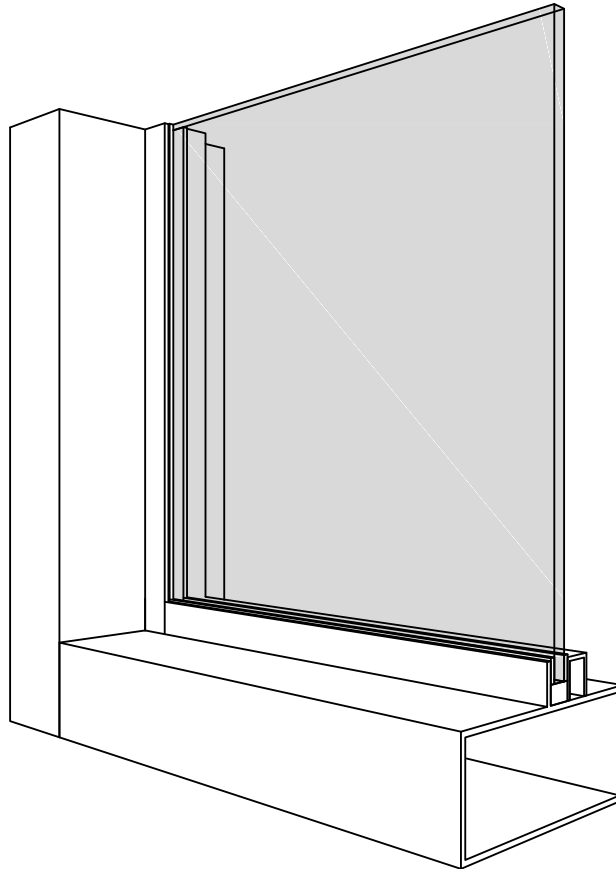


400 SERIES



KEY FEATURES

- 1 $\frac{3}{4}$ " x 4" profile
- Screw-applied stops
- Compatible with Windspec doors
- Single or double glazed



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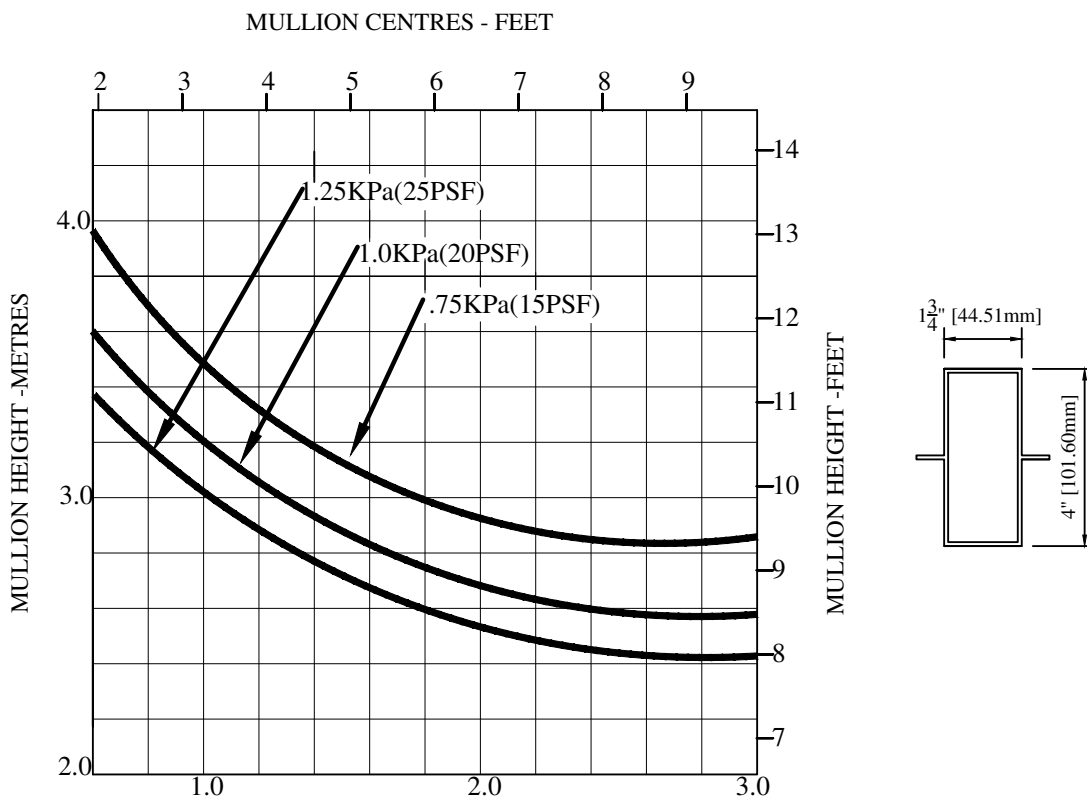
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400 SERIES

