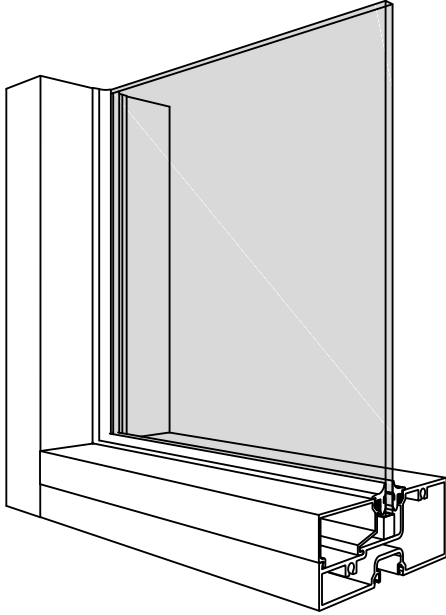
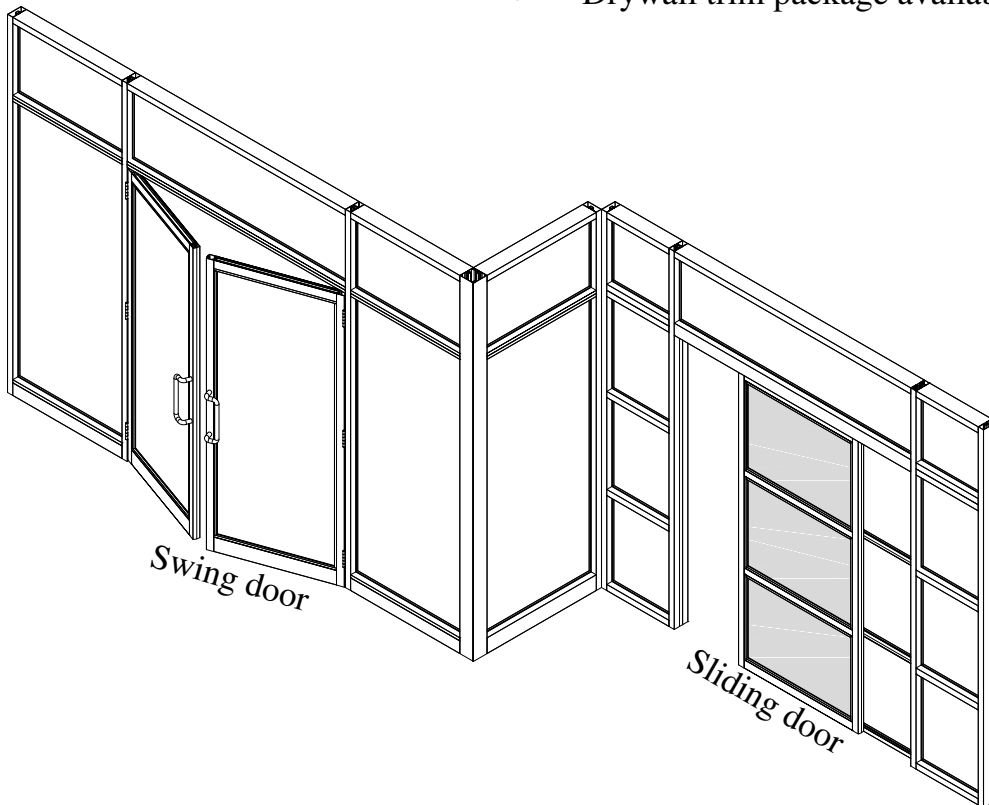


# 630 SERIES



## KEY FEATURES

- Interior flush glaze
- Non-thermally broken
- 1  $\frac{3}{4}$ " x 4  $\frac{1}{2}$ " profile
- Exterior or interior glazed
- 6mm, 10mm and 12mm glazing thickness
- Compatible with Windspec swing doors and sliding doors
- Available integrated top track slider
- Drywall trim package available



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# 630 SERIES

## TABLE OF CONTENTS

|                                                    |     |
|----------------------------------------------------|-----|
| Typical Section & Swing Door Section Details _____ | 003 |
| Welded Commercial Door Typical Details _____       | 007 |
| Screw Chase Door Typical Details _____             | 009 |
| Typical Muntion Option Details _____               | 011 |
| Typical Drywall Trim Details _____                 | 012 |
| Wind Load Charts _____                             | 013 |
| Parts List _____                                   | 014 |



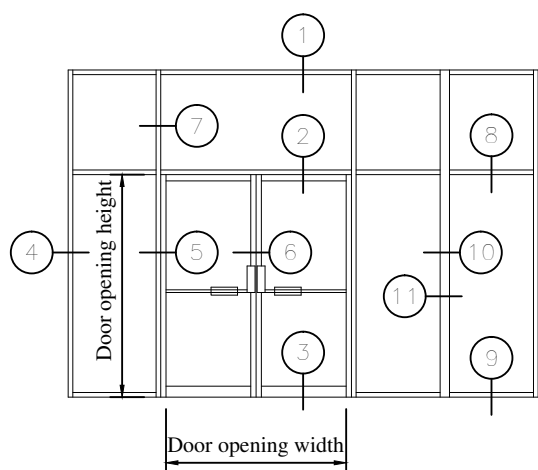
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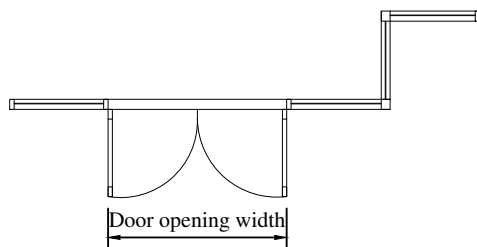
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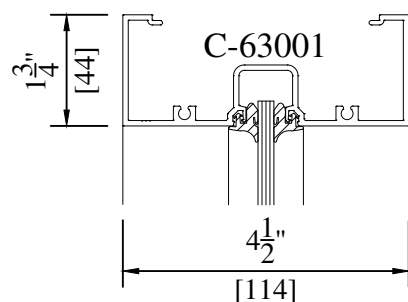
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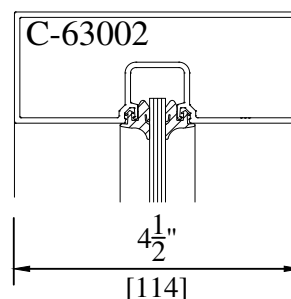
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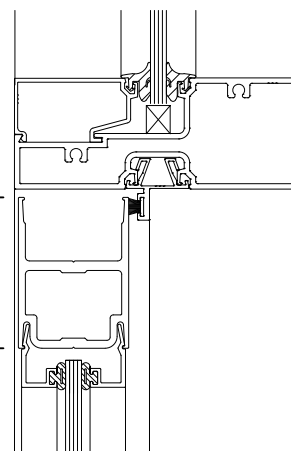
PLAN



