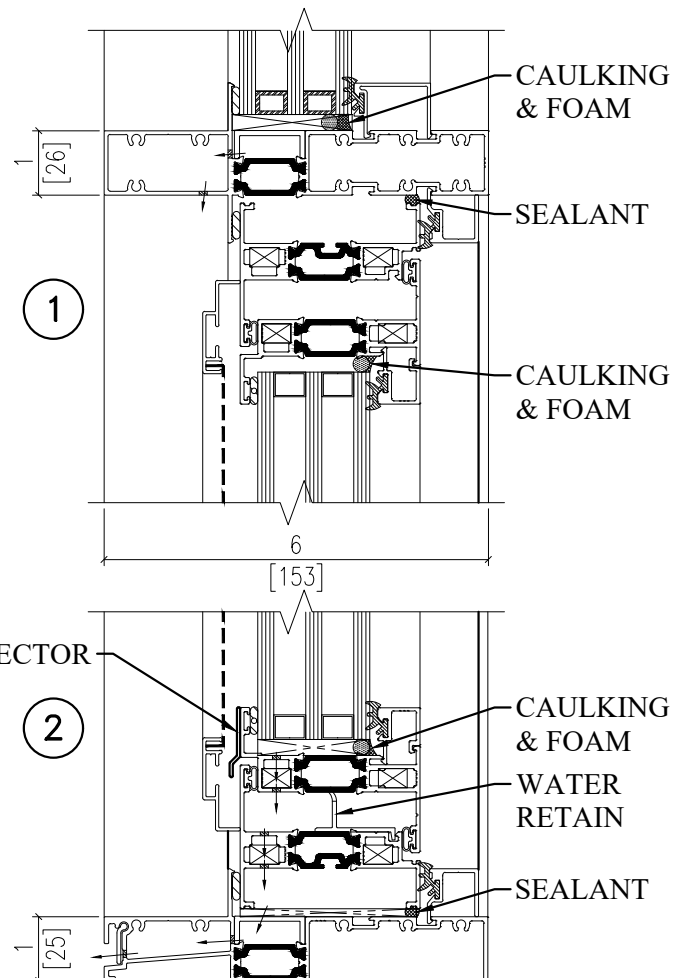
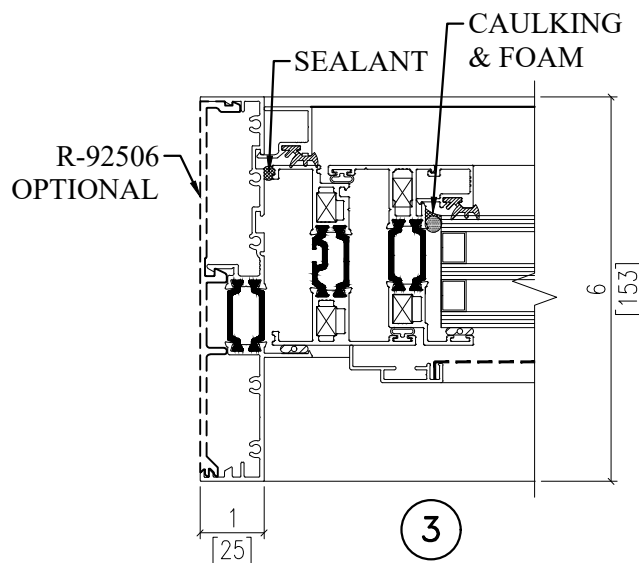
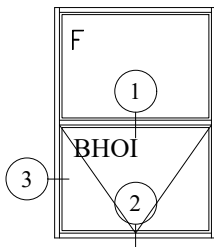
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535 Vent Project-In Triple Glazed Details

OPEN IN

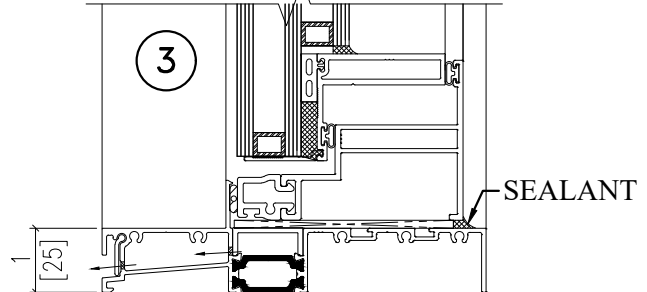
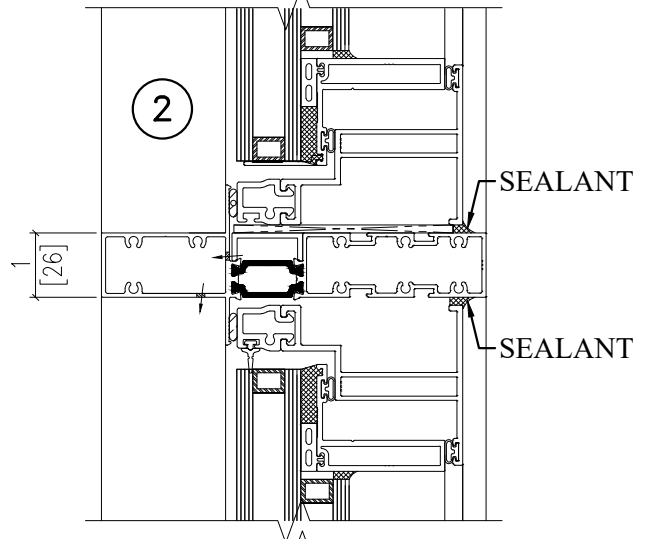
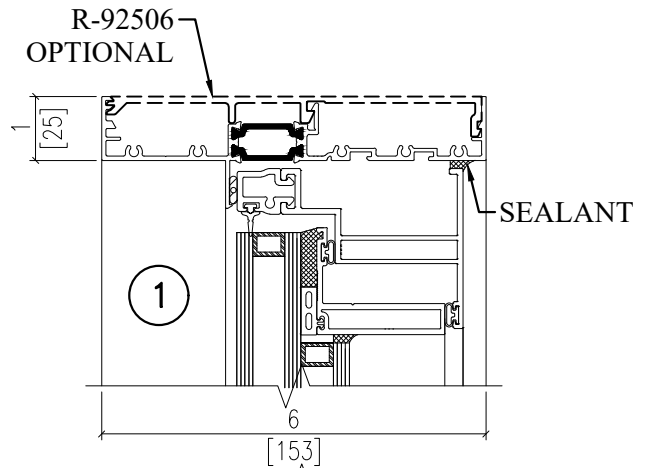
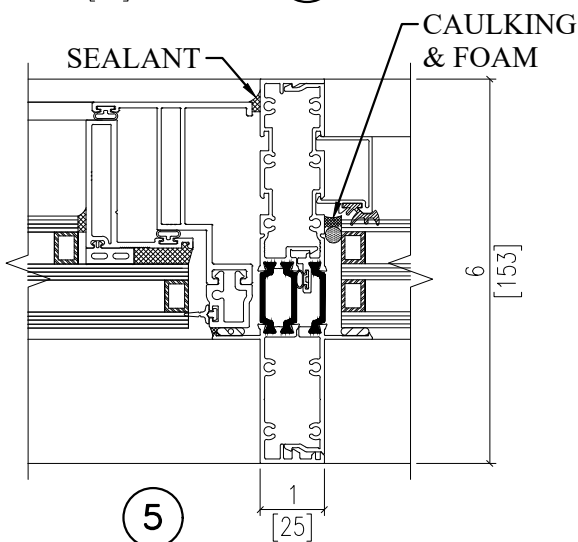
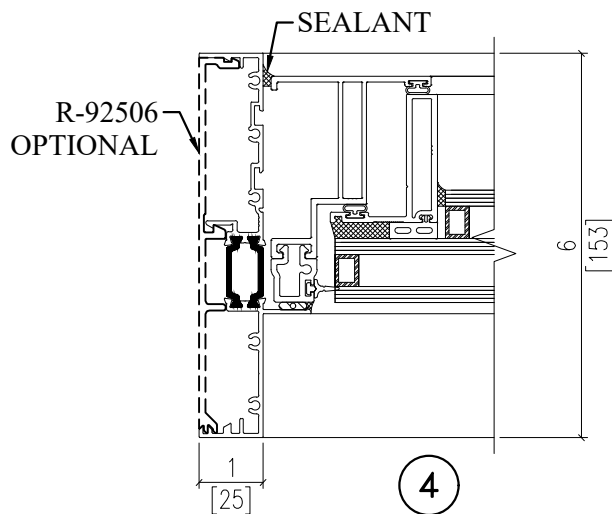
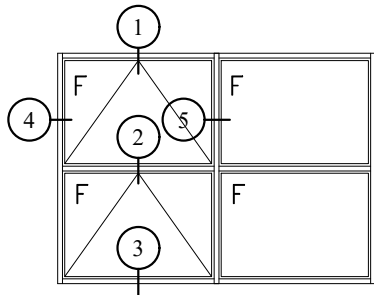