DESCRIPTION & WIND LOAD CHART

This entrance framing system functions in two specific types of glazing applications.
 $\frac{5}{8}$ " fin is for single glazing applications or for use with sealed units.

The series 400 ($1\frac{3}{4}$ " x 4" x $\frac{5}{8}$ " fin) section provides excellent structural qualities (wind-load resistance) Optional saddle glass stops with concealed fasteners are available



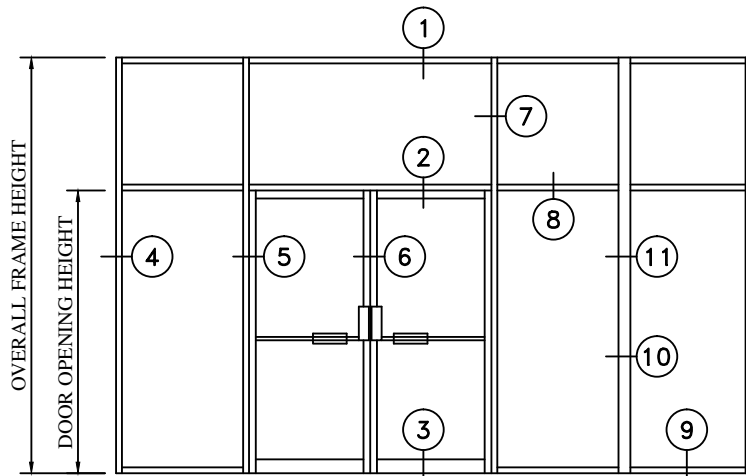
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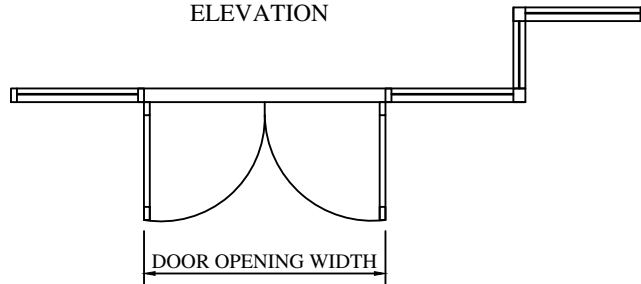
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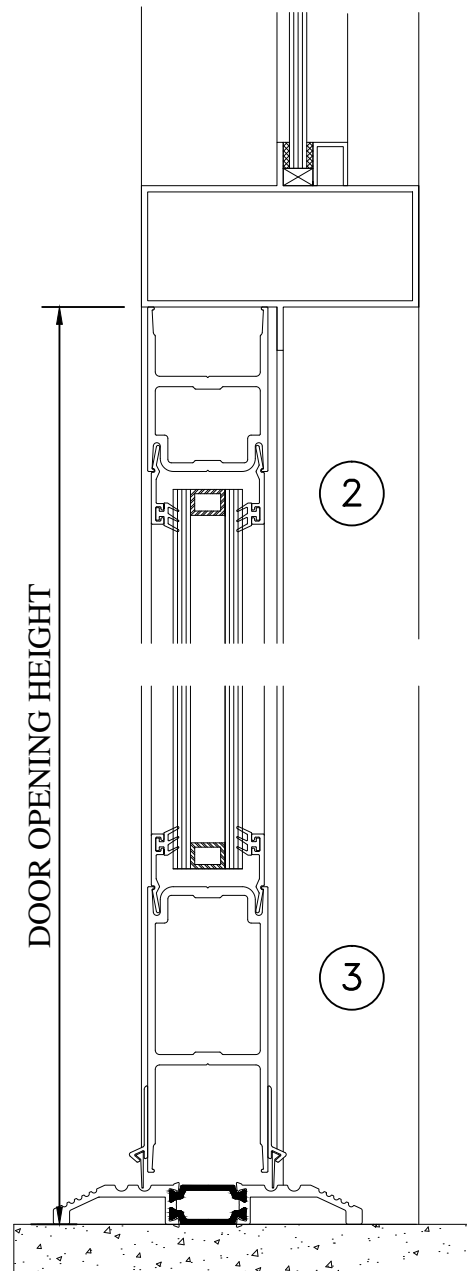
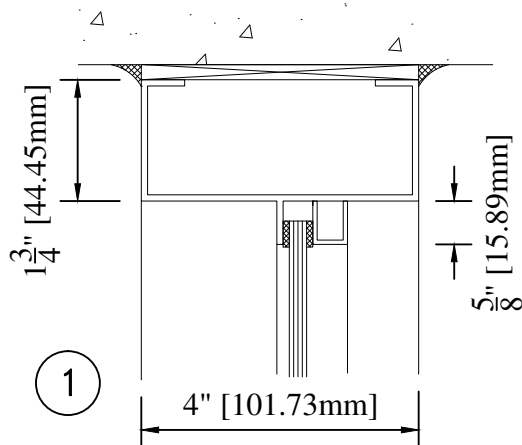
TYPICAL DETAILS