1a

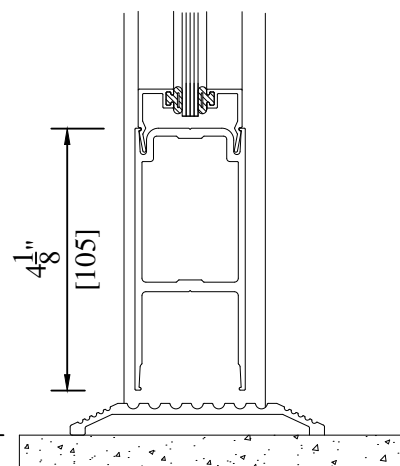


1



2

Door opening height



3



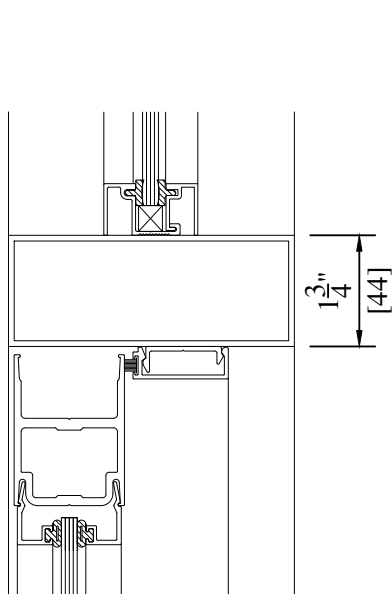
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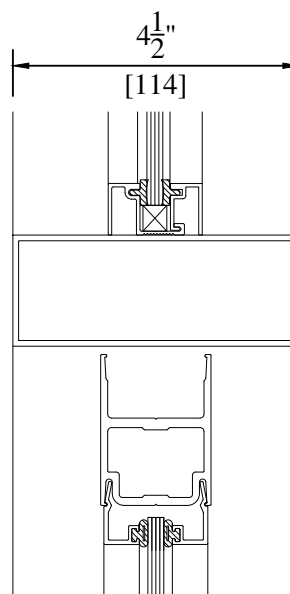
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## TYPICAL SECTION & SWING DOOR SECTION DETAILS



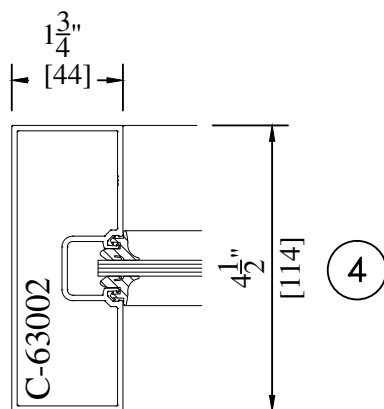
Std. Concealed Closer  
Application

2a

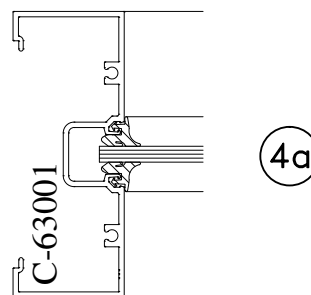


Std. Concealed Closer  
with Center Hung Door

2b



4



4a



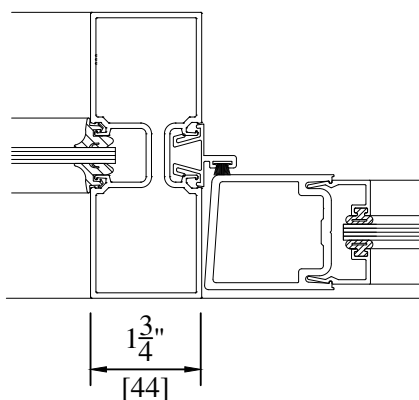
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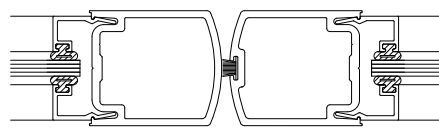
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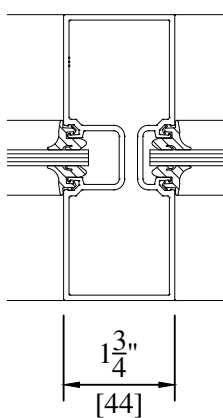
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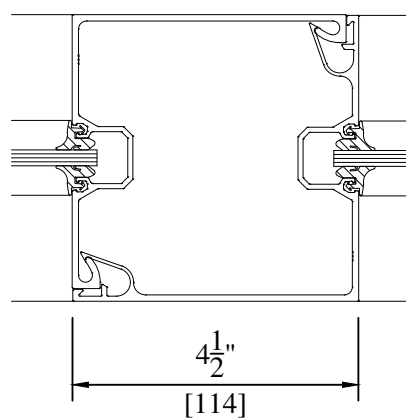
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6