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575 Project-Out Triple Glazed Details

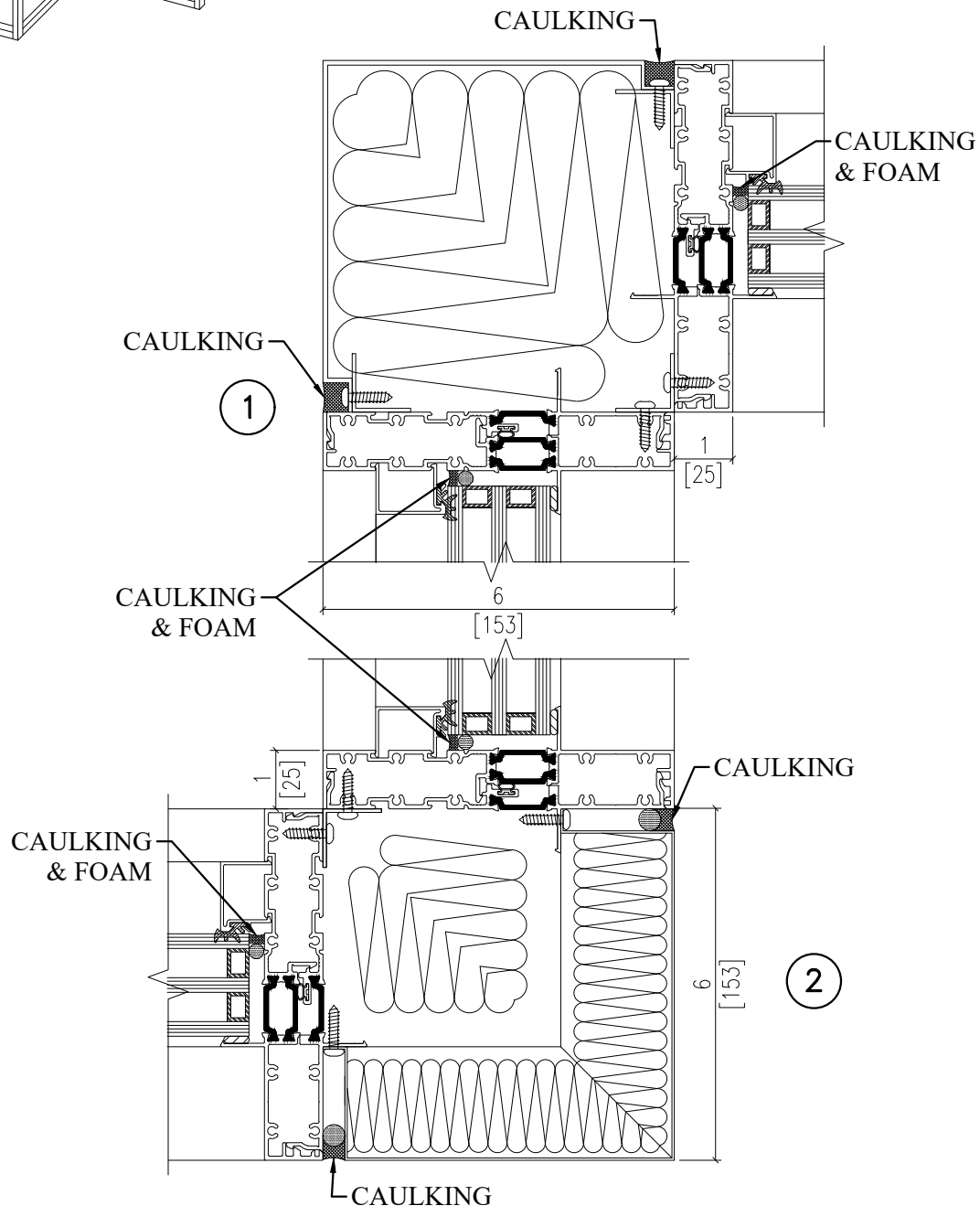
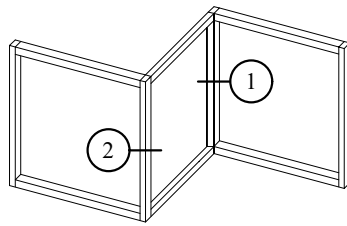


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Triple Glazed Corner Details

