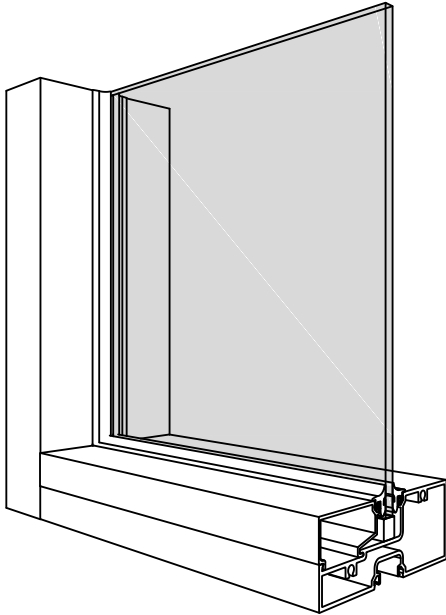
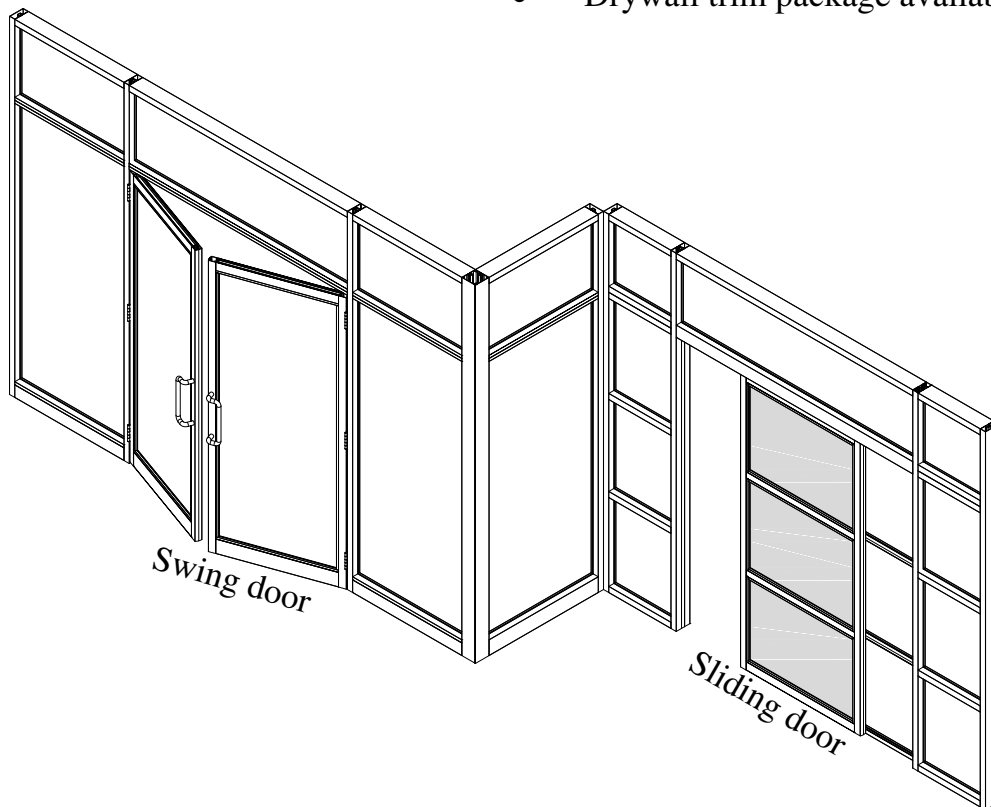


630 SERIES



KEY FEATURES

- Interior flush glaze
- Non-thermally broken
- 1 $\frac{3}{4}$ " x 4 $\frac{1}{2}$ " profile
- Exterior or interior glazed
- 6mm, 10mm and 12mm glazing thickness
- Compatible with Windspec swing doors and sliding doors
- Available integrated top track slider
- Drywall trim package available



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630 SERIES

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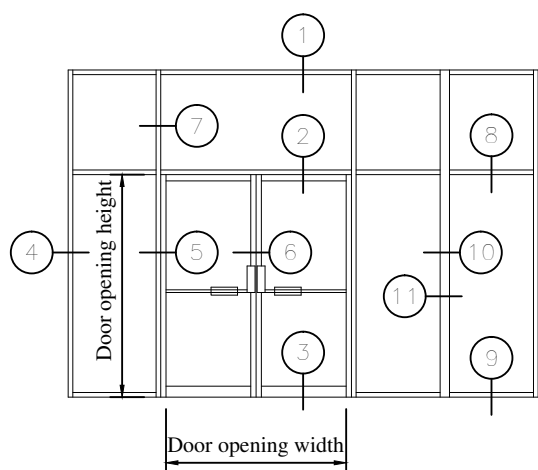
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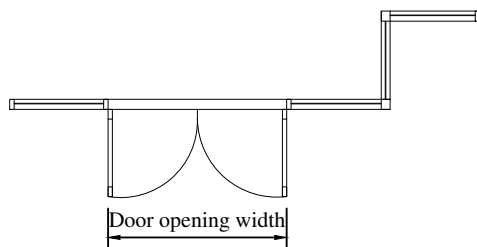
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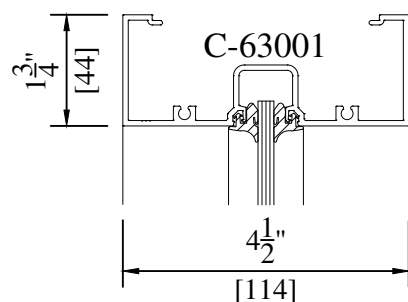
TYPICAL SECTION & SWING DOOR SECTION DETAILS