ELEVATION



PLAN



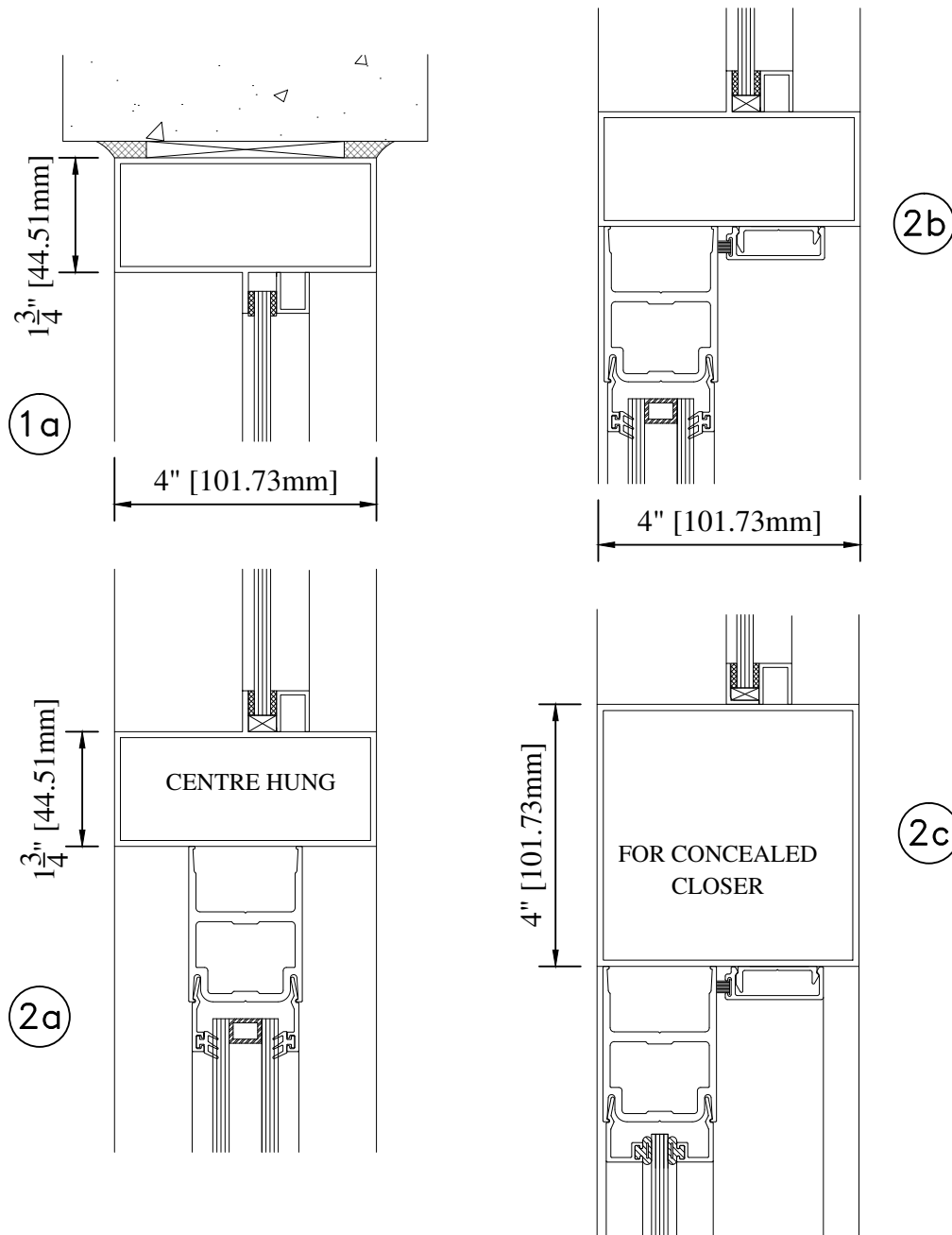
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TYPICAL DETAILS