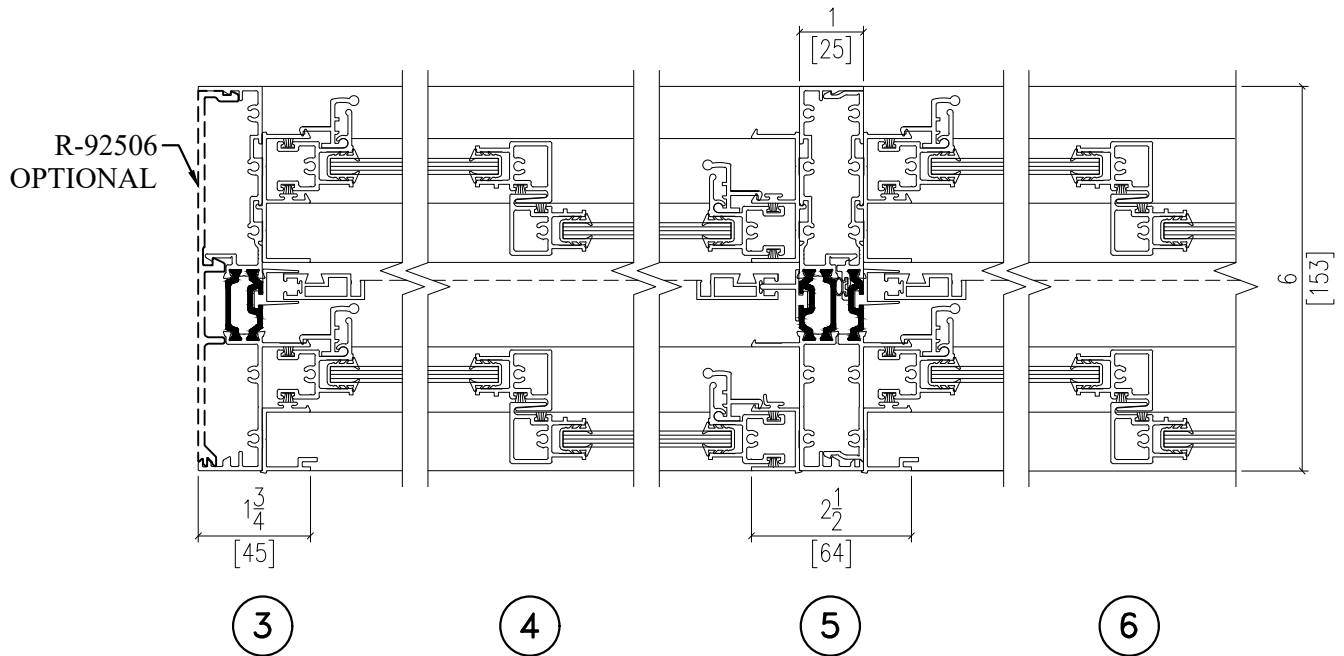
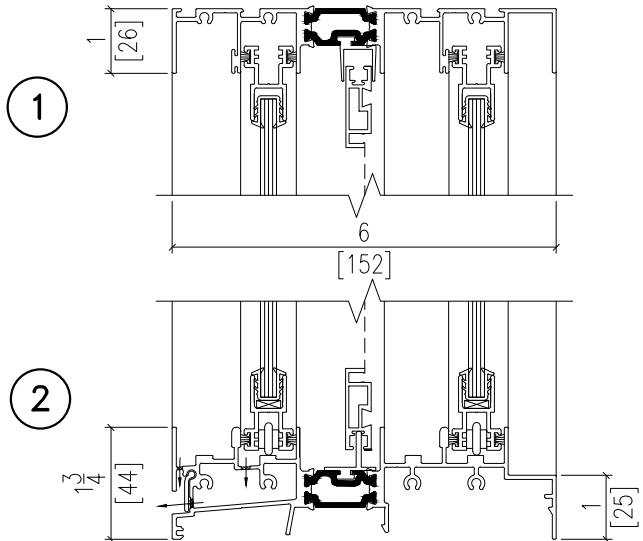
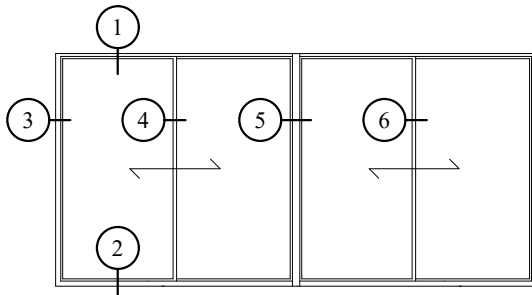


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Side Slider Typical Details

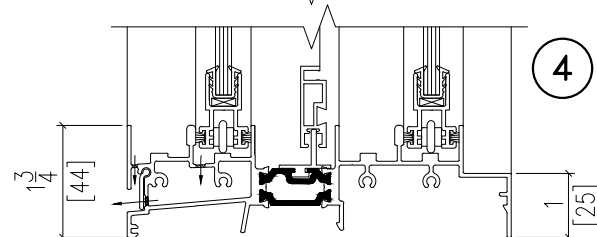
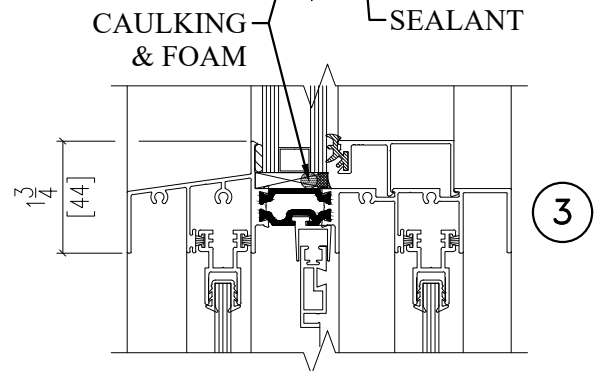
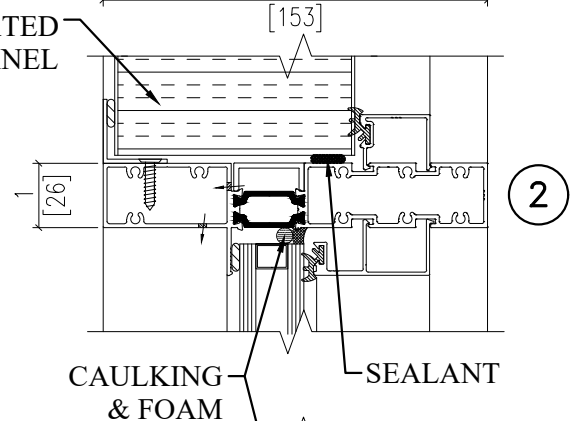
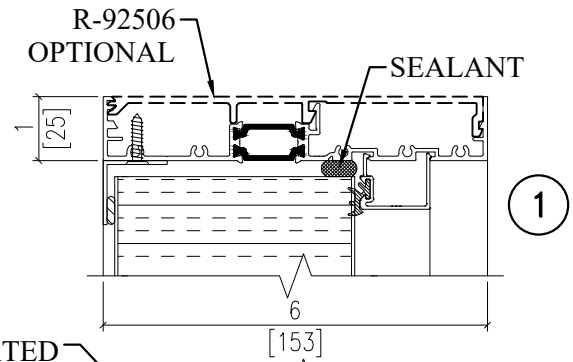
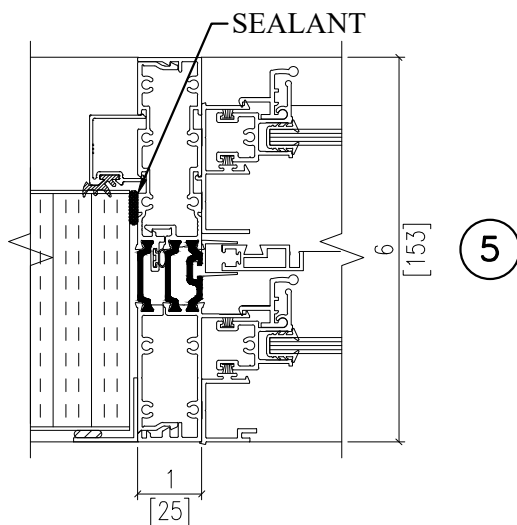
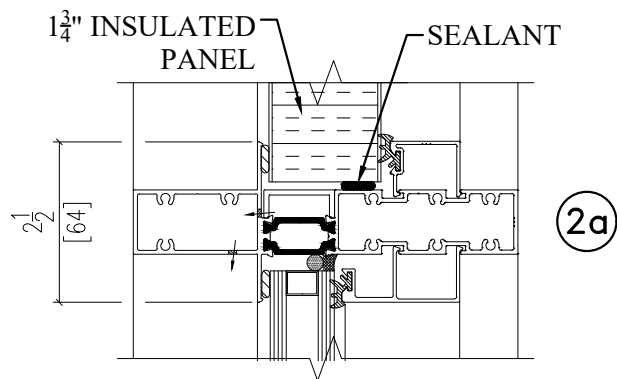
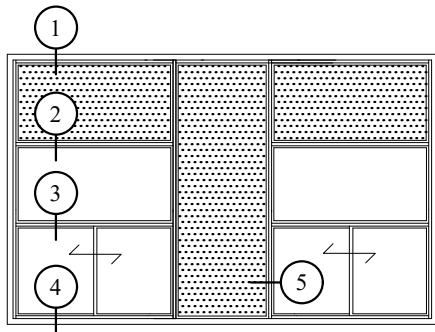