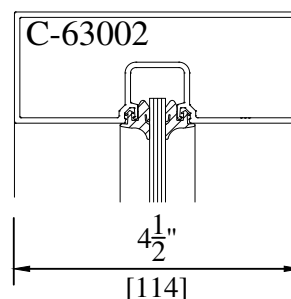
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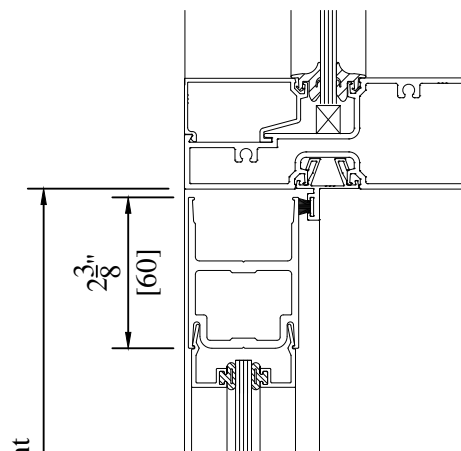
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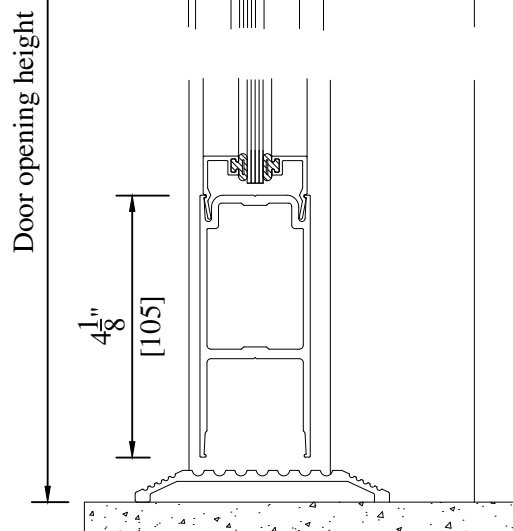
1a



1



2



3



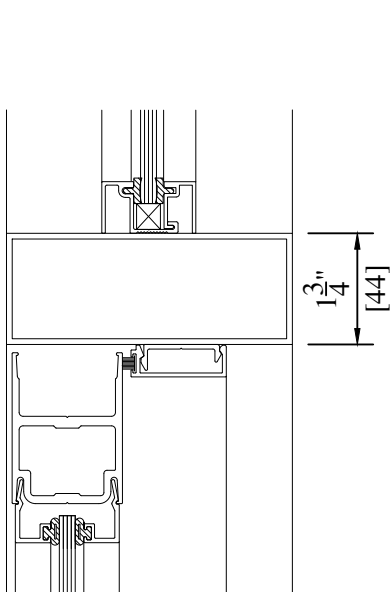
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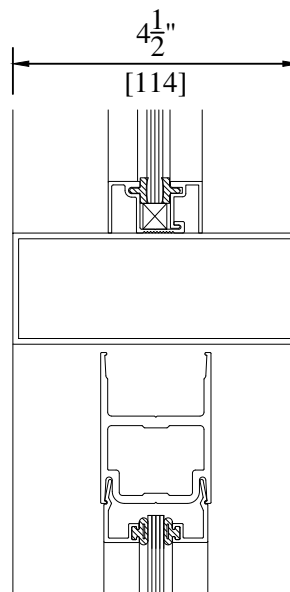
630 SERIES

TYPICAL SECTION & SWING DOOR SECTION DETAILS



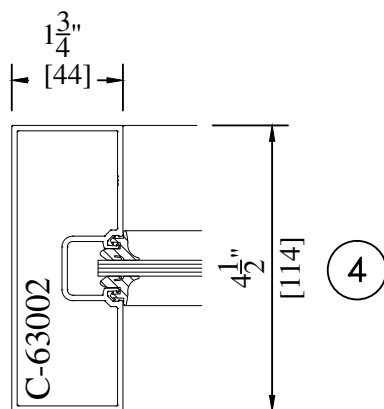
Std. Concealed Closer
Application

2a

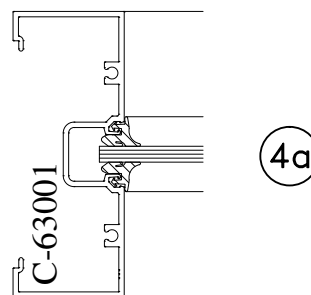


Std. Concealed Closer
with Center Hung Door

2b



4



4a



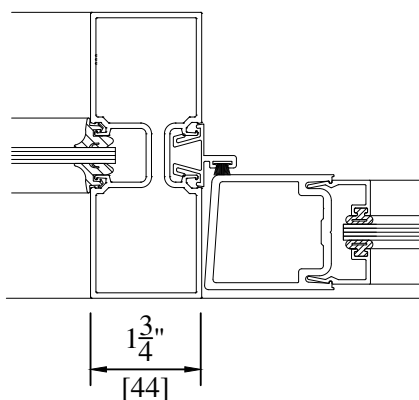
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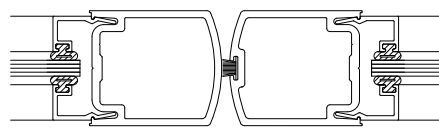
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630 SERIES

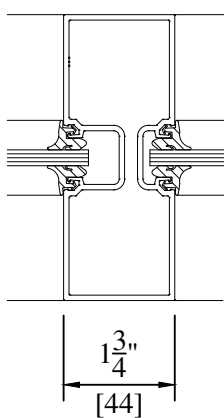
TYPICAL SECTION & SWING DOOR SECTION DETAILS