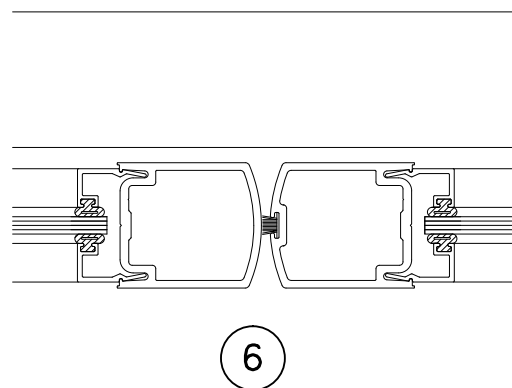
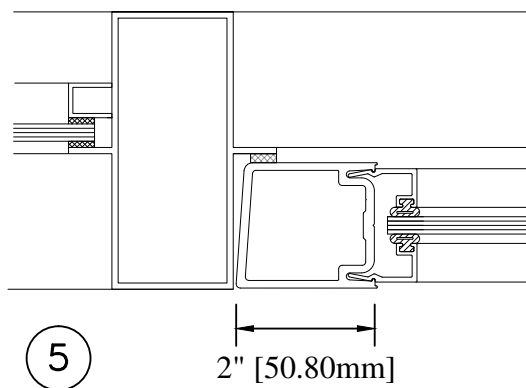
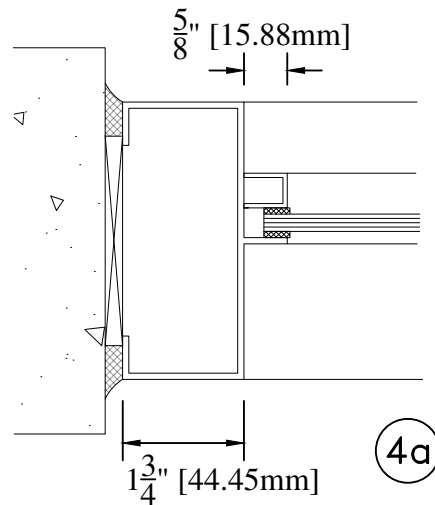
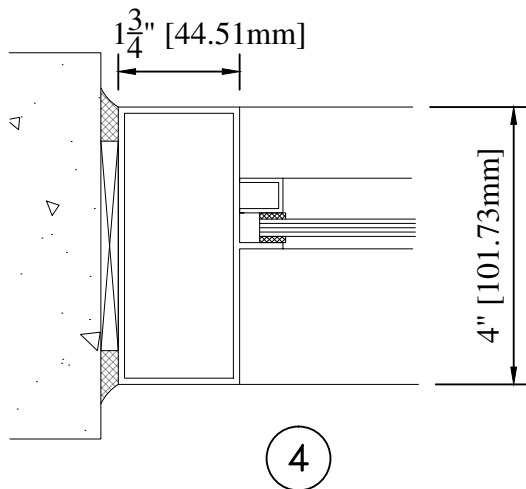
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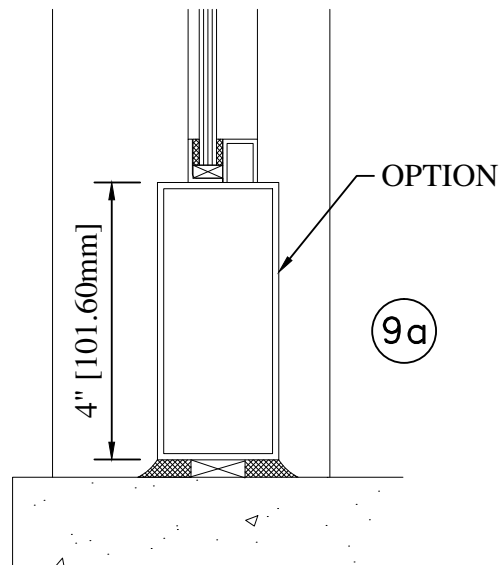
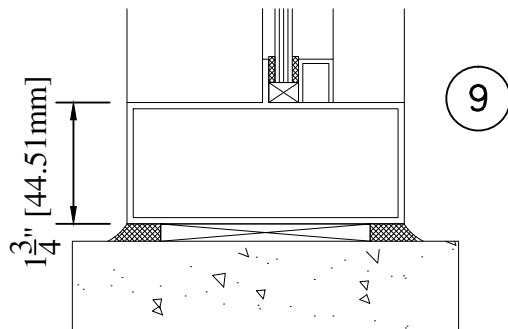
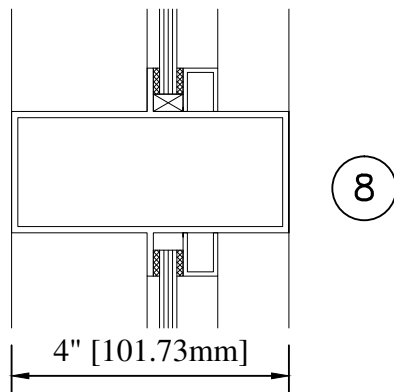
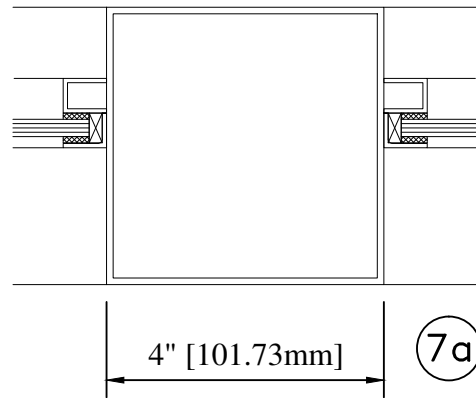
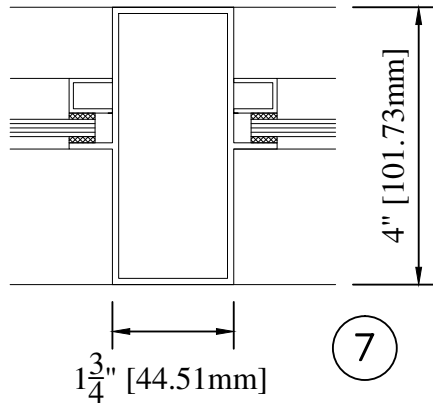