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Side Slider Typical Details

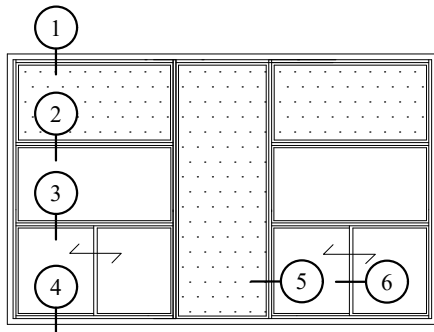


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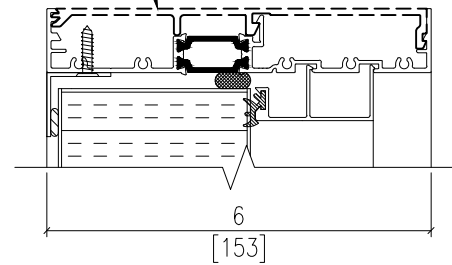
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925 R.S. SERIES

Side Slider Typical Details
Sealed Units Option



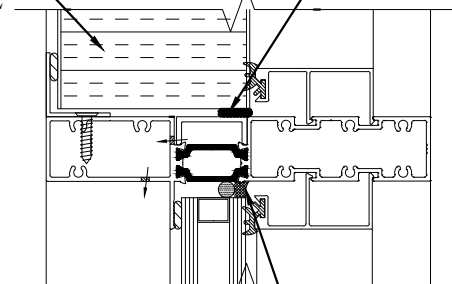
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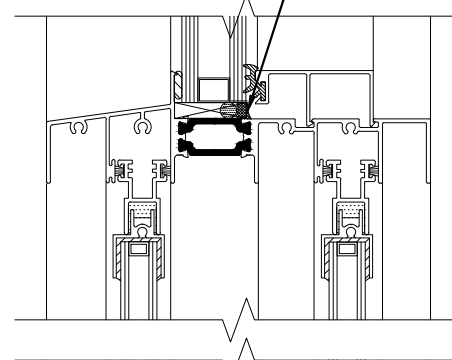
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PANEL

SEALANT



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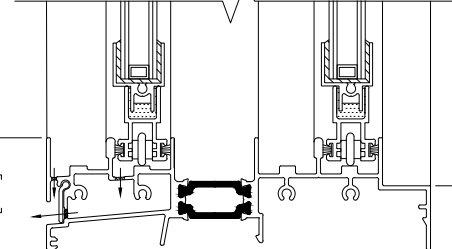
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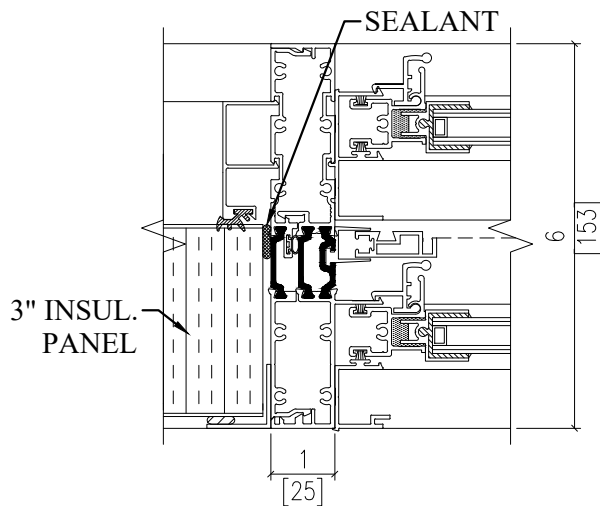
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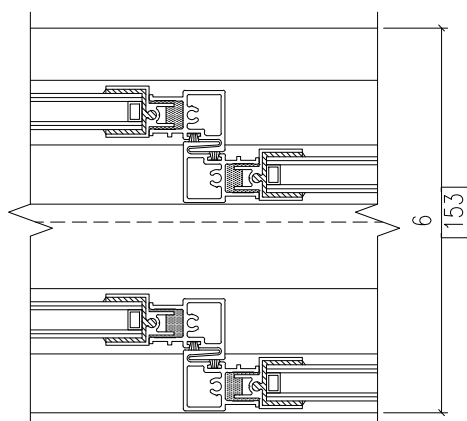
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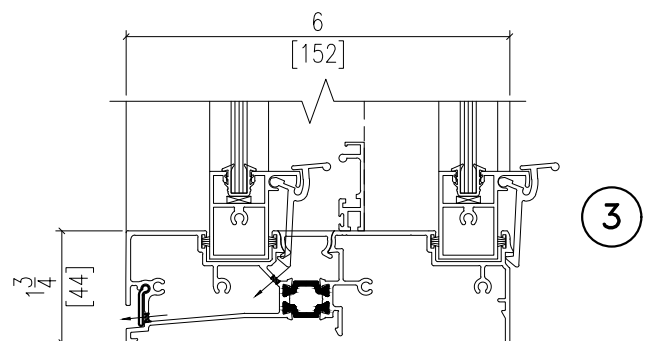
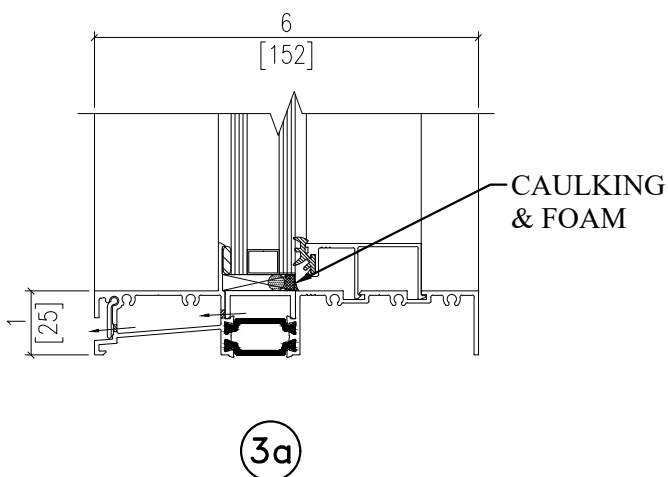
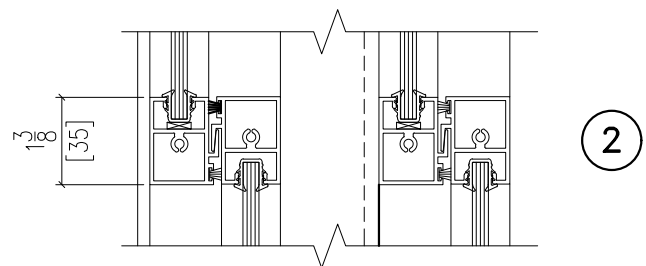
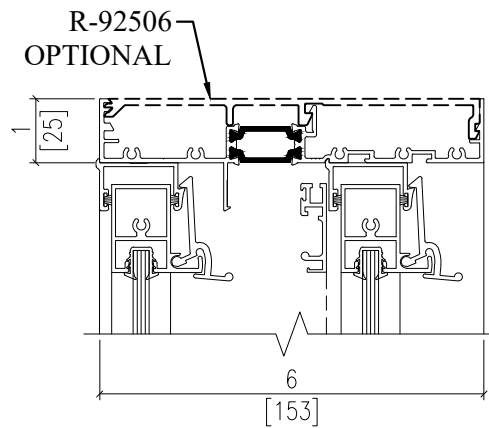
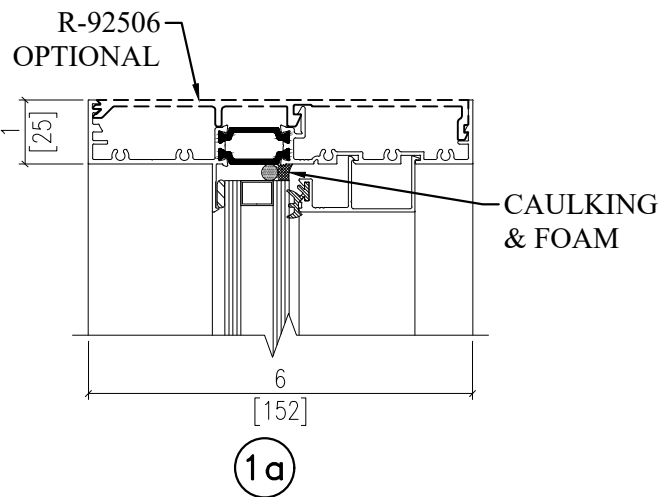
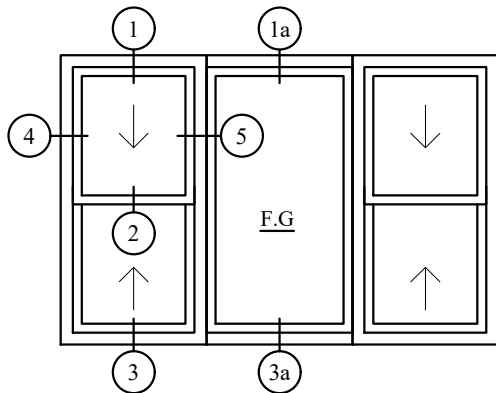