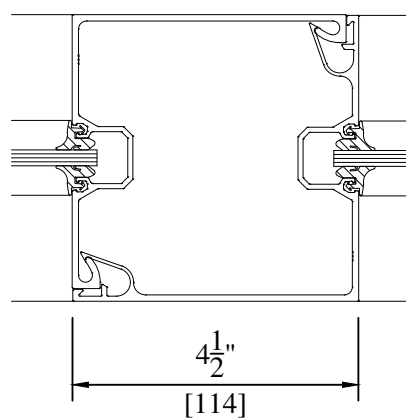
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6



7



7a



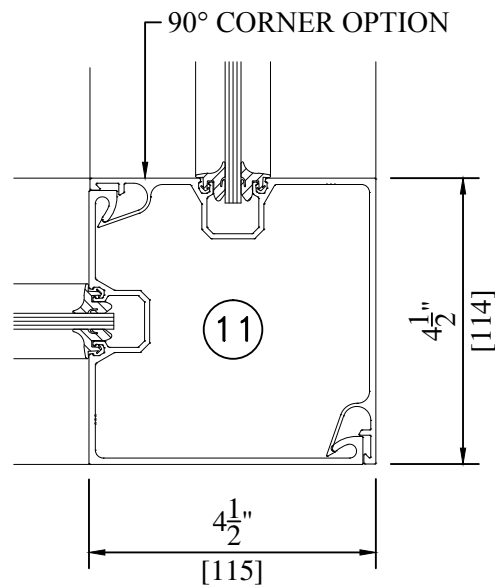
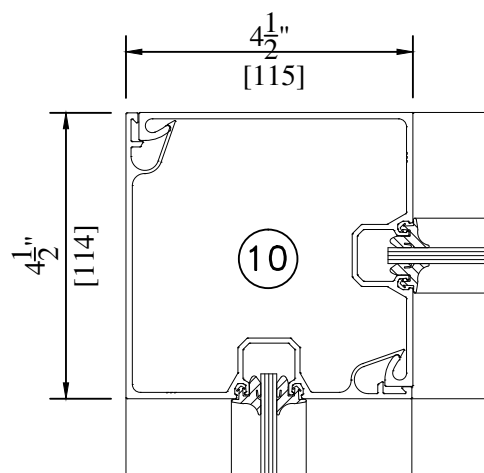
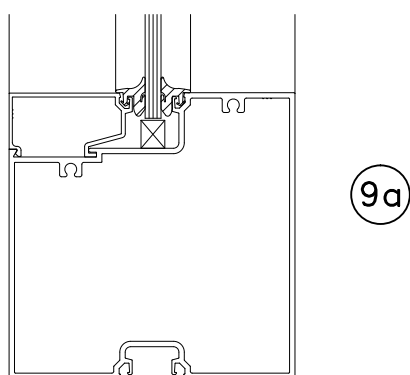
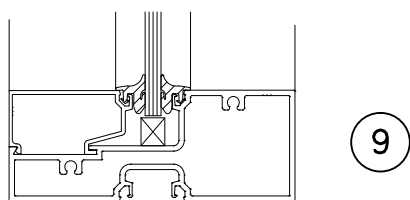
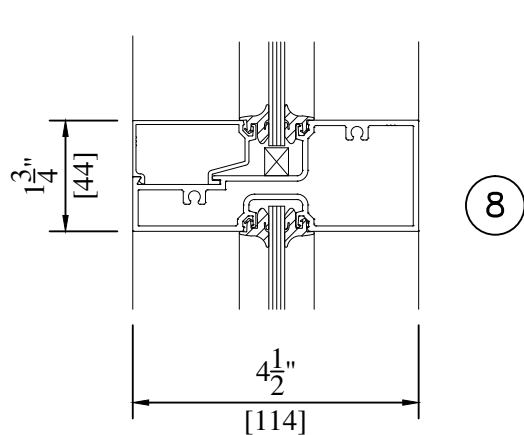
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TYPICAL SECTION & SWING DOOR SECTION DETAILS