7



7a



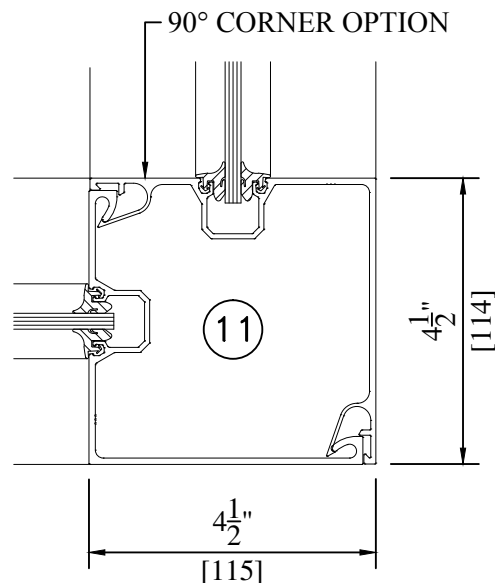
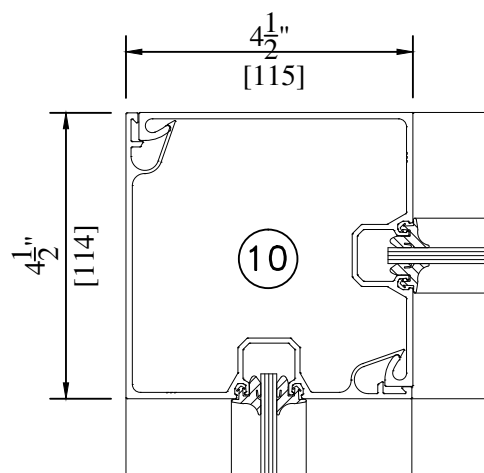
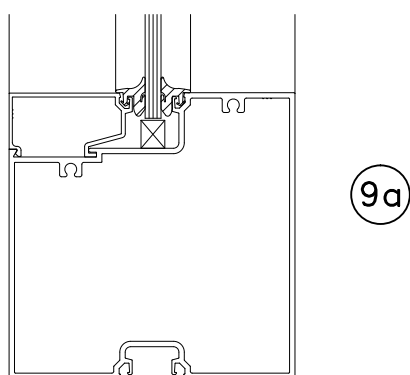
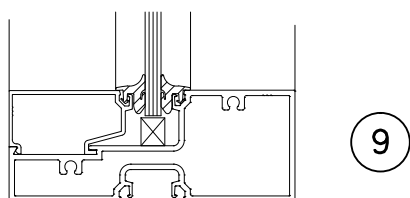
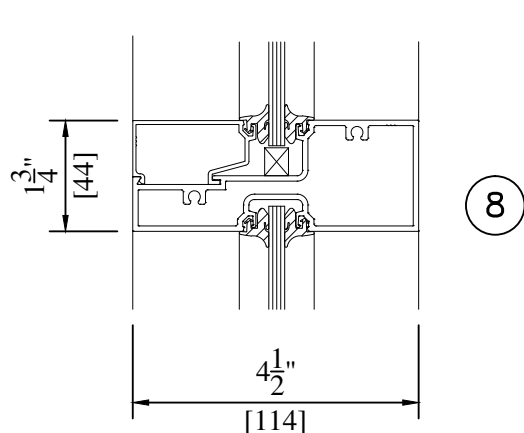
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## TYPICAL SECTION & SWING DOOR SECTION DETAILS

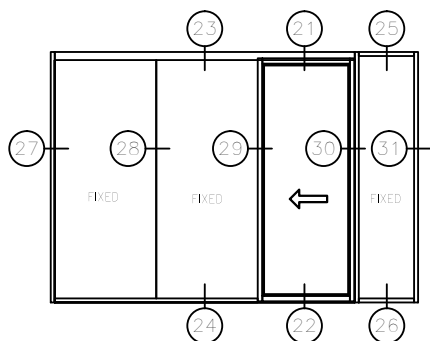


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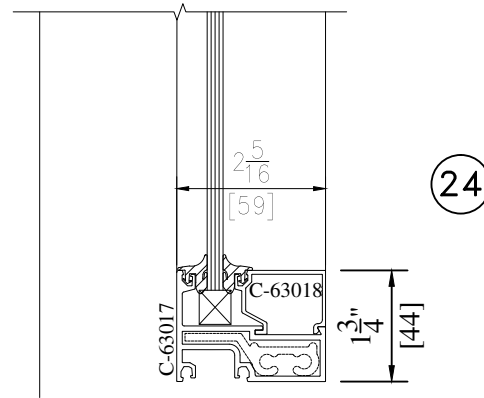
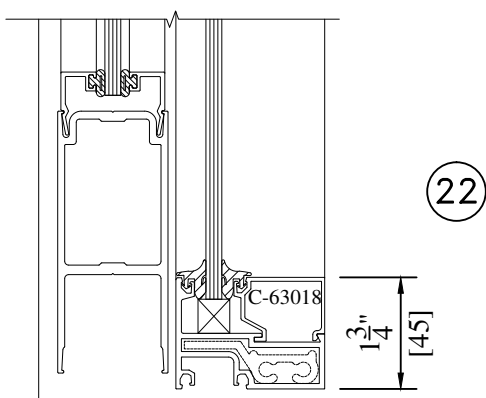
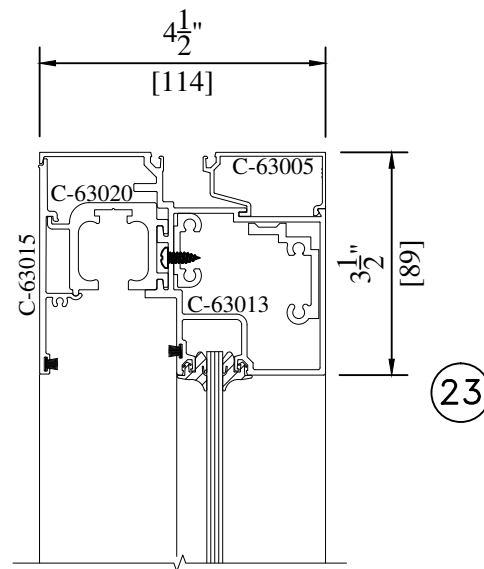
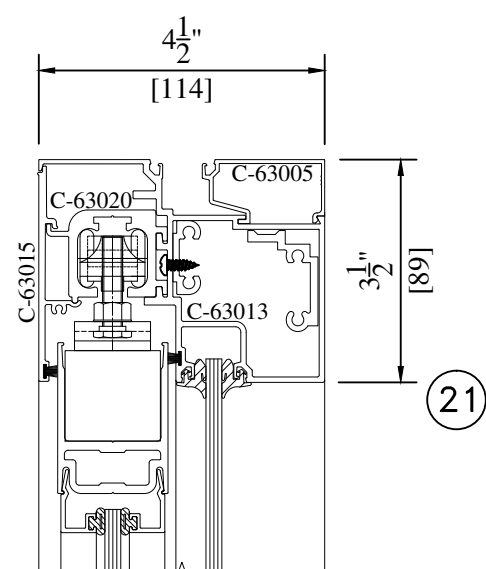
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# 630 SERIES SLIDING DOOR