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925 R.S. SERIES

Double Hung Typical Details

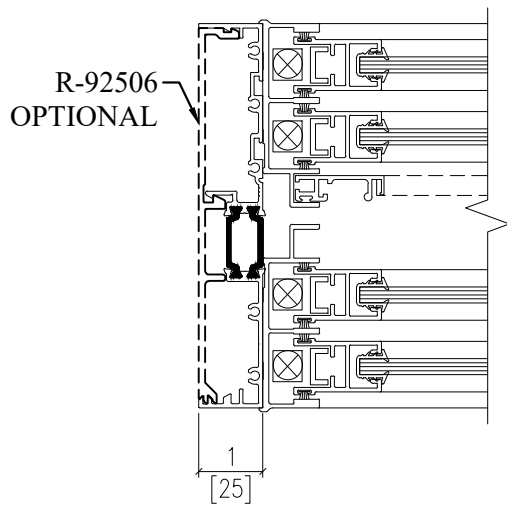
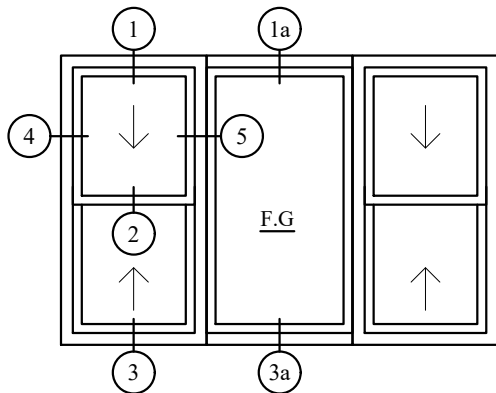


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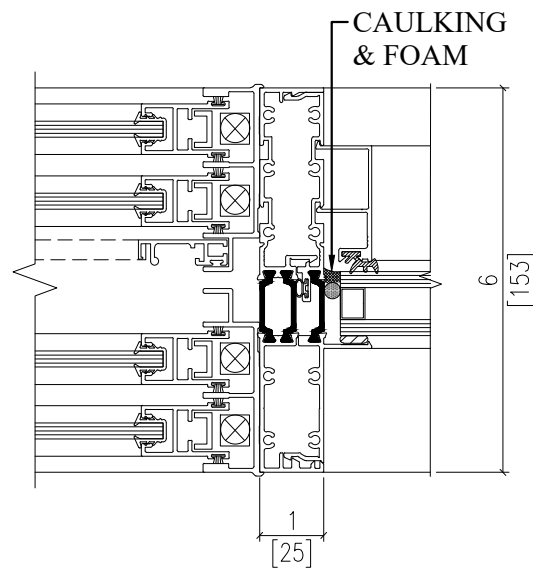
Aug. 2026

925 R.S. SERIES

Double Hung Typical Details



4



5

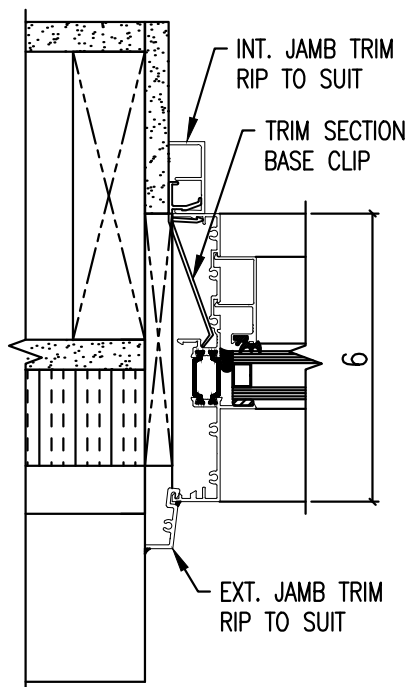


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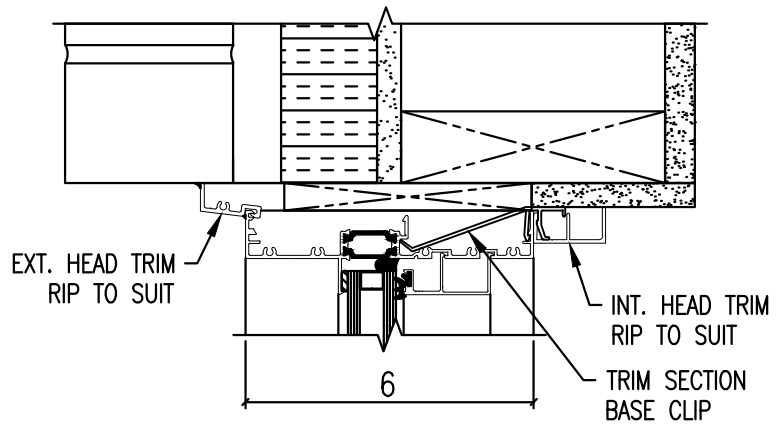
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925 R.S. SERIES

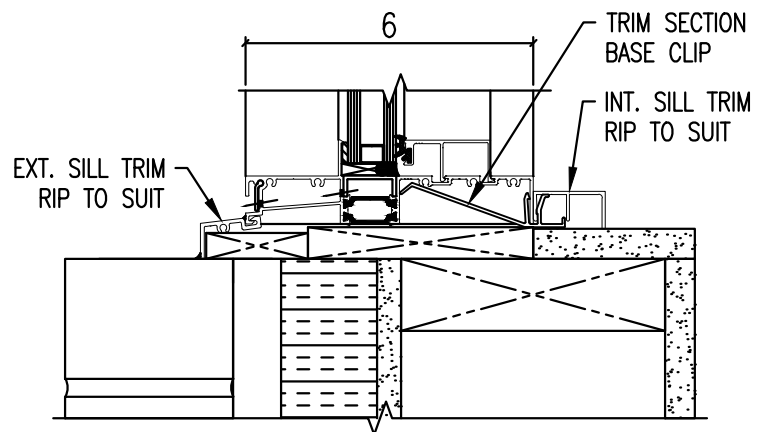
925 R.S Series Trim (Typical)