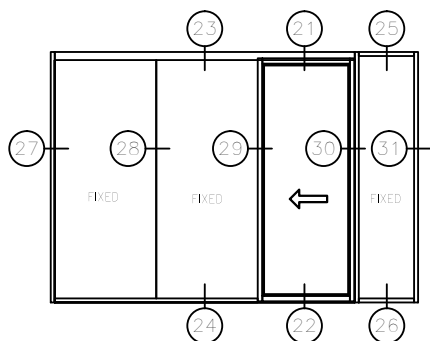
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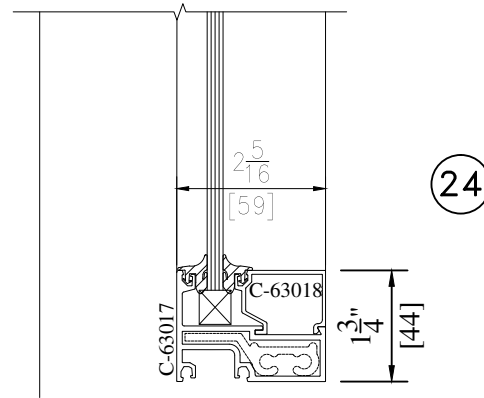
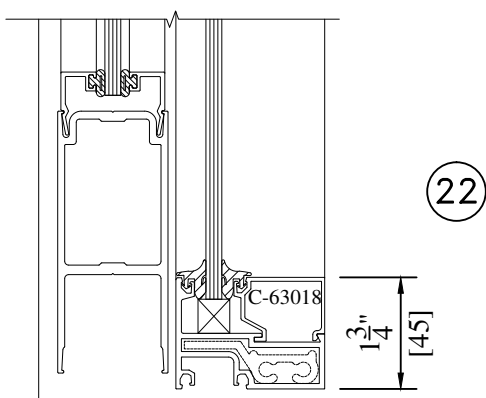
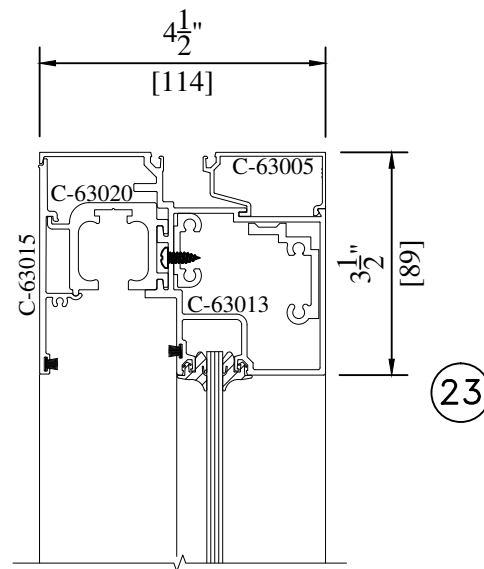
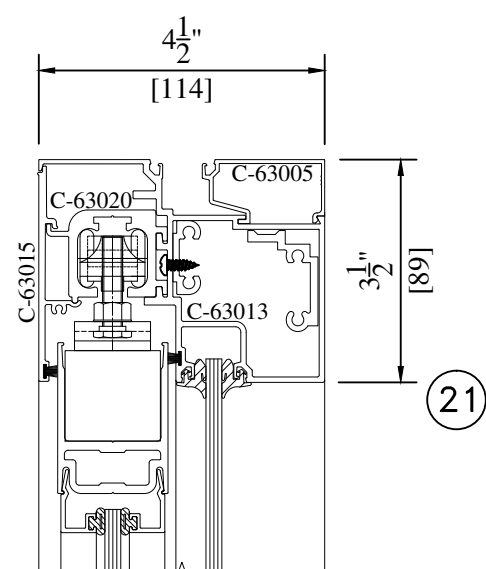
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630 SERIES SLIDING DOOR

WELDED COMMERCIAL DOOR



Note: Narrow stile door shown for reference.
See standard door catalogue for door profiles available.



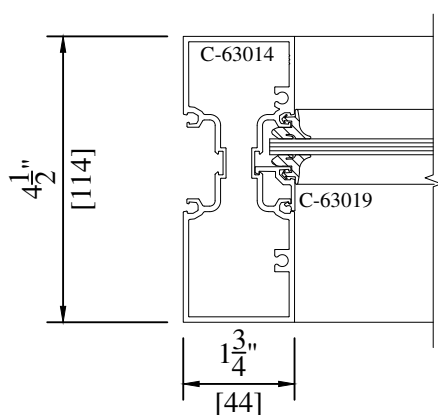
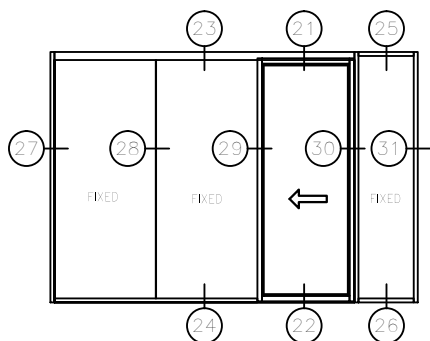
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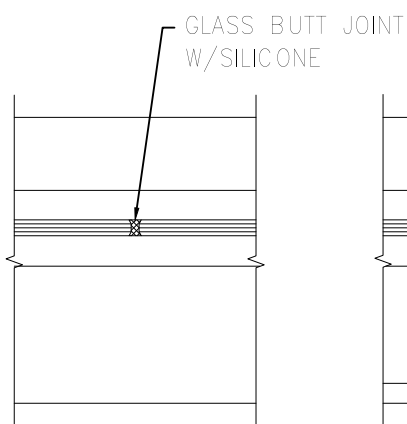
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630 SERIES SLIDING DOOR