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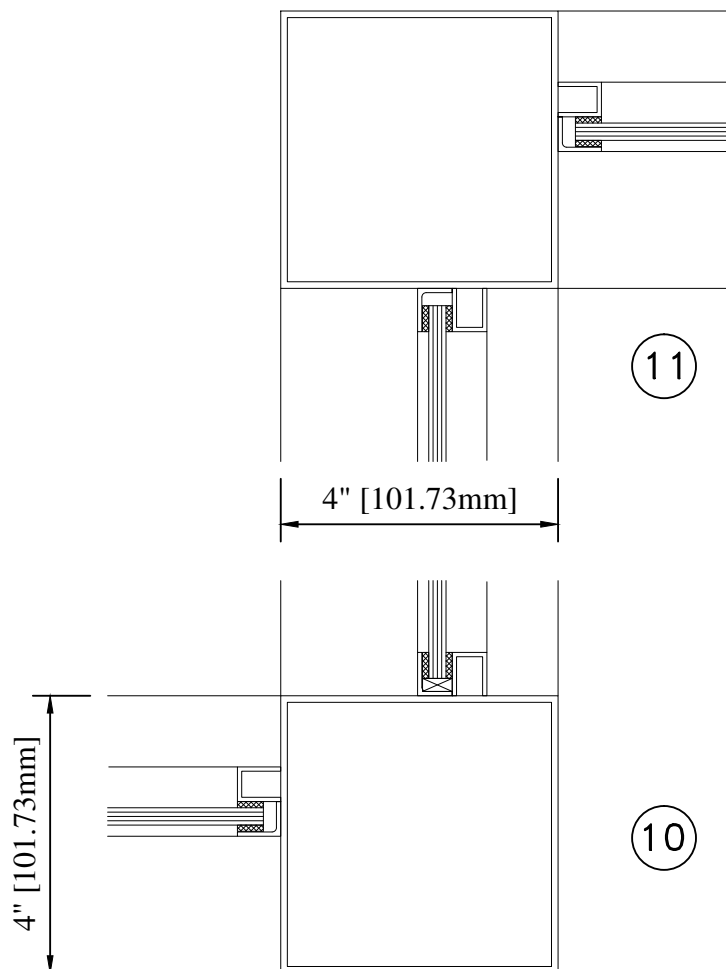
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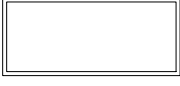
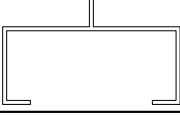
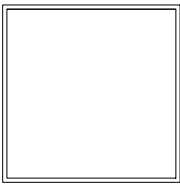