## WELDED COMMERCIAL DOOR



Note: Narrow stile door shown for reference.  
See standard door catalogue for door profiles available.



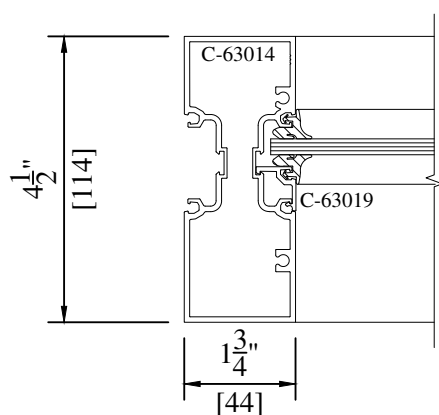
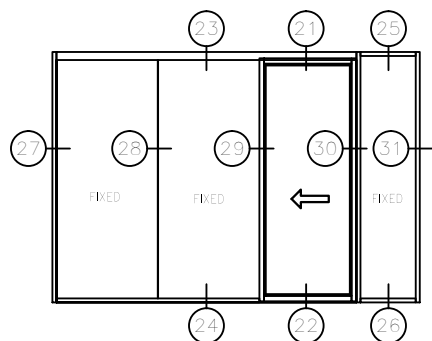
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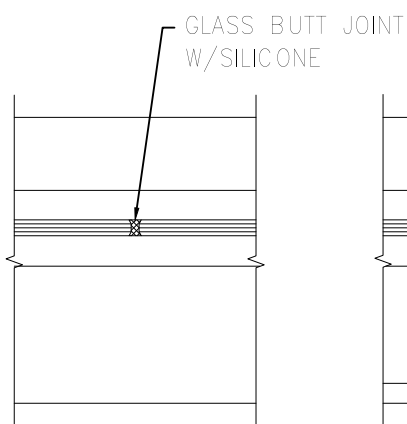
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# 630 SERIES SLIDING DOOR

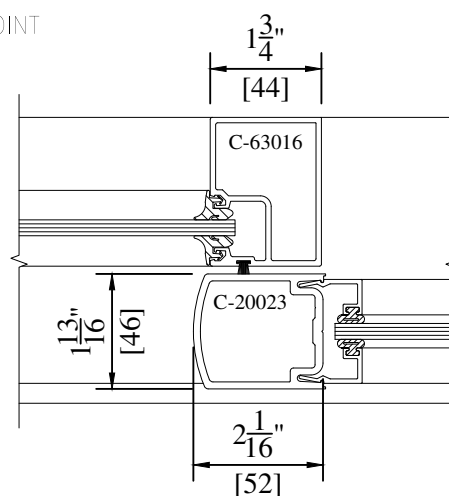
## WELDED COMMERCIAL DOOR



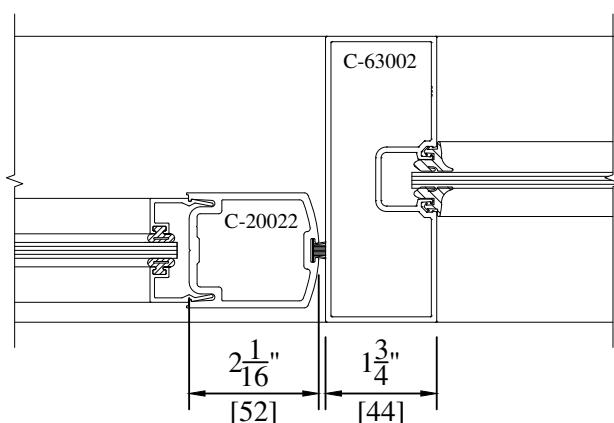
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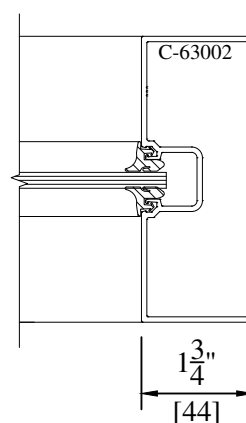
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(29)



(30)



(31)



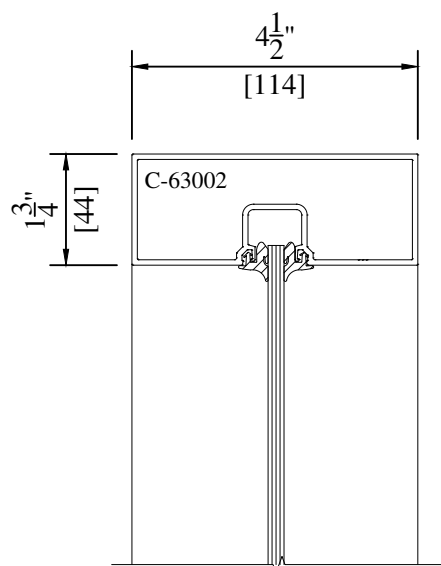
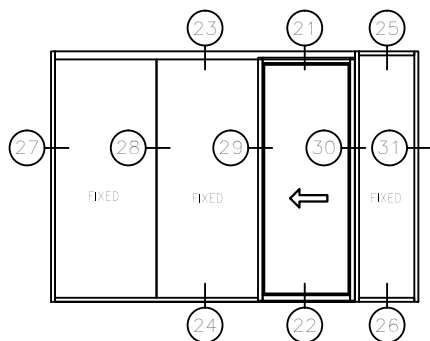
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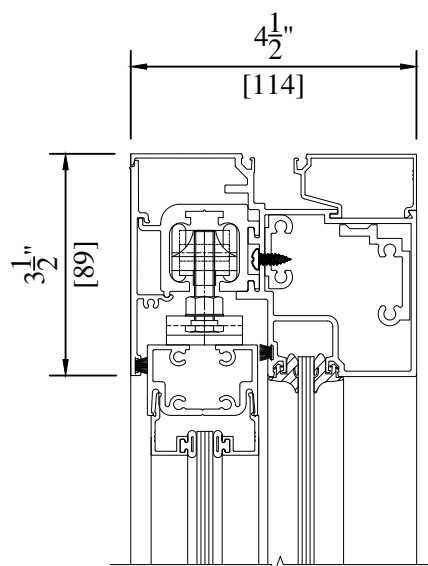
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# 630 SERIES SLIDING DOOR