JAMB



HEAD



SILL

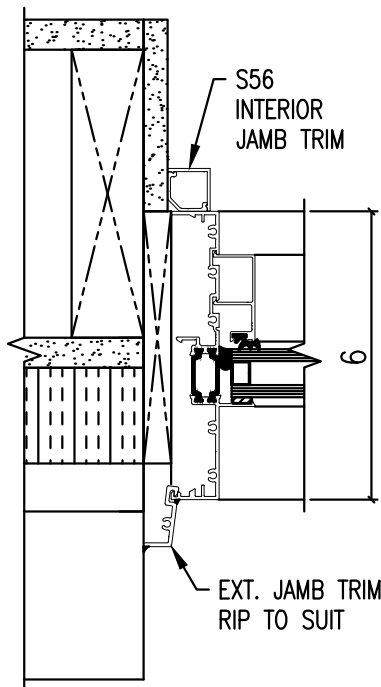


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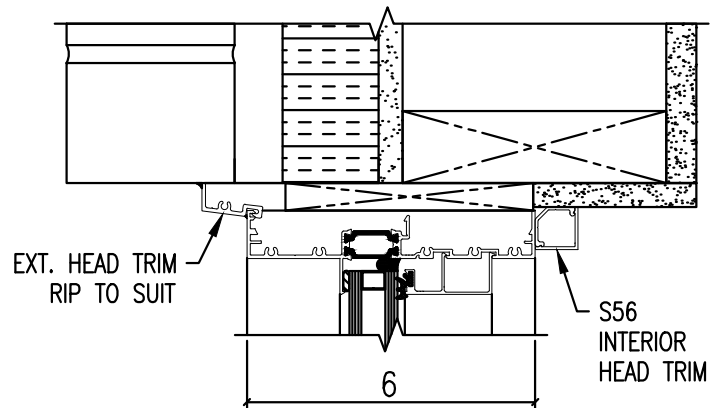
Aug. 2026

925 R.S. SERIES

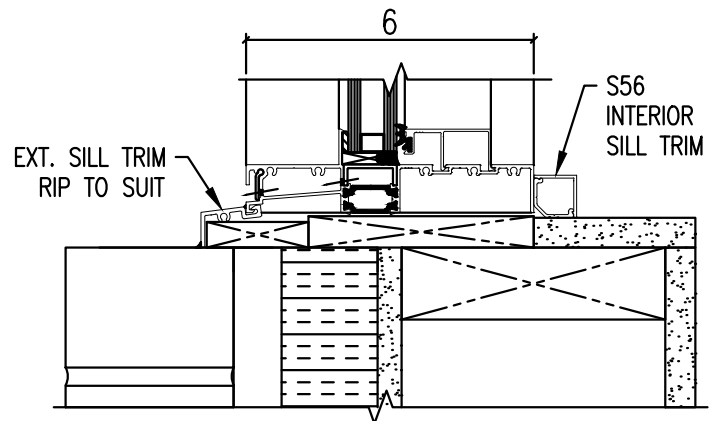
925 R.S Series Trim (Typical)



JAMB



HEAD



SILL

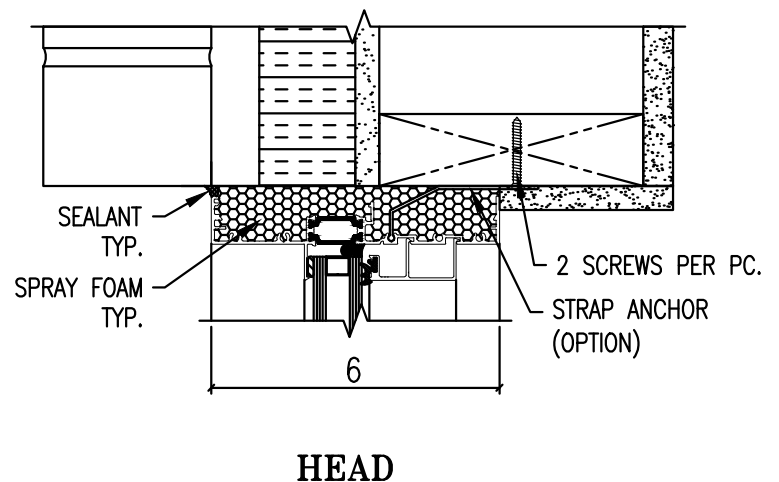
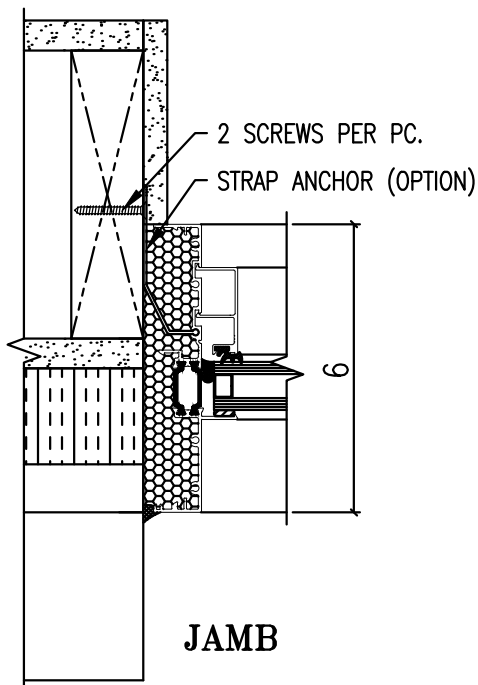
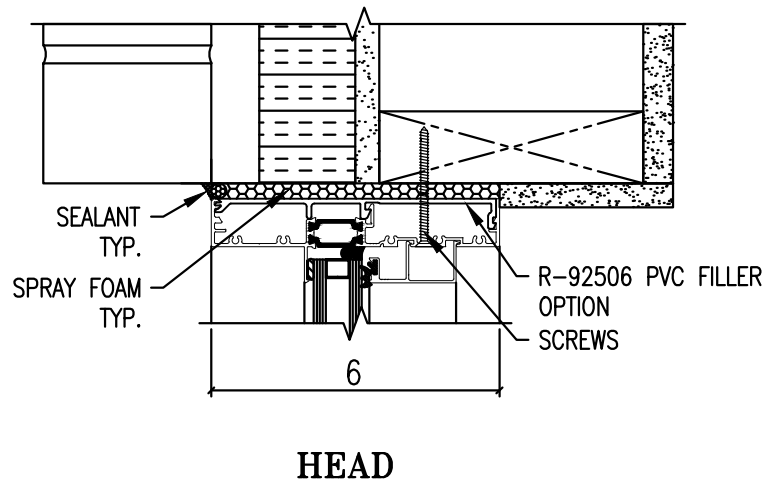
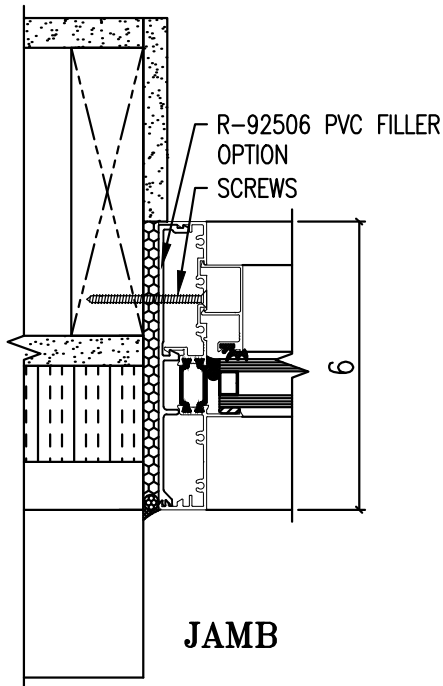