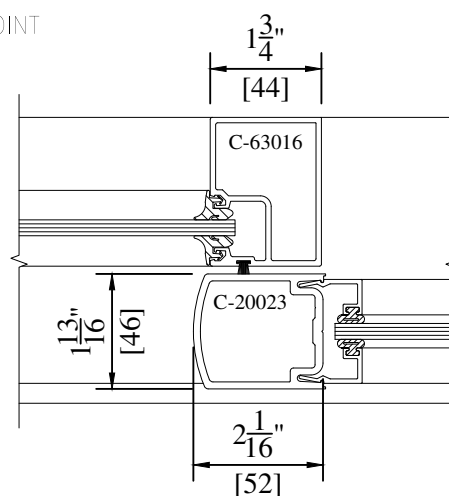
WELDED COMMERCIAL DOOR



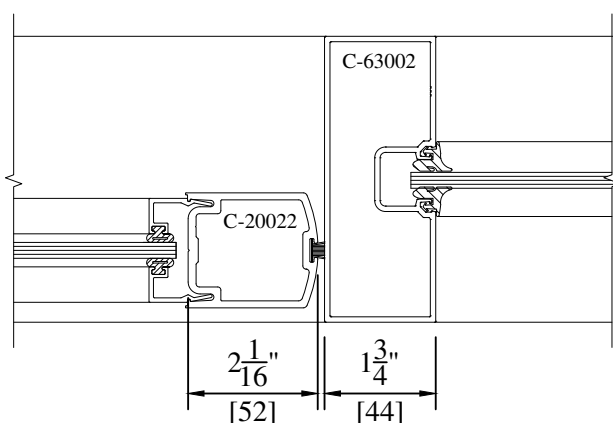
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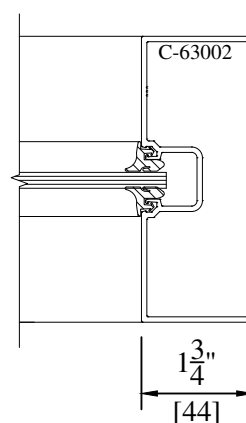
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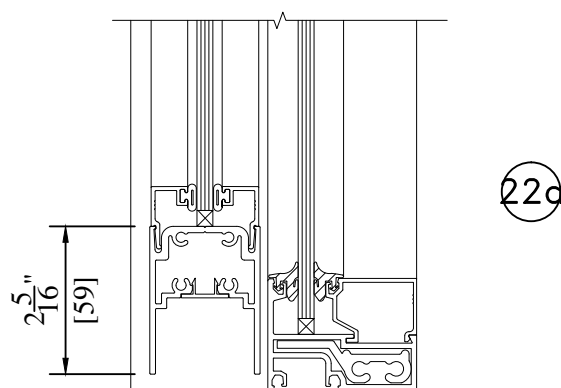
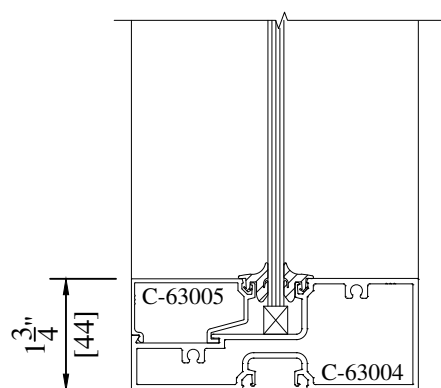
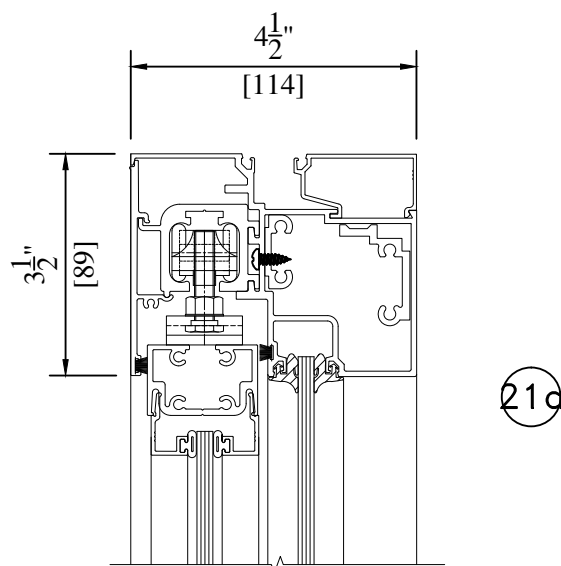
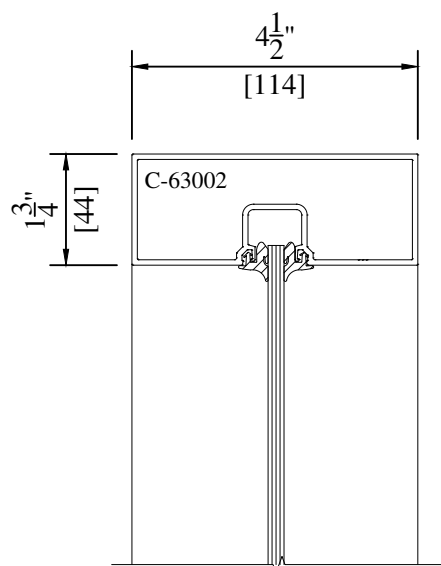
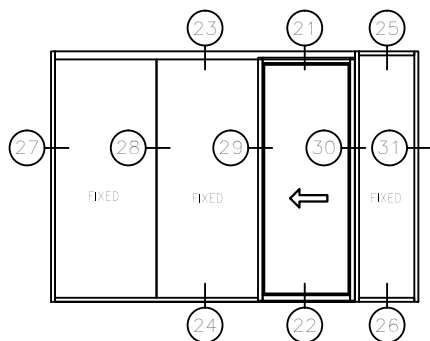
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630 SERIES SLIDING DOOR

210 SCREW CHASE DOOR



Screw Chase Door



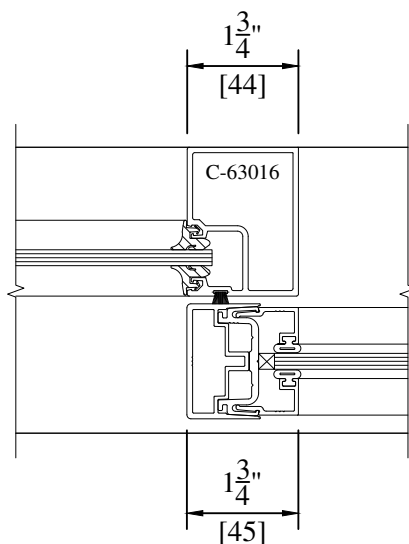
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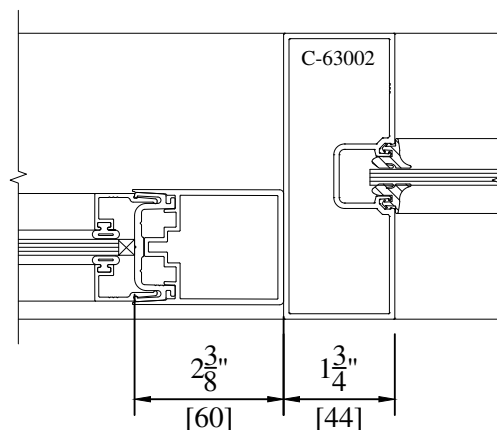
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630 SERIES SLIDING DOOR