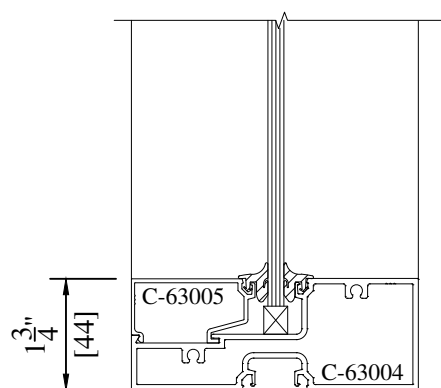
## 210 SCREW CHASE DOOR



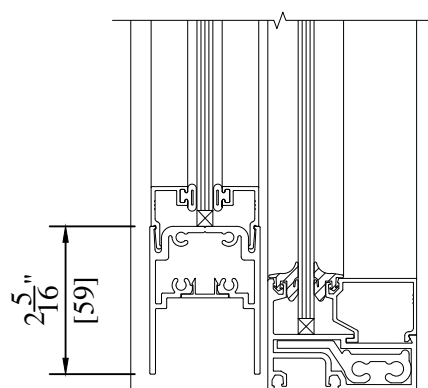
25



21a



26



22a

Screw Chase Door



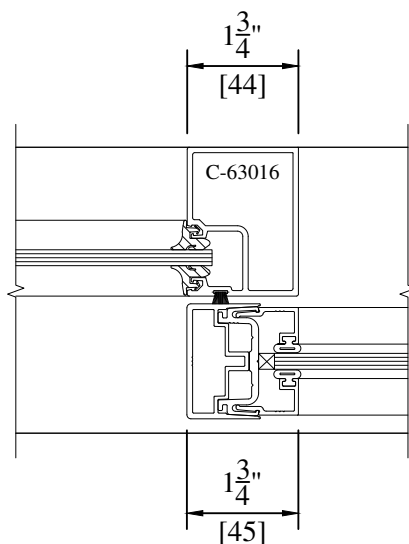
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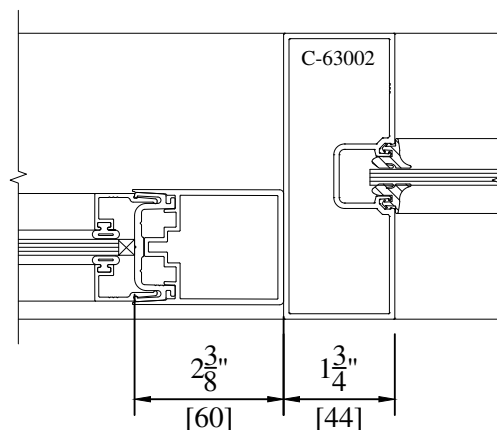
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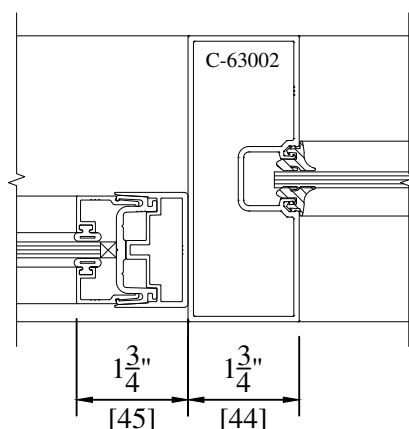
## 210 SCREW CHASE DOOR