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925 R.S. SERIES

925 R.S Series Option Items (Typical)

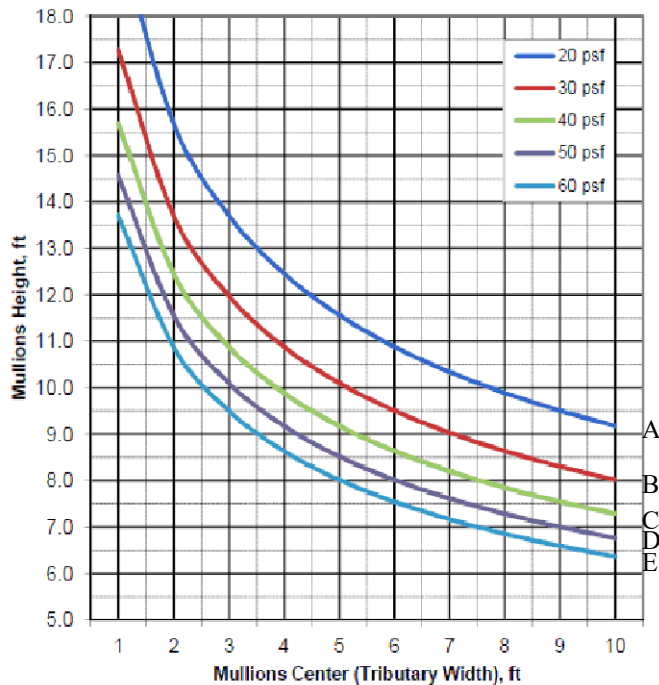


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925 R.S. SERIES

Wind Load Charts

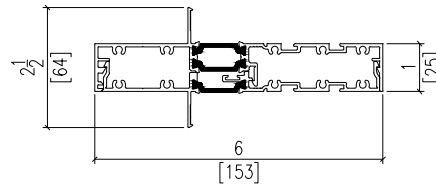


925 Straight Coupling Mullion

$2\frac{1}{2}" \times 6"$
(63.5mm x 152.4mm)
Double Glazed

$I_{xx} = 5.025 \text{ in}^4$
 $S_{xx} = 1.626 \text{ in}^3$

A = 20 PSF
B = 30 PSF
C = 40 PSF
D = 50 PSF
E = 60 PSF

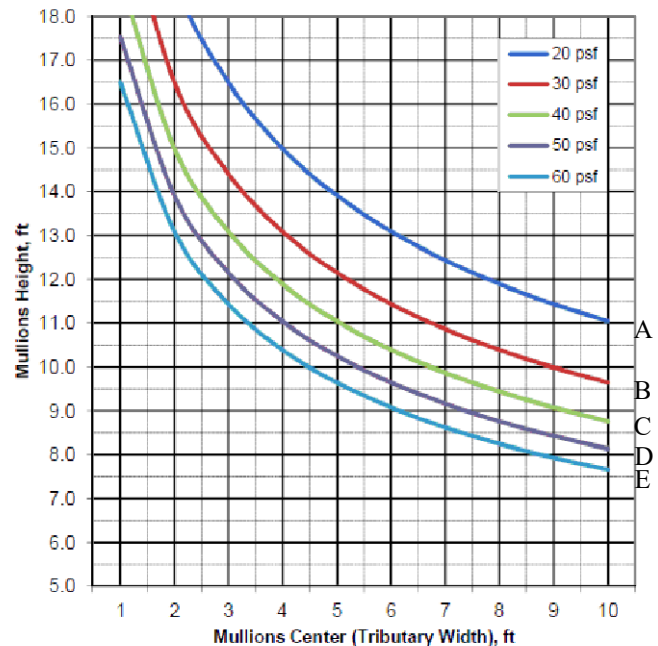
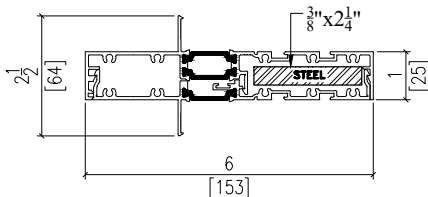


925 Straight Coupling Mullion (Reinforced)

$2\frac{1}{2}" \times 6"$
(63.5mm x 152.4mm)
Double Glazed

$I_{xx} = 8.746 \text{ in}^4$
 $S_{xx} = 2.187 \text{ in}^3$

A = 20 PSF
B = 30 PSF
C = 40 PSF
D = 50 PSF
E = 60 PSF



Notes:

Span chart is for estimation only.
Chart is based on deflection analysis only.
Do not utilize for detailed design.

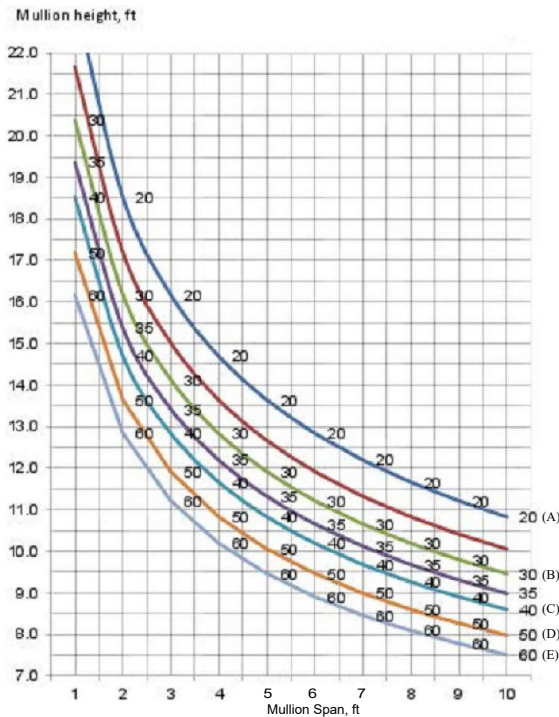


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925 R.S. SERIES

Wind Load Charts



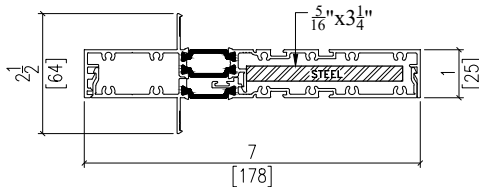
925 Straight Coupling Mullion (Reinforced)

$2\frac{1}{2}" \times 7"$
(63.5mm x 177.8mm)
Double Glazed

$$I_{xx} = 13.68 \text{ in}^4$$

$$S_{xx} = 3.102 \text{ in}^3$$

A = 20 PSF
B = 30 PSF
C = 40 PSF
D = 50 PSF
E = 60 PSF



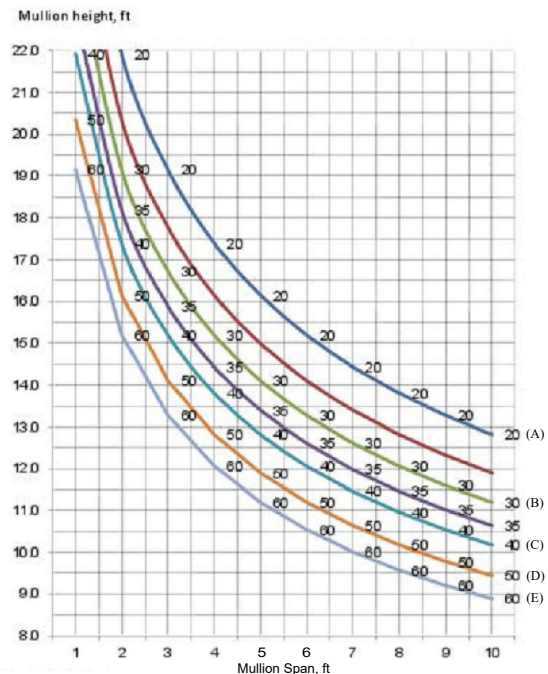
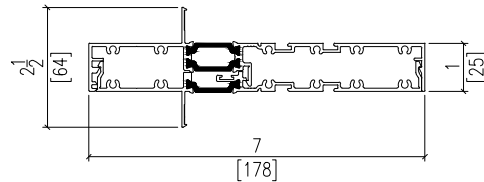
925 Straight Coupling Mullion

$2\frac{1}{2}" \times 7"$
(63.5mm x 177.8mm)
Double Glazed

$$I_{xx} = 8.251 \text{ in}^4$$

$$S_{xx} = 2.282 \text{ in}^3$$

A = 20 PSF
B = 30 PSF
C = 40 PSF
D = 50 PSF
E = 60 PSF



Notes:

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Do not utilize for detailed design.