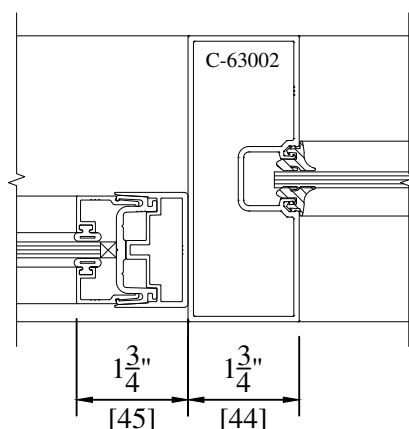
210 SCREW CHASE DOOR



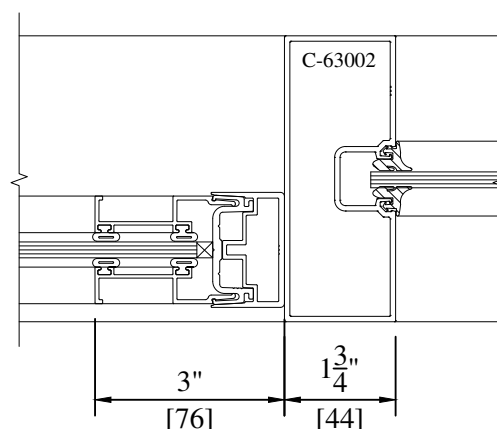
29a



30a LARGE STILE
COMPATIBLE WITH LOCK
& HANDLES



30 SLIM STILE
NOT COMPATIBLE WITH LOCK
& HANDLE



30 OPTIONAL GLASS STOP
WITH PULL LIP



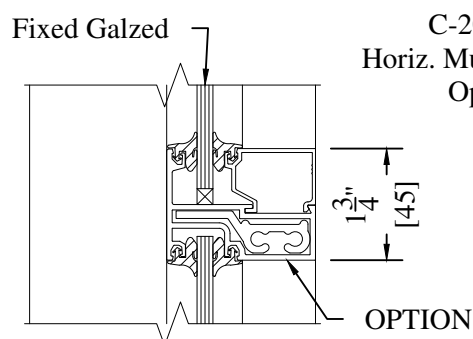
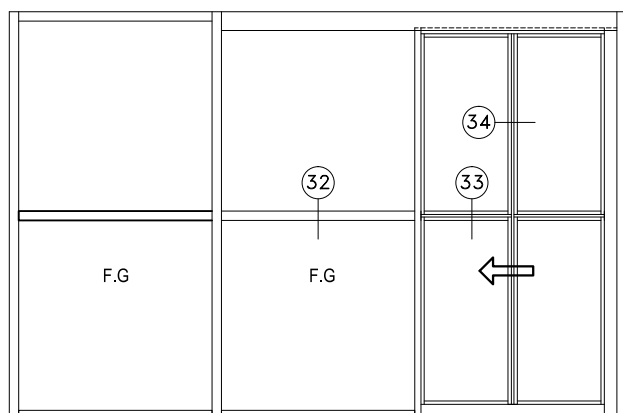
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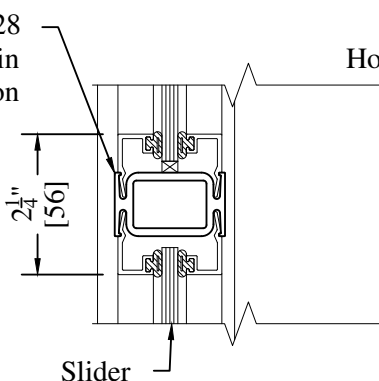
630 SERIES SLIDING DOOR