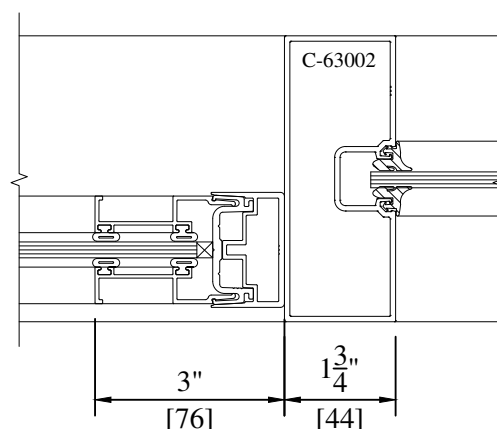
29a



30a LARGE STILE  
COMPATIBLE WITH LOCK  
& HANDLES



30 SLIM STILE  
NOT COMPATIBLE WITH LOCK  
& HANDLE



30 OPTIONAL GLASS STOP  
WITH PULL LIP



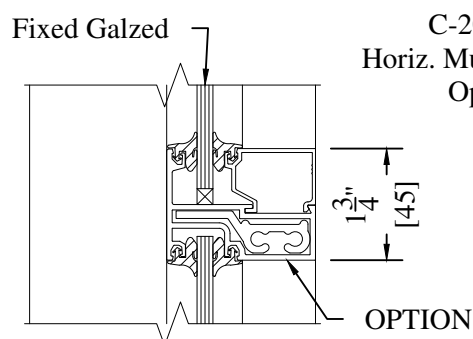
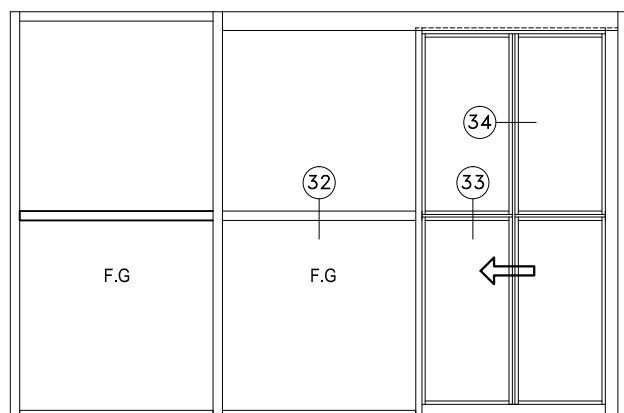
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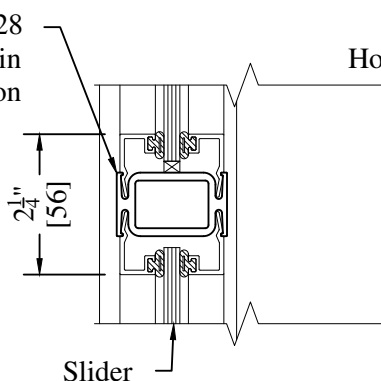
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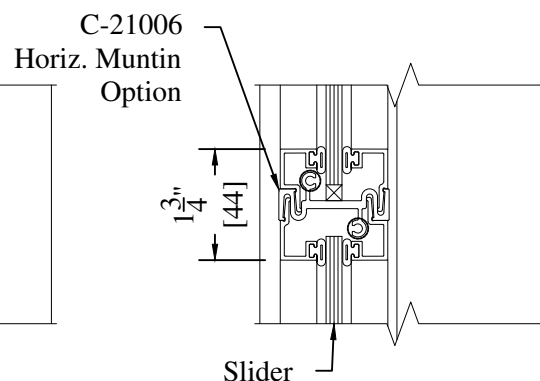
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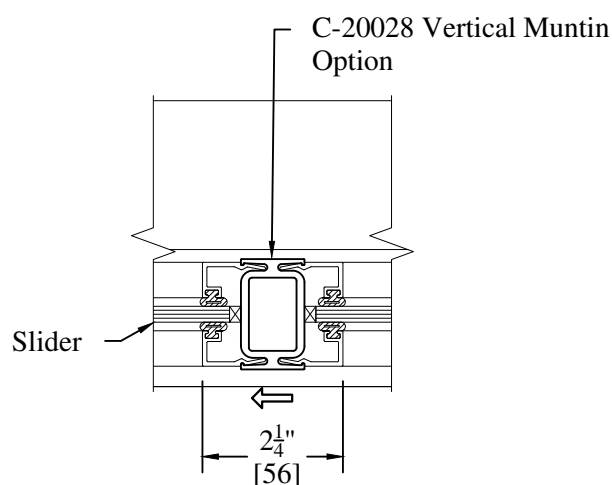
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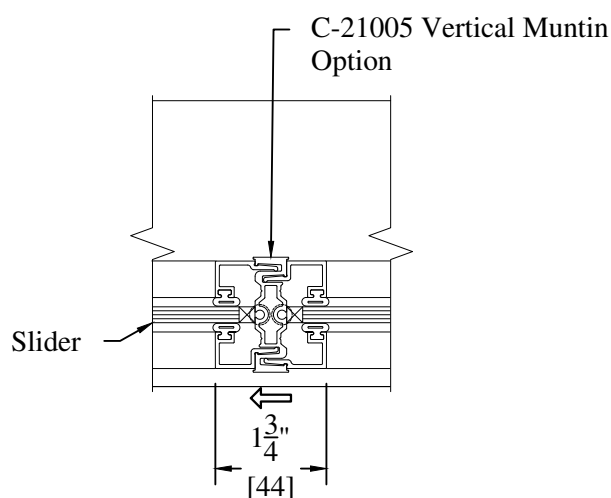
33 Welded Door



33a Screw Chase Door



34 Welded Door



34a Screw Chase Door



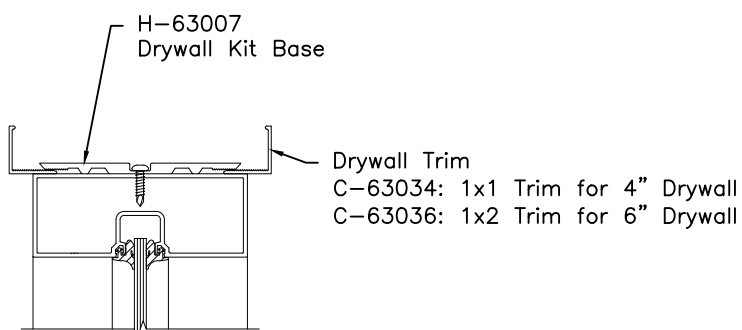
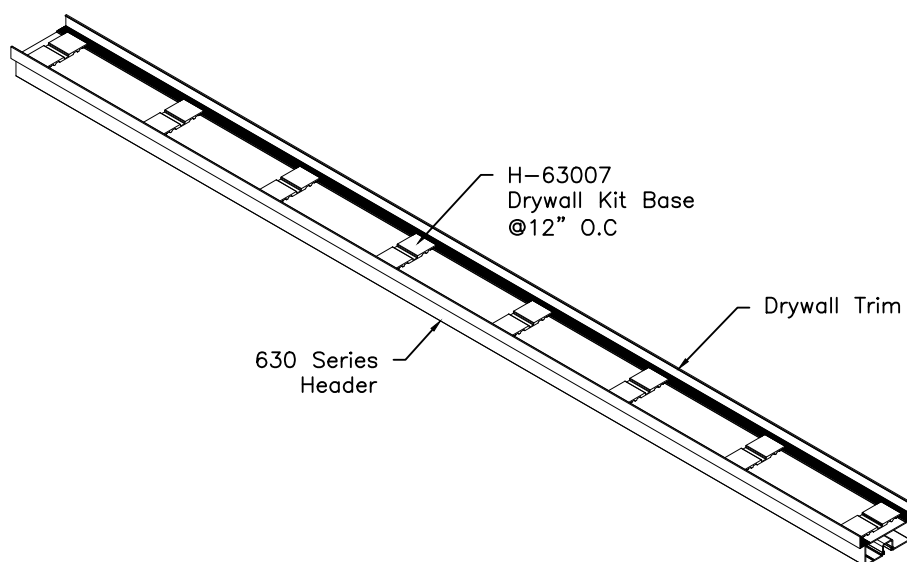
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# 630 SERIES SLIDING DOOR

## TYPICAL DRYWALL TRIM DETAILS



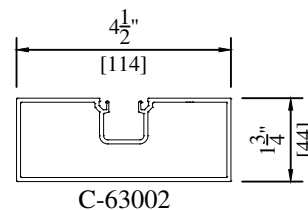
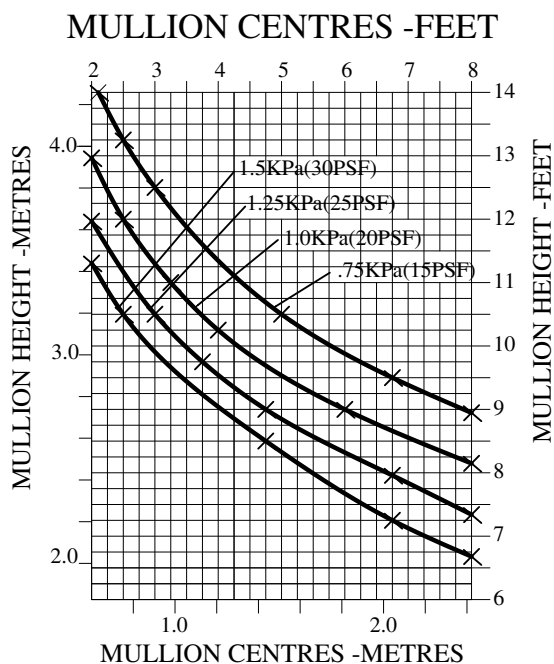
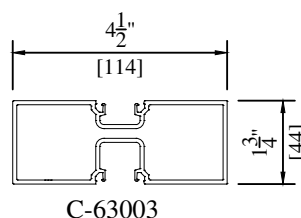
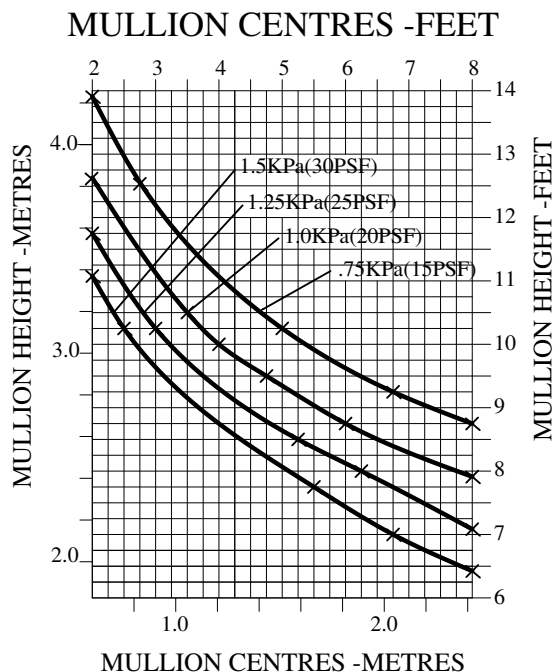
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# 630 SERIES

## WIND LOAD CHARTS



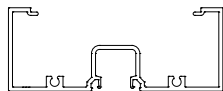
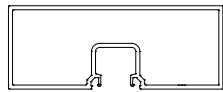
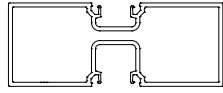
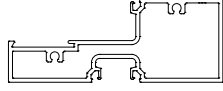
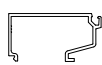
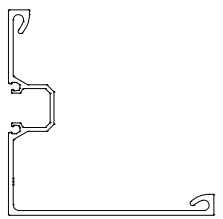
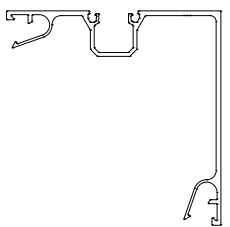
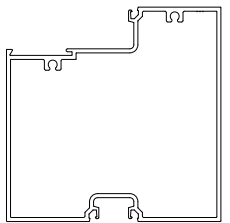
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# 630 SERIES

## PARTS LIST

| Part Number | Description                                                    | Profile                                                                                         |
|-------------|----------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| C-63001     | 1 $\frac{3}{4}$ " x 4 $\frac{1}{2}$ "<br>Open Back Frame       |  SCALE 1:1   |
| C-63002     | 1 $\frac{3}{4}$ " x 4 $\frac{1}{2}$ "<br>Closed Back Frame     |  SCALE 1:1   |
| C-63003     | 1 $\frac{3}{4}$ " x 4 $\frac{1}{2}$ "<br>Double Pocket Mullion |  SCALE 1:1   |
| C-63004     | 1 $\frac{3}{4}$ " x 4 $\frac{1}{2}$ "<br>Horizontal Sill       |  SCALE 1:1   |
| C-63005     | Square Snap-in<br>Glass Stop                                   |  SCALE 1:1   |
| C-63006     | Female Half Corner<br>Mullion                                  |  SCALE 1:1  |
| C-63007     | Male Half Corner<br>Mullion                                    |  SCALE 1:1 |
| C-63008     | Cover Plate for Open Back Frame                                |  SCALE 1:1 |
| C-63012     | S630 4 $\frac{1}{2}$ " Sill                                    |  SCALE 1:1 |