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925 R.S. SERIES

Thermal Charts

U-cog	U-Product 925 Series Dbl		
	Aluminum Spacer	Stainless Steel Spacer	Non-Metal Spacer
0.18	0.29	0.27	0.25
0.20	0.30	0.29	0.27
0.22	0.32	0.31	0.28
0.24	0.34	0.32	0.30
0.26	0.35	0.34	0.32
0.28	0.37	0.36	0.33
0.30	0.39	0.37	0.35
0.32	0.40	0.39	0.37
0.34	0.42	0.41	0.39
0.36	0.44	0.43	0.40
0.38	0.45	0.44	0.42
0.40	0.47	0.46	0.44
0.42	0.49	0.48	0.45
0.44	0.50	0.49	0.47
0.46	0.52	0.51	0.49
0.48	0.54	0.53	0.51

U-cog	U-Product 925 Series Tpl		
	Aluminum Spacer	Stainless Steel Spacer	Non-Metal Spacer
0.10	0.22	0.20	0.18
0.12	0.23	0.22	0.19
0.14	0.25	0.23	0.21
0.16	0.27	0.25	0.23
0.18	0.28	0.27	0.25
0.2	0.30	0.28	0.26
0.22	0.32	0.30	0.28
0.24	0.33	0.32	0.30
0.26	0.35	0.33	0.31
0.28	0.37	0.35	0.33
0.30	0.38	0.37	0.35

925 Series (Dbl and Tpl Glazed)	
SHGC-cog	SHGC-Product
0.05	0.05
0.10	0.09
0.15	0.14
0.20	0.18
0.25	0.23
0.30	0.27
0.35	0.32
0.40	0.36
0.45	0.41
0.50	0.45
0.55	0.49
0.60	0.54
0.65	0.58
0.70	0.63
0.75	0.67

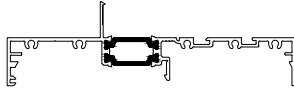
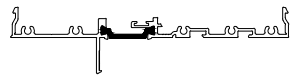
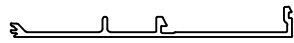
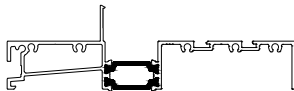
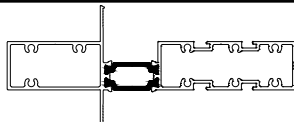
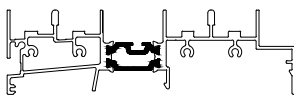
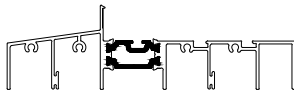
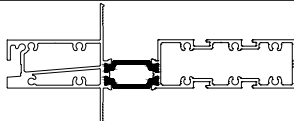
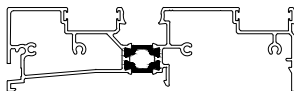


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Aug. 2026

925 R.S. SERIES

Part List

Part Number	Description	Profile
WA-92601	1 x 6" (25.4x 152.4mm) 925 Perimeter	
WA-92602	1 x 6" (25.4x 152.4mm) 925 Female Frame	
R-92506	PVC Perimeter Filler (12 ft./pc.)	
WA-92607	1 x 6" (25.4x 152.4mm) 925 Side Slider Header	
WA-92604	1 x 6" (25.4x 152.4mm) 925 Sill	
WA-92605	1 x 6" (25.4x 152.4mm) 925 Horizontal Mullion	
WA-92606	1 x 6" (25.4x 152.4mm) 925 Side Slider Sill	
WA-92610	1 x 6" (25.4x 152.4mm) 925 Fixed Over Side Slider	
WA-92615	1 x 6" (25.4x 152.4mm) 925 Sill for Exterior Panel	
WA-92701	1 x 6" (25.4x 152.4mm) 925 Double Hung Sill	

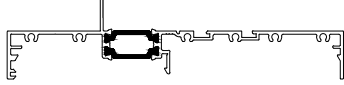
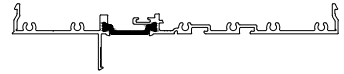
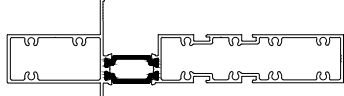
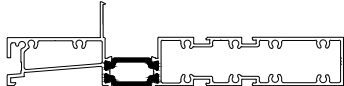
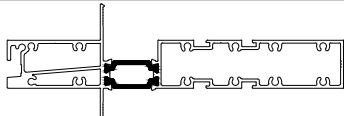

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925 R.S. SERIES

Part List

Part Number	Description	Profile
WA-92702	1 x 7" (25.4x 177.8mm) 925 Perimeter	
WA-92703	1 x 7" (25.4x 177.8mm) 925 Female Frame	
WA-92704	1 x 7" (25.4x 177.8mm) 925 Horizontal Mullion	
WA-92705	1 x 7" (25.4x 177.8mm) 925 Sill	
WA-92707	1 x 7" (25.4x 177.8mm) Horizontal with Face Drain	

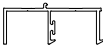
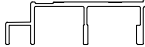
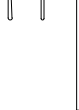


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925 R.S. SERIES

Part List

Part Number	Description	Profile
W-92002	Glass Stop (for 1" Double Glazing)	
W-92513	Glass Stop (for 1 3/4" Triple Glazing)	
W-92512	Glass Stop (for 535 Series Vent)	
W-92010	Exterior Jamb Adaptor Left Side (Interior View)	
W-92011	Interior Jamb Adaptor (Both Sides)	
W-92012	Exterior Jamb Adaptor Right Side (Interior View)	
W-92703	925 Double Hung Jamb	
W-92704	925 Double Hung Header	
T-0010	1 1/2"X2 1/2" INTERIOR TRIM CAP	
T-0011	1 1/2"X4 1/2" INTERIOR TRIM CAP	

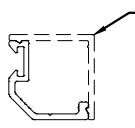
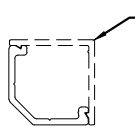
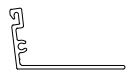
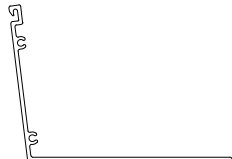


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925 R.S. SERIES

Part List

Part Number	Description	Profile
W-85016	TRIPLE GLAZE BASE WITH GASKET RASE (R-92010, GASKET #104)	 T-0035
T-0034	S56 BASE 7/8"X7/8"	 T-0035
T-0035	S56 CAP 7/8"X7/8"	
T-0023	1"X1" PANNING	
T-0024	1"X2" PANNING	
T-0025	1"X4" PANNING	
T-0026	3"X4" PANNING	

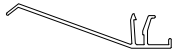
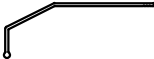
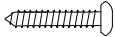


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925 R.S. SERIES

Part List

Part Number	Description	Profile
H-92502	TRIM SECTION BASE CLIP (PVC)	
H-92515	STRAP ANCHOR	 4" PIECES
H-92501	PVC Glazing Support	
R-00003	$\frac{1}{8}$ " Polyshim Tape	
R-92010	Glazing Gasket	
R-92013	Sash Glazing Gasket (for 5mm, 6mm Glazing)	
R-92502	Side Slider Screen Track (Bottom)	
R-92503	Side Slider Screen Track (Top)	
H-00001	#8 X 1" Pan-head Screw (Screw Chase)	
H-00120	E.P.D.M. Setting Block - DG $(\frac{1}{4} \times 1 \frac{1}{8} \times 5")$	
H-00121	E.P.D.M. Setting Block - TG $(\frac{1}{4} \times 1 \frac{7}{8} \times 5")$	



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