TYPICAL MUNTIN OPTION DETAILS



32

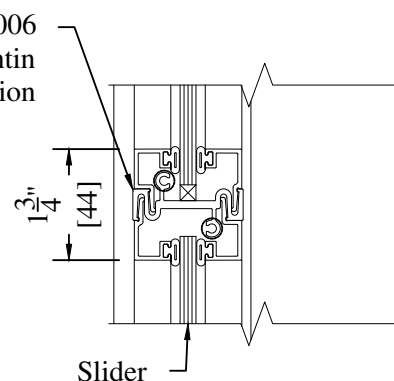
C-20028
Horiz. Muntin
Option



33

Welded Door

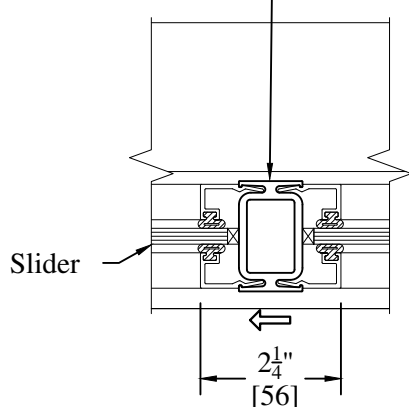
C-21006
Horiz. Muntin
Option



33c

Screw Chase
Door

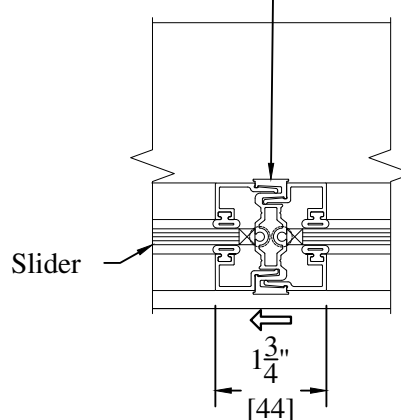
C-20028 Vertical Muntin
Option



34

Welded Door

C-21005 Vertical Muntin
Option



34c

Screw Chase
Door



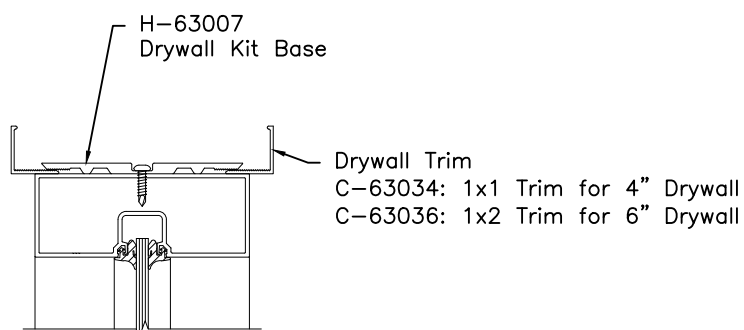
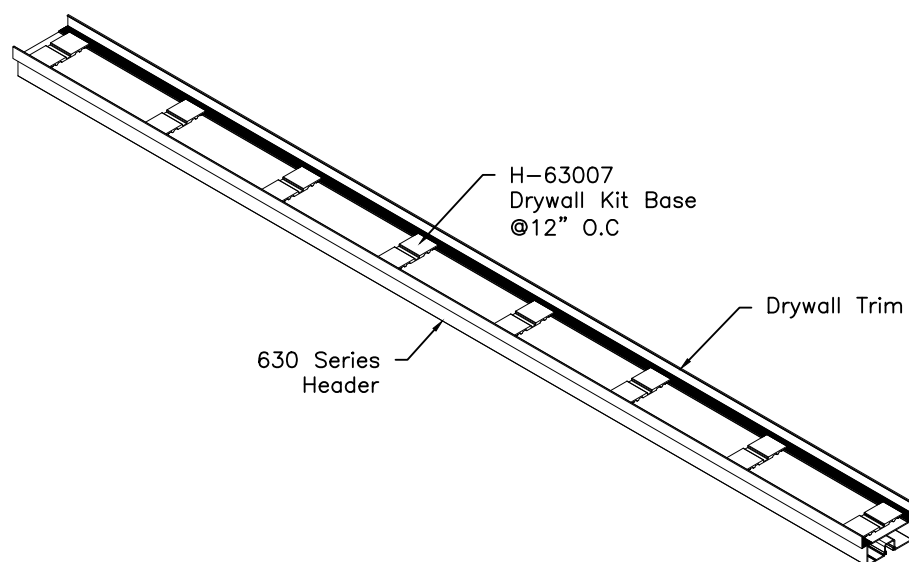
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630 SERIES SLIDING DOOR

TYPICAL DRYWALL TRIM DETAILS

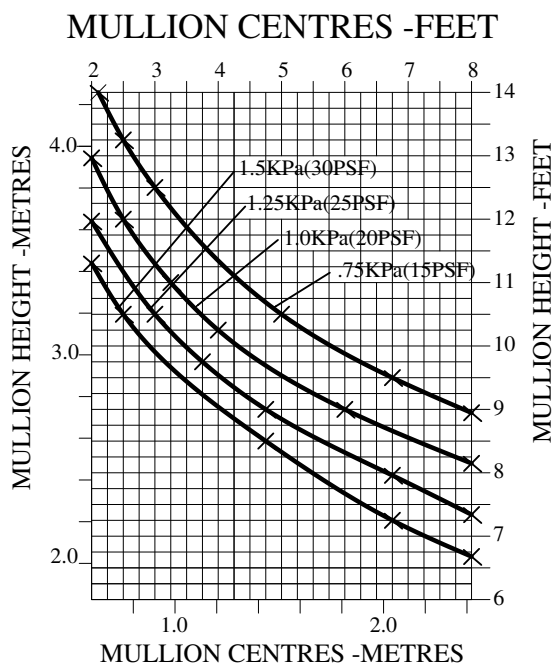
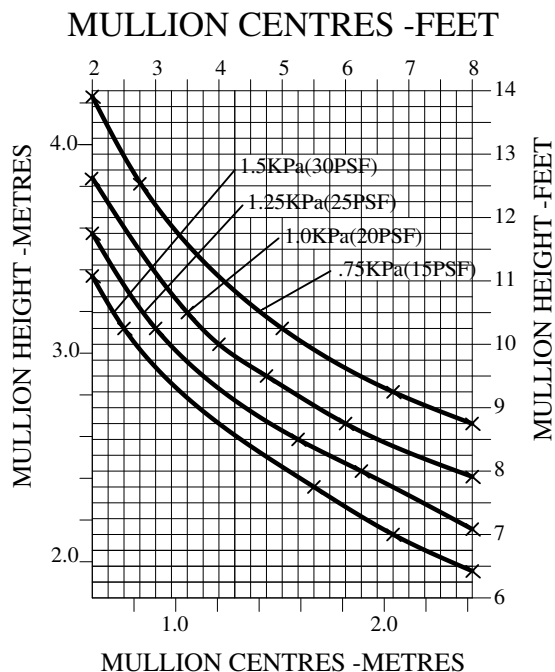


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WIND LOAD CHARTS



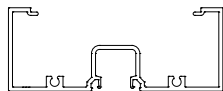
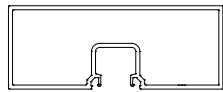
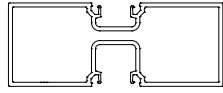
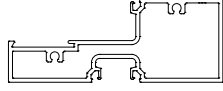
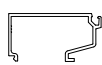
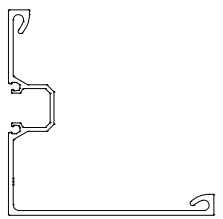
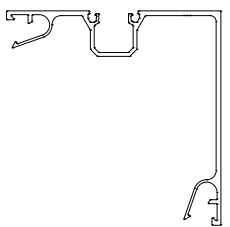
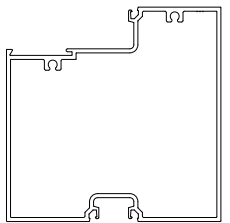
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630 SERIES