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400 SERIES

PARTS LIST

Part Number	Description	Profile
C-40001	1 $\frac{3}{4}$ " x 4" plain tube	 N.T.S.
C-40002	1 $\frac{3}{4}$ " x 4" x $\frac{5}{8}$ " fin open back perimeter	 N.T.S.
C-40003	1 $\frac{3}{4}$ " x 4" x $\frac{5}{8}$ " fin closed back perimeter	 N.T.S.
C-40004	1 $\frac{3}{4}$ " x 4" x $\frac{5}{8}$ " fin mullion	 N.T.S.
C-40005	4" x 4" square corner post	 N.T.S.
C-40006	$\frac{1}{2}$ " x $\frac{5}{8}$ " channel glass stop	 N.T.S.
C-40007	$\frac{1}{2}$ " x $\frac{5}{8}$ " angle glass stop	 N.T.S.
C-40010	S400 6mm glass stop for side light	 N.T.S.
C-40013	1 $\frac{3}{4}$ " x 1 $\frac{3}{4}$ " square tube	 N.T.S.
C-40014	1 $\frac{3}{4}$ " x 6" plain tube	 N.T.S.



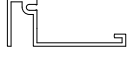
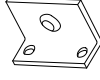
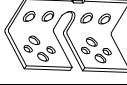
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400 SERIES

PARTS LIST

Part Number	Description	Profile
C-40015	saddle stop (front) for $\frac{1}{4}$ " & 1" units	 N.T.S.
C-40016	$\frac{1}{4}$ " saddle stop for single glass	 N.T.S.
C-40017	1" saddle stop (back) for sealed unit	 N.T.S.
C-40018	$\frac{1}{2}$ " x $\frac{3}{4}$ " channel glass stop	 N.T.S.
C-40019	$\frac{1}{2}$ " x $\frac{3}{4}$ " angle	 N.T.S.
H-40003	misc bracket (screws not included)	 N.T.S.
H-40001	fabrication bracket 400 & 450 series framing (screws not included)	 N.T.S.
H-00007	#10 x $\frac{5}{8}$ " pan head socket zinc plated	 N.T.S.
H-00008	#10-24 x $\frac{5}{8}$ " flat head frame screw	 N.T.S.



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