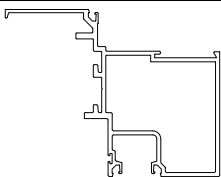
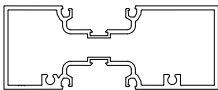
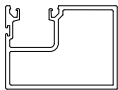
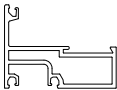

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# 630 SERIES

## PARTS LIST

| Part Number | Description                       | Profile                                                                                         |
|-------------|-----------------------------------|-------------------------------------------------------------------------------------------------|
| C-63013     | 630 Sliding Door Header           |  SCALE 1:1   |
| C-63014     | 630 Sliding Door Mullion          |  SCALE 1:1   |
| C-63015     | 630 Sliding Door Head Cover       |  SCALE 1:1   |
| C-63016     | 630 Sliding Door Center Mullion   |  SCALE 1:1  |
| C-63017     | 630 Sliding Door Fixed Panel Sill |  SCALE 1:1 |
| C-63018     | 630 Sliding Door Glass Stop       |  SCALE 1:1 |
| C-63019     | 630 Sliding Door Filler           |  SCALE 1:1 |
| C-63020     | 630 Sliding Door Track            |  SCALE 1:1 |



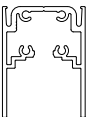
**WINDSPEC** INC.

MANUFACTURERS OF HIGH PERFORMANCE 'WINDSPEC' WINDOWS  
ALUMINUM ENTRANCE SYSTEMS AND ARCHITECTURAL PANELS  
1310 CREDITSTONE RD, CONCORD, ONTARIO L4K 5T7  
Telephone (905) 738 - 8311 Fax (905) 738 - 6188

FEBRUARY 2024

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## PARTS LIST

| Part Number | Description                       | Profile                                                                                            |
|-------------|-----------------------------------|----------------------------------------------------------------------------------------------------|
| C-21001     | Inner Stile A                     | <br>SCALE 1:1   |
| C-21002     | Outer Stile A                     | <br>SCALE 1:1   |
| C-21003     | Top Rail<br>(Screw Chase Door)    | <br>SCALE 1:1   |
| C-21004     | Bottom Rail<br>(Screw Chase Door) | <br>SCALE 1:1  |
| C-21005     | Vertical Muntin                   | <br>SCALE 1:1 |
| C-21006     | Horizontal Muntin                 | <br>SCALE 1:1 |
| C-21007     | Glass Stop (Shallow)              | <br>SCALE 1:1 |
| C-21008     | Glass Stop (Deep)                 | <br>SCALE 1:1 |



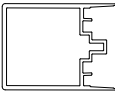
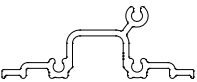
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| Part Number         | Description                 | Profile                                                                                            |
|---------------------|-----------------------------|----------------------------------------------------------------------------------------------------|
| C-21009             | Outer Stile B               | <br>SCALE 1:1   |
| C-21010             | Integrated Finger Pull      | <br>SCALE 1:1   |
| C-63009             | Blade Door Stop             | <br>SCALE 1:1   |
| C-63010             | Flush Surface Pocket Filler | <br>SCALE 1:1 |
| C-20019             | 3/8" Glass Stop             | <br>SCALE 2:1 |
| C-20026             | 6mm Glass Stop              | <br>SCALE 2:1 |
| H-63001/<br>C-63033 | Sill Shear Block            | <br>SCALE 2:1 |
| H-63002/<br>C-63032 | Mullion Shear Block         | <br>SCALE 2:1 |

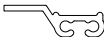

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## PARTS LIST

| Part Number | Description                  | Profile                                                                                                                      |
|-------------|------------------------------|------------------------------------------------------------------------------------------------------------------------------|
| C-65032     | Shear Block                  | <br>SCALE 2:1                             |
| C-65033     | Shear Block                  | <br>SCALE 2:1                             |
| C-63003     | Shear Block                  | <br>SCALE 2:1                             |
| C-63009     | Shear Block                  | <br>SCALE 2:1                            |
| C-63034     | 1"x1" Trim<br>for 2"x4" Wall | <br>SCALE 1:1                           |
| C-63036     | 1"x2" Trim<br>for 2"x6" Wall | <br>SCALE 1:1                           |
| H-63007     | Dry Wall Kit Base            | <br>C-63035 (Stock Length)<br>SCALE 1:1 |



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## PARTS LIST

| Part Number | Description                                             | Profile                                                                               |
|-------------|---------------------------------------------------------|---------------------------------------------------------------------------------------|
| C-40015     | Saddle Stop<br>for $\frac{1}{4}$ " & 1" Units           |    |
| C-40016     | Saddle Stop Base<br>for Single Glass ( $\frac{1}{4}$ ") |    |
| R-65002-R   | Glazing Spline for $\frac{1}{4}$ " Glass                |    |
| R-65004     | Glazing Spline for $\frac{3}{8}$ " Glass                |  |
| R-65005     | Glazing Spline for $\frac{1}{2}$ " Glass                |  |
| R-60188     | Bulb Gasket                                             |  |

SCALE 1:1

SCALE 1:1

N.T.S.

N.T.S.

N.T.S.

N.T.S.



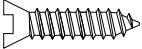
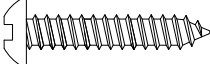
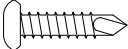
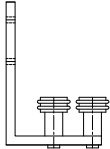
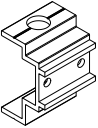
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|-------------|----------------------------------------------------|-------------------------------------------------------------------------------------------------|
| H-00005     | #10 x $\frac{1}{2}$ " Fabrication Screw Steel      | <br>N.T.S.   |
| H-00006     | #10 x 2" Assembly Screw Steel                      | <br>N.T.S.   |
| H-55021     | #10 x $\frac{3}{4}$ " TEK Screw<br>(for Trim Base) | <br>N.T.S.   |
| H-63010     | Guide Wheel for Top Hung<br>Door                   | <br>N.T.S.  |
| H-63011     | Locking Pin for Sliding Track<br>(2 per track)     | <br>N.T.S. |
| H-63012     | Header Strike for Sliding Door                     | <br>N.T.S. |



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