PARTS LIST

Part Number	Description	Profile
C-63001	1 $\frac{3}{4}$ " x 4 $\frac{1}{2}$ " Open Back Frame	 SCALE 1:1
C-63002	1 $\frac{3}{4}$ " x 4 $\frac{1}{2}$ " Closed Back Frame	 SCALE 1:1
C-63003	1 $\frac{3}{4}$ " x 4 $\frac{1}{2}$ " Double Pocket Mullion	 SCALE 1:1
C-63004	1 $\frac{3}{4}$ " x 4 $\frac{1}{2}$ " Horizontal Sill	 SCALE 1:1
C-63005	Square Snap-in Glass Stop	 SCALE 1:1
C-63006	Female Half Corner Mullion	 SCALE 1:1
C-63007	Male Half Corner Mullion	 SCALE 1:1
C-63008	Cover Plate for Open Back Frame	 SCALE 1:1
C-63012	S630 4 $\frac{1}{2}$ " Sill	 SCALE 1:1

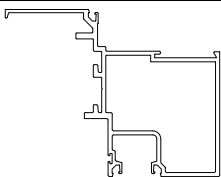
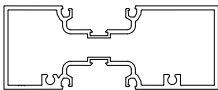
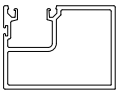
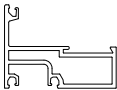

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630 SERIES

PARTS LIST

Part Number	Description	Profile
C-63013	630 Sliding Door Header	 SCALE 1:1
C-63014	630 Sliding Door Mullion	 SCALE 1:1
C-63015	630 Sliding Door Head Cover	 SCALE 1:1
C-63016	630 Sliding Door Center Mullion	 SCALE 1:1
C-63017	630 Sliding Door Fixed Panel Sill	 SCALE 1:1
C-63018	630 Sliding Door Glass Stop	 SCALE 1:1
C-63019	630 Sliding Door Filler	 SCALE 1:1
C-63020	630 Sliding Door Track	 SCALE 1:1



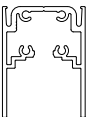
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630 SERIES

PARTS LIST

Part Number	Description	Profile
C-21001	Inner Stile A	 SCALE 1:1
C-21002	Outer Stile A	 SCALE 1:1
C-21003	Top Rail (Screw Chase Door)	 SCALE 1:1
C-21004	Bottom Rail (Screw Chase Door)	 SCALE 1:1
C-21005	Vertical Muntin	 SCALE 1:1
C-21006	Horizontal Muntin	 SCALE 1:1
C-21007	Glass Stop (Shallow)	 SCALE 1:1
C-21008	Glass Stop (Deep)	 SCALE 1:1



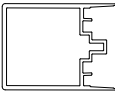
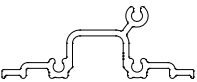
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630 SERIES

PARTS LIST

Part Number	Description	Profile
C-21009	Outer Stile B	 SCALE 1:1
C-21010	Integrated Finger Pull	 SCALE 1:1
C-63009	Blade Door Stop	 SCALE 1:1
C-63010	Flush Surface Pocket Filler	 SCALE 1:1
C-20019	3/8" Glass Stop	 SCALE 2:1
C-20026	6mm Glass Stop	 SCALE 2:1
H-63001/ C-63033	Sill Shear Block	 SCALE 2:1
H-63002/ C-63032	Mullion Shear Block	 SCALE 2:1



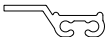
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PARTS LIST

Part Number	Description	Profile
C-65032	Shear Block	 SCALE 2:1
C-65033	Shear Block	 SCALE 2:1
C-63003	Shear Block	 SCALE 2:1
C-63009	Shear Block	 SCALE 2:1
C-63034	1"x1" Trim for 2"x4" Wall	 SCALE 1:1
C-63036	1"x2" Trim for 2"x6" Wall	 SCALE 1:1
H-63007	Dry Wall Kit Base	 C-63035 (Stock Length) SCALE 1:1



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PARTS LIST

Part Number	Description	Profile
C-40015	Saddle Stop for $\frac{1}{4}$ " & 1" Units	
C-40016	Saddle Stop Base for Single Glass ($\frac{1}{4}$ ")	
R-65002-R	Glazing Spline for $\frac{1}{4}$ " Glass	
R-65004	Glazing Spline for $\frac{3}{8}$ " Glass	
R-65005	Glazing Spline for $\frac{1}{2}$ " Glass	
R-60188	Bulb Gasket	

SCALE 1:1

SCALE 1:1

N.T.S.

N.T.S.

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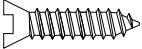
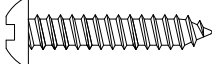
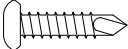
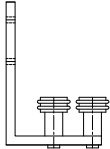
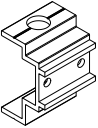
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630 SERIES

PARTS LIST

Part Number	Description	Profile
H-00005	#10 x $\frac{1}{2}$ " Fabrication Screw Steel	 N.T.S.
H-00006	#10 x 2" Assembly Screw Steel	 N.T.S.
H-55021	#10 x $\frac{3}{4}$ " TEK Screw (for Trim Base)	 N.T.S.
H-63010	Guide Wheel for Top Hung Door	 N.T.S.
H-63011	Locking Pin for Sliding Track (2 per track)	 N.T.S.
H-63012	Header Strike for Sliding Door	 N.T.S